

START/END SEQUENCE – W-HEAD

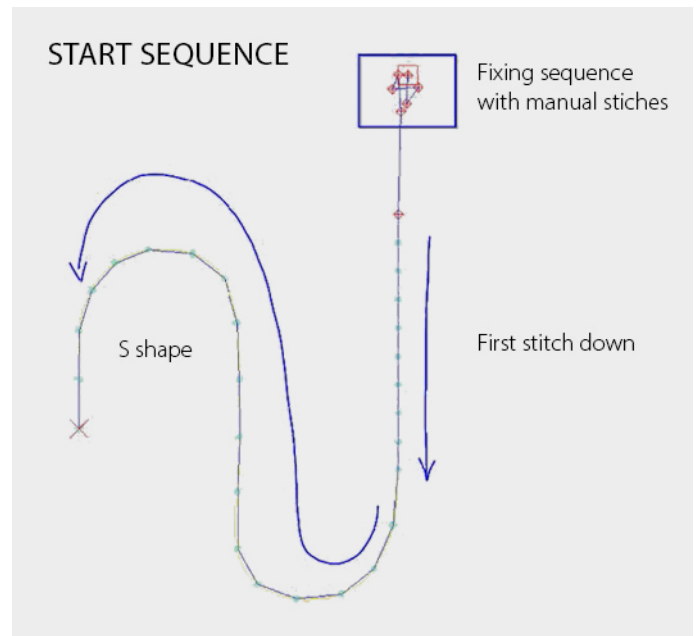
Avoiding error of Z-axis

Precondition

Start + endpoint should be set to original

Start sequence

- Step 1:** First stitch manually- next to the design
- Step 2:** F12 Fixing stitch on
- Step 3:** Fixing stitches („knot“ or „star“ shape) to connect thread with material >> **first stitch down!**
- Step 4:** Fixing stitch off
- Step 5:** Next stitch down!
- Step 6:** Run stitch program down (stitch length app. 1.0mm) >> app. 10 stitches
- Step 7:** Run stitch program (stitch length app. 2.0 mm) in S shape to avoid pulling out of wire or fiber. This sequence is done next to the design.
- Step 8:** Then the normal design can start.



End sequence

- Step 1:** Run stitch program (stitch length app. 2.0 mm) >> **ending downwards!**
- Step 2:** Run stitch program down (stitch length app. 1.0mm) >> app. 10-15 stitches to hold wire/fiber in the end.
- Step 3:** F12 Fixing stitch on
- Step 4:** Fixing stitches („knot“ or „star“ shape) to connect thread with material

