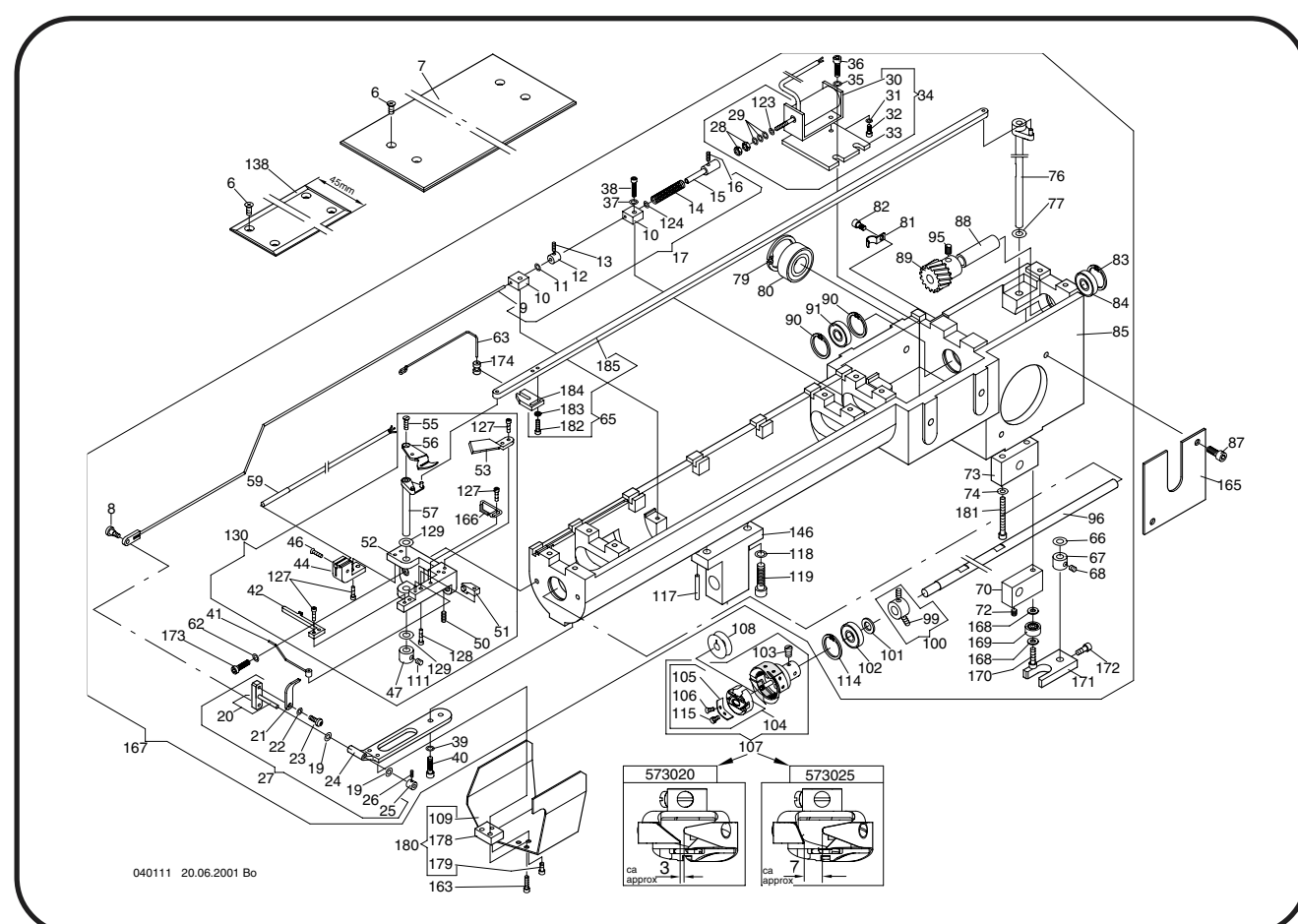


# TF

## Freiarm Stickmaschine





# ZSK-Bestellschein

ZSK Stickmaschinen GmbH  
Ersatzteilabteilung  
Magdeburger Straße 38-40

D-47800 Krefeld  
Germany

**Lieber Kunde, dear customer, cher client,**

um **Ersatzteilbestellungen** schneller bearbeiten zu können, erhalten Sie von uns mit jeder Lieferung einen **Bestellschein** (siehe Rückseite).

