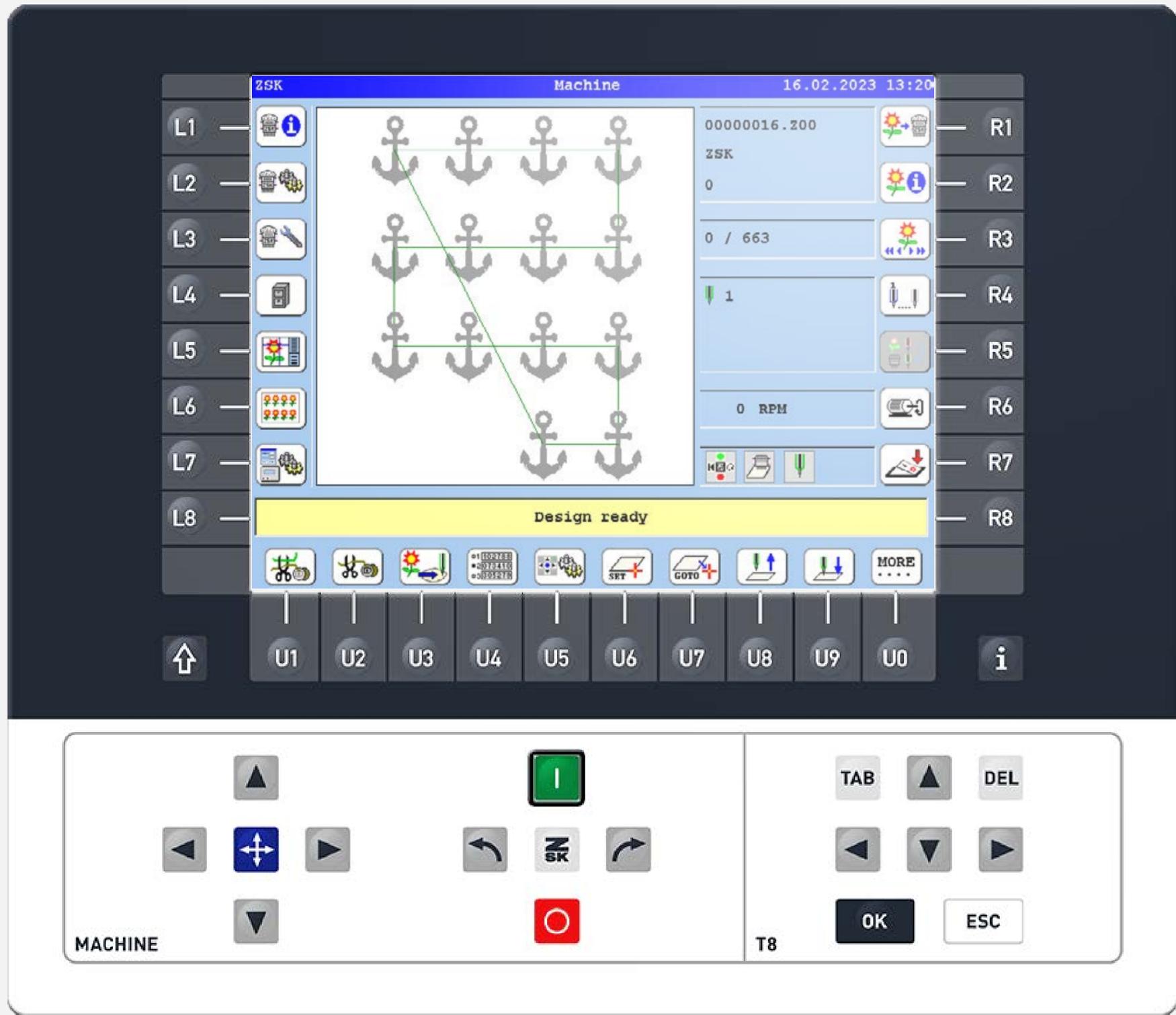




# DESIGN REPETITION

Did you know this T8 function yet?



### What?

A frame can be defined and filled with a specified number of identical designs, spaced at a predetermined spacing, as long as they fit within the frame.

