

EPCwin 2.50-04

Update procedure



EPCwin Update to Version 2.50-04

The Update from Version 1.x to Version 2.x must be paid for and requires new passwords.
To ensure that the update is properly installed, please **read all of this text**.

List of EPCwin Versions with corresponding update possibilities

From Version	To Version	New permanent passwords?	Required WIBU-Key Version	Must be paid for
1.06-01	2.00-01	Yes	3.30 and higher	Yes
1.08-01	2.00-01	Yes	3.30 and higher	Yes
1.10-01	2.00-01	Yes	3.30 and higher	Yes
1.22-01	2.00-01	Yes	3.30 and higher	Yes
2.00-01	2.50-02	No	3.30 and higher	No
2.50-02	2.50-03	No	3.30 and higher	No
2.50-03	2.50-04	No	3.30 and higher	No

Update requirements:

- You do not need new passwords for a time-limited installation (demo version).
- If your current version is smaller than 2.00, you will need new passwords (they are NOT free of charge) for version 2.50-04) Please contact ZSK (Atelier@zsk.de) for the new passwords before you install this update. Otherwise you cannot work anymore!
- We strongly recommend that you please download and install version 4.00 or higher (at least 3.30) of the Wibu-Key security software!

Update of the EPCwin software:

- **Attention:** Please do a backup of your EPCwin data, TT-Monogram fonts (*EPCwinData/GiSFonts*) and system parametres before you start the update procedure!
- Please request the necessary password for decoding under Atelier@zsk.de for the update.
- Please download the file named **EPCwin Update to Version 2.50-04.exe** and save it on your computer.
- It will be automatically unzipped per double-click after the password has been entered; a directory named **InstUpdtPrg** is created.
- This directory contains a program called **Setup.exe**. Double-clicking this program starts the update routine. Follow the instructions that appear on the screen.
- During the update procedure, there were installed updated True-Type Monogram Font Files *../EPCwin/GiSFonts_250_04*.
Should you like to use those updated fonts in EPCwin, please copy all or just individual TT-monogram font files into your data directory. Please note here that fonts which you have possibly revised will be written over, if you file them under the same name.
As a rule, the copy procedure looks as follows: *Programme/EPCwin/GiSFonts_250_04* to *../EPCwinData/GiSFonts*.
Please check and adjust after the first program start in *Utilities => Standard settings => Data paths* the path for the TT-Monograms e.g. on *../EPCwinData/GiSFonts*.

Installation of the WIBU_KEY security software:

- You will find the file WIBU_KEY_4.00.exe on this page. Download this file and save it on your computer.
- It will be automatically unzipped per double-click and the setup will be started. Follow the instructions that appear on the screen.

Concluding update procedure

Once the updates have been properly installed, you can start EPCwin in the usual way; the existing customized settings are retained.

We also wish to draw your attention to the following files that are contained on this website:

EPCwinNews20GB.pdf	List of new functions and improvements contained in version 2.00-01
EPCwinNews25GB.pdf	List of new functions and improvements contained in version 2.50-02
EPCwinFirstSteps25GB.pdf	Useful updated information concerning EPCwin
EPCwinHelp25D.pdf	The full Operating Manual for EPCwin
EPCwinInstallationUpdate25GB.pdf	Installation and update routine
EPCwinOptionen25D.pdf	EPCwin program options

New features and improvements in update from version 2.50-02 to version 2.50-03

Improvements

Output Lässer MST-code

- Outputting the MST-code for Lässer machines, a slight displacement of design in connection with the Lässer Editor during frequent repeat or colour changes (ATC) could happen. The EPCwin software has been adjusted now to guarantee an exact correspondence between the Lässer code output "MST" with the Lässer Editor.

Note:When "MST" design data with frequent repeat or colour changes have been output with EPCwin version 2.50-00 up to 2.50-03, and those design data are read back in with the new EPCwin version 2.50-04, a slight displacement of design is possible. In this case we recommend to newly output this design on the basis of the original reference data with EPCwin version 2.50-04 onto Lässer code "MST".

Rearrange sequence of blocks

- Thread trimming in moved blocks will remain

Copy blocks

- Problem with resolve of objects has been solved