Bei **Faxbestellungen**, verwenden Sie bitte das Formular auf der Rückseite. Die erforderlichen Positions- und Artikelnummern finden Sie im Ersatzteilkatalog.

**Wichtig**, ist die Angabe der **Pos.Nr.** und der **Artikelnr.** in Verbindung mit **Maschinentyp** und **Maschinennummer**.

## ZSK Order Form

So that spare parts can be ordered efficiently, an order form will be enclosed with each delivery (see reverse).

When ordering by fax kindly use this form. The corresponding **numbers** (position, article) can be taken from our spare parts catalogues.

It is **important to indicate position no. and article no.** together with the **machine type** and **machine number** on each spare part order

## ZSK Formulaire de Commande

Pour traiter plus vite **les commandes de pièces détachées** vous recevrez avec chaque livraison un **formulaire de commande** (voir au verso).

Nous vous prions **d'indiquer les numéros de position et d'article** que vous trouvez dans nos catalogues de pièces détachées.

Il est **important d'indiquer les numéros de position et d'article** ensemble avec **le type de machine et numéro de machine**.

## commande de piece détachées

**- 444-123 Spare part department**

Unterschrift, Signature

Geben Sie bitte bei jeder Bestellung zuerst Typ und Nr. Ihrer Maschine an, um unnötige Rückfragen zu vermeiden.

Wo die beiden Typenschilder "T" an ihrer Maschine befestigt sind, zeigt die nächste Seite.

Danach bestellen Sie bitte die benötigten Ersatzteile nach untenstehendem Beispiel.

Typ -----  
Type -----  
Maschinen Nr. -----  
Serial No. -----

Gerät/  
Maschinen-Typ  
Gerät/  
Maschinen-Nr.  
Schaltschr.-Nr.  
Schaltplan-Nr.  
Baujahr

Drehzahl  1/min  
Gewicht  kg  
Zuleitung  A  V  
 Hz  KVA

STICKMASCHINEN GESELLSCHAFT MBH  
MAGDEBURGER STR. 38-40  
D-47800 KREFELD  
Made in Germany

When ordering, please quote your machine type and serial number first, to avoid inquiries and delays.

Please, refer to the following page when looking for the identification plate "T" of your machine.

Then, please order the required spare parts in accordance with the example given below.

TF 1211-400

STICKMASCHINEN GMBH

Baureihe  
Series

Kopfanzahl  
Number of heads

Nadelanzahl  
Number of needles

Stickfelddbreite  
Embroidery field width

Stickfelddtiefe  
Embroidery field depth

3- 1-1.01

+ Pos-Nr.  
Item No.

Bestell-Nr  
Order No

Benennung  
Description

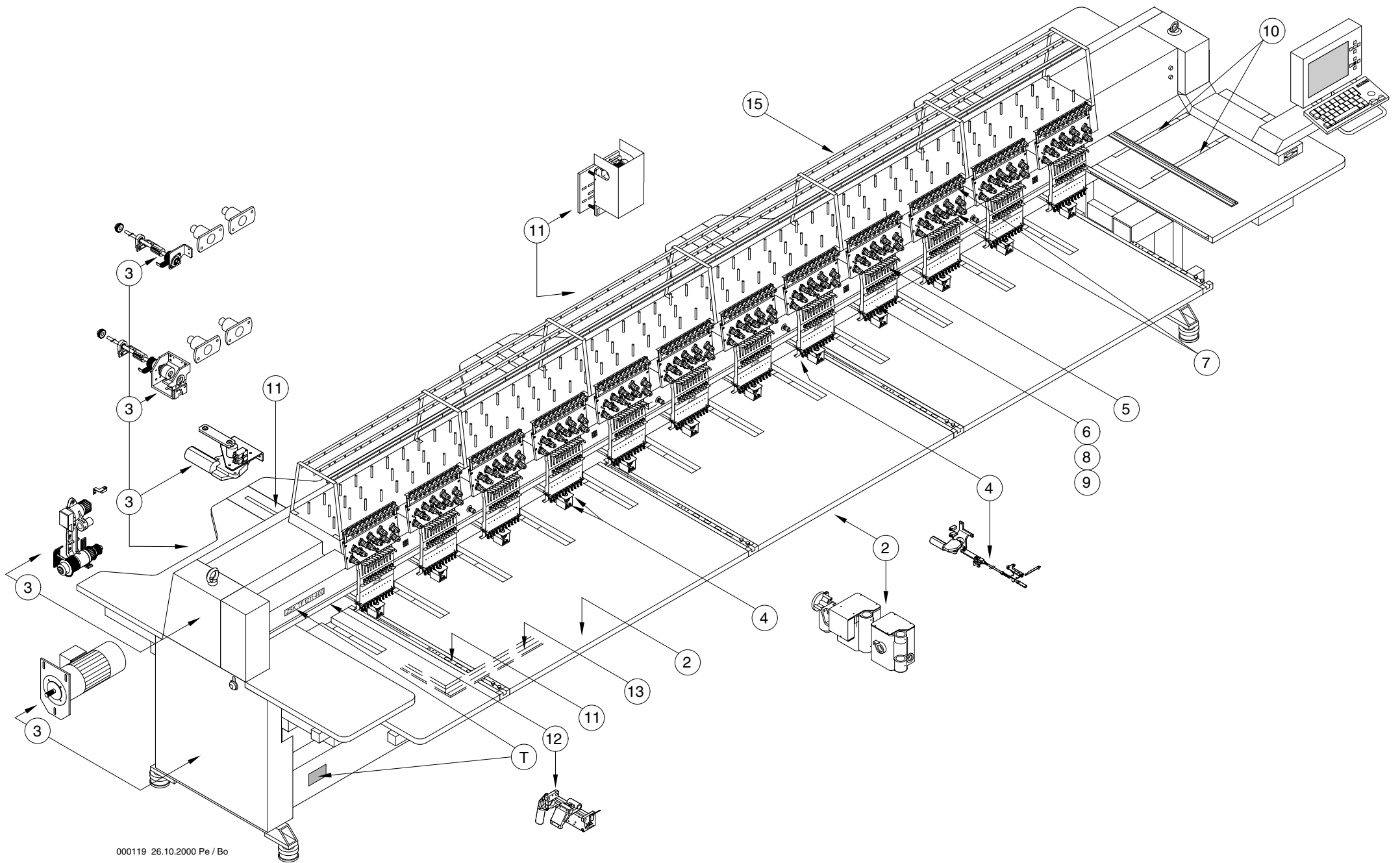
|     |             |                                  |
|-----|-------------|----------------------------------|
| 001 | 574 838     | Gleichstrom Getriebemotor        |
| 002 | 444 114     | Sicherungsscheibe 8              |
| 003 | 307 057     | Zyl-Schraube M8 x 25 DIN 912     |
| 004 | 374 027 221 | Hülse                            |
| 005 | 376 027 205 | Welle                            |
| 006 | 443 016     | Sicherungsring 32 x 1,2 DIN 472  |
| 007 | 540 058     | Rillenkugellager 6002-2Z DIN 625 |
| 008 | 990 053 201 | Distanzstück                     |
| 009 | 990 053 200 | Distanzstück                     |

Bestell-Beispiel  
Example for order

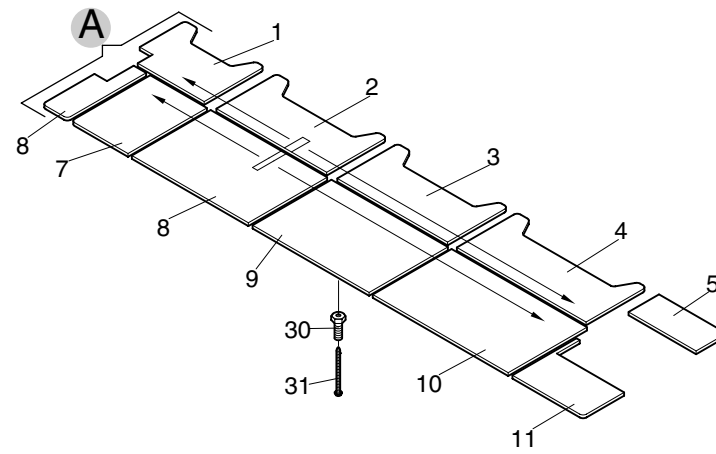
3- 1-1.01 005 376 027 205 Welle

Bestell Stückzahl  
Number required

1

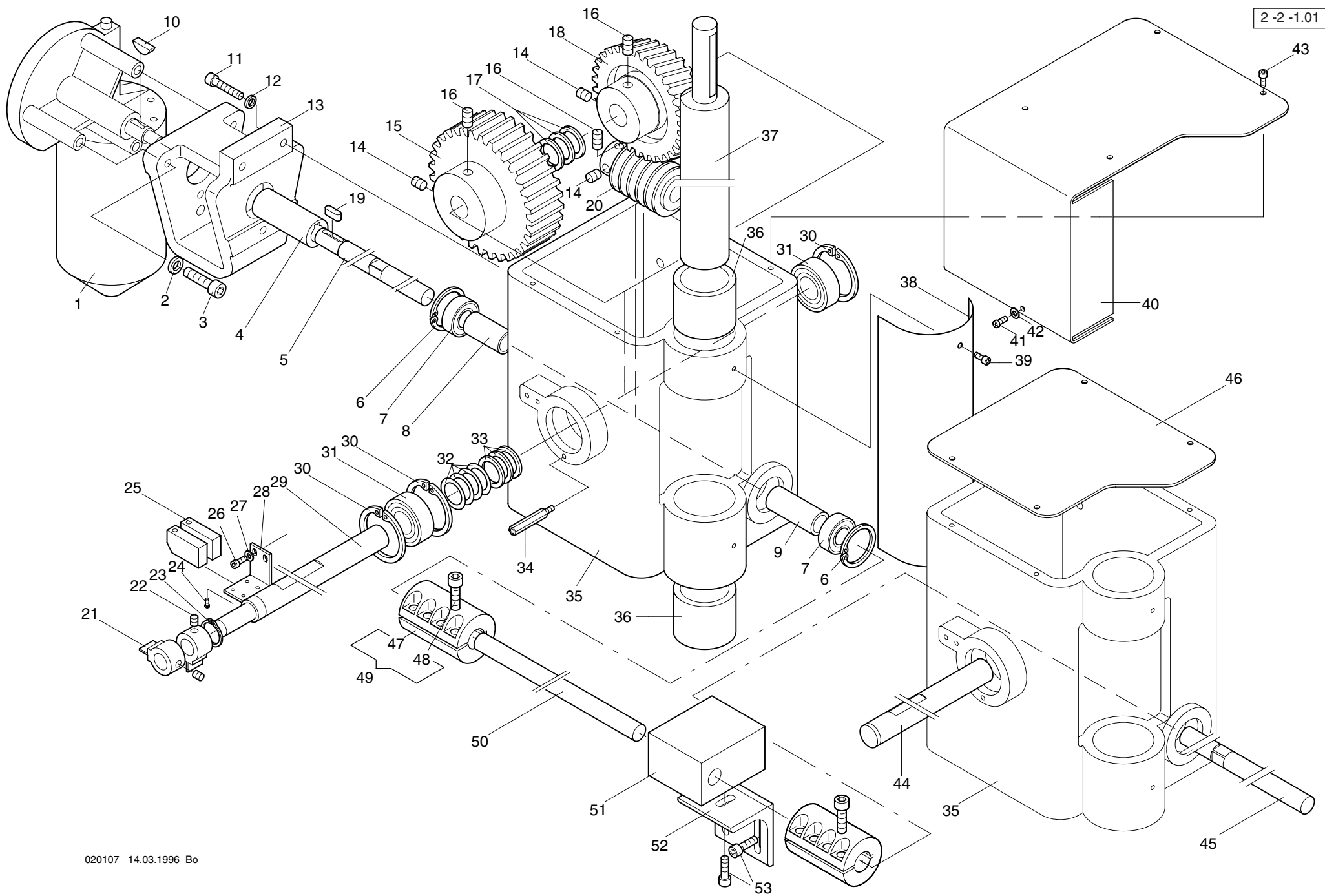


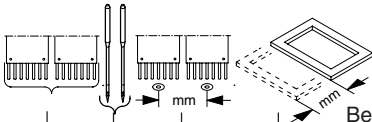
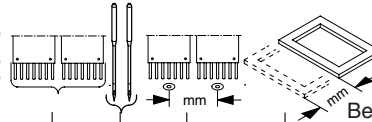
| Maschinentype: Freiarm Stickmaschine<br>TF                  |  | Baureihe |  |  |  |  |              | Maschinentype: Freiarm Stickmaschine<br>TF                         |  | Baureihe |  |  |  |  |              |
|---|--|----------|--|--|--|--|--------------|--|--|----------|--|--|--|--|--------------|
| INHALT  | CONTENTS   |          |  |  |  |  | Seite / Page | INHALT   | CONTENTS   |          |  |  |  |  | Seite / Page |
| 2 Tischplatten  | Work table   |          |  |  |  |  | 2 - 1 - 1    | 6 Stoffdrücker-<br>Abfangeinrichtung                               | cushioned presser<br>foot  |          |  |  |  |  | 6 - 3 - 1    |
| 2 Absenkeinheit<br>Tischplatten                             | Work table<br>lowering unit                                |          |  |  |  |  | 2 - 2 - 1    | 7 Fadenspannung  | Thread tension   |          |  |  |  |  | 7 - 1 - 1    |
| 3 Antriebswelle oben<br>oben / unten                        | Driving shaft<br>above / below                             |          |  |  |  |  | 3 - 1 - 1    | 8 Nadelblock   | Needle block   |          |  |  |  |  | 8 - 1 - 1    |
