





What?

During cleaning, stitches shorter than a set length are removed from the design without affecting the other stitches. When standard optimization is activated, this length is set to 3 INC (=0.3 mm) or 5 INC (=0.5 mm) for older software versions. This value can be adjusted upon request, or the cleaning function can be completely deactivated.

Why?

If the stitches are smaller than half the needle diameter, the needle might go into the same hole twice because of the needle size and the fabric pattern. By removing these stitches the performance of the machines is increased as well. For small and delicate designs, like thin lettering, it might be better to use a smaller value. For most applications, we recommend keeping the standard value.







While loading a new design from external memory the optimization inquiry pops up. (Ensure inquiries are activated Vol.21)

Press the L4/R4 function key to enter the

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Step2

Proceed with the L5 function key to see more settings.



Step3

Check or uncheck the cleaning function, or set the number of INC to the desired value.



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