### Why?

For mass production, maximizing the number of designs in a frame is essential. This automated process makes it effortless.

### More detailed information:

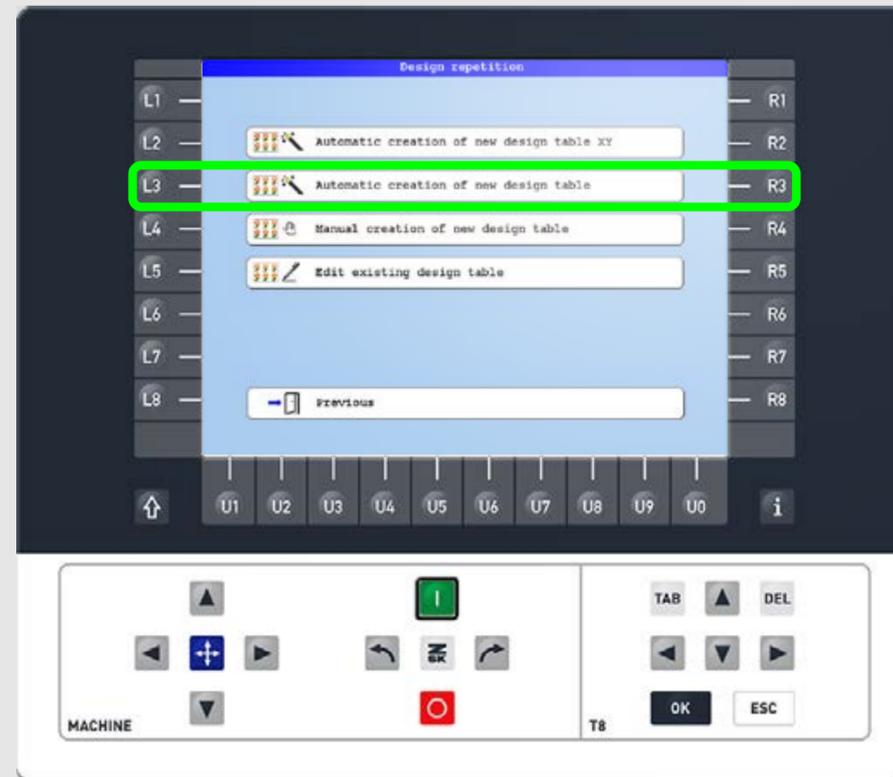


MANUAL



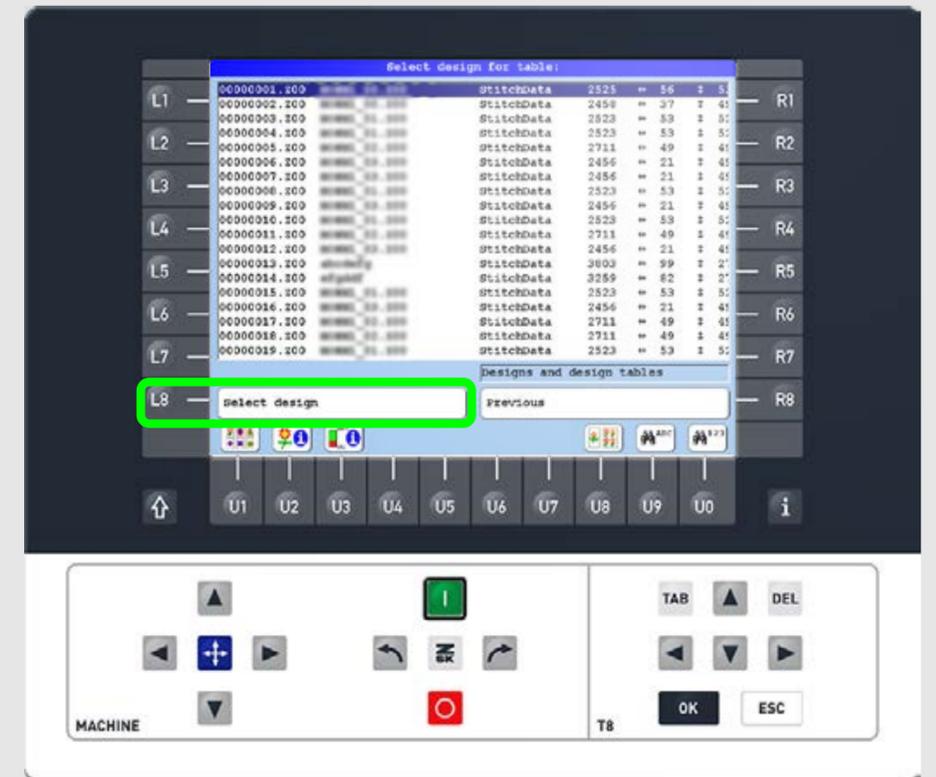
### Step1

On the start screen press the L6 function key to enter the „Design repetition“ tab.



### Step2

Press the L3/R3 function key to select „Automatic creation of new design table“.



### Step3

Select the desired design in the table or use the preview (U1). Then press L8 to select the design.



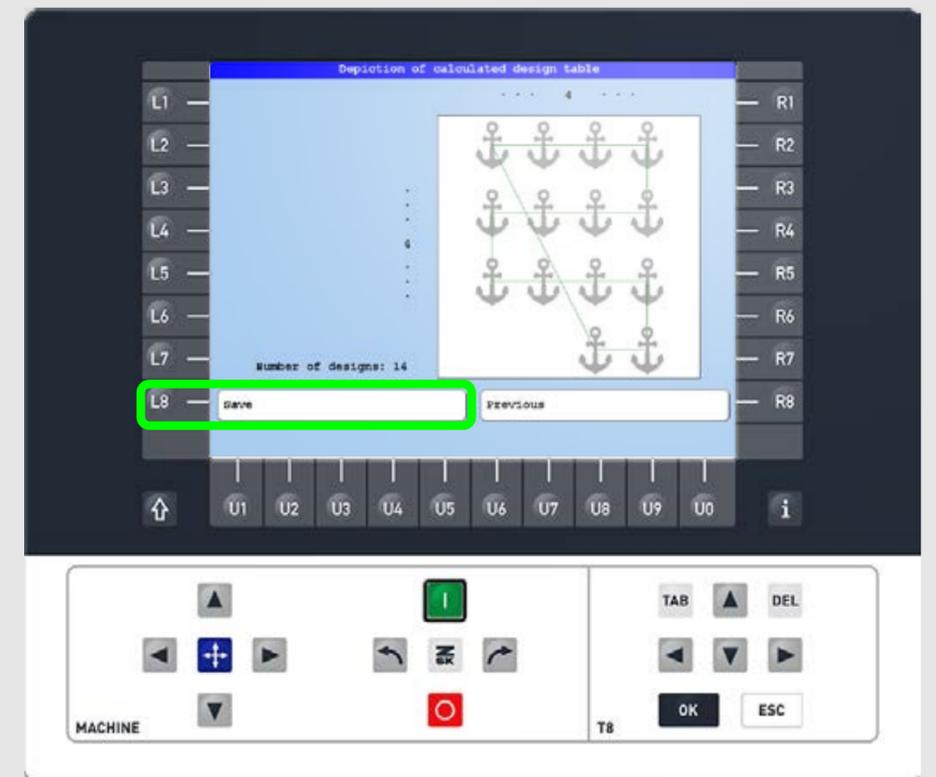
#### Step4

Use the L1-L7/R1-R7 function keys to input the corresponding measurements. This includes entering the frame size, spacing distances between the designs and the spacing to the frame. Continue with L8.



#### Step5

Select or change the desired parameters. More information can be found in the linked manual. Continue with L8.



#### Step6

Review the preview and save the repeated pattern as a new design file.

To begin embroidery, load the newly created design file as usual and start production. [Tracing will visualize the full size of the design.](#)



ZSK Stickmaschinen GmbH  
Magdeburger Str. 38-40  
47800 Krefeld, Germany

Fon: +49 (0) 2151 444 0  
Fax: +49 (0) 2151 444 170  
E-Mail: [zsk@zsk.de](mailto:zsk@zsk.de)