| 3 Hauptantrieb  | Main drive   |          |  |  |  |  | 3 - 2 - 1    | 9 Stirnblech   | Front panels   |          |  |  |  |  | 9 - 1 - 1    |
| 3 Fadenschneider-<br>antrieb und Antrieb<br>Freiarm (Typ 1) | Thread trimmer drive<br>and drive cylinder<br>arm (Type 1) |          |  |  |  |  | 3 - 3 - 1    | 10 Pantograph<br>Antrieb für Seite,<br>Doppelantrieb vorne         | Pantograph drive<br>for side movement,<br>front double drive             |          |  |  |  |  | 10 - 1 - 1   |
| 3 Fadenschneider-<br>antrieb (Typ 2)                        | Thread trimmer drive<br>(Type 2)                           |          |  |  |  |  | 3 - 4 - 1    | 10 Pantograph<br>Antrieb für Seite,<br>Doppelantrieb hinten        | Pantograph drive<br>for side movement,<br>rear double drive              |          |  |  |  |  | 10 - 2 - 1   |
| 3 Antrieb Freiarm<br>(Typ 2)                                | Drive cylinder<br>(Type 2)                                 |          |  |  |  |  | 3 - 5 - 1    | 10 Pantograph<br>Antriebsmotor<br>für Seite                        | Pantograph<br>Y-Drive  |          |  |  |  |  | 10 - 3 - 1   |
| 4 Freiarm   | Cylinder arm   |          |  |  |  |  | 4 - 1 - 1    | 10 Fahrwegbