



Initial Operation Record

Name of customer:		Agent:	
Contact:		Technician:	
Street:			
City:			
State:			
Zip code:		E-Mail:	
State:		Homepage:	
Machine type:		Initial operation (guiding in and supervising of the initial embroidery incl.):	
Embroidery field:			
Machine number:		yes:	no:
Year of manufacture:		Time from:	to:
Machine control number:		Date:	
Terminal type:		Sequin device: left:	right:
Software Version V40:		Cord / Loop device: left:	right:
Special devices==>		Boring attachment:	
Which was the first optical impression of the machine upon assembly:			
Personal was introduced to the machine and the control:			
yes:		Names:	
no:			
if no ==> Explanatory statement:			



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Some standard accessories were missing:	
yes:	<input type="checkbox"/>
no:	<input type="checkbox"/>
indicate which:	
Machine was mounted without any problem:	
yes:	<input type="checkbox"/>
no:	<input type="checkbox"/>
Explanatory statement:	
The customer has some special requests:	
yes:	<input type="checkbox"/>
no:	<input type="checkbox"/>
indicate which:	
Particular annotations:	



Additional sheet to the initial operation record

Functional introduction at control unit:	yes:	no:
Disc operation		
Memory operation		
Needle allocation		
Pattern repetition		
Mirror effect		
Tilt device (pattern rotate)		
Flat stitch		
Pattern size		
Fault finding - electronic componentries (fill in only in case of training course):	yes:	no:
Light-emitting diodes		
Exchange of boards		
Denomination of boards		
Explanation: functions of boards		
Head-control-board (KSP)		
Angel encoder		
Cable connections		
Start / Stop function		
Mechanical assemblies (fill in only in case of training course):	yes:	no:
Adjustment of color change device		
Adjustment of gripper hook		
Jump stitch adjustment		
Complete degree adjustment - machine cycle		
Adjustment of thread trimmer		
Adjustment of borer		
Adjustment of cord/loop stitch		
Sequin device Mounting / Dismounting		
Sequin device Adjustments / Sighting		
K-Head		
W-Head		
Maintenance intervals		
Lubrication of gripper hook		
Belt tension (Motor)		
General maintenance of machine		

I was introduced to all componentries and assemblies mentioned above to my/our complete satisfaction.		
Signature of customer/ Stamp	Machine No.	ZSK / Stamp
Technician	Date of initial operation	ZSK / Stamp
Please note that acknowledgement of guarantees is only possible with a completely filled in and signed commissioning certificate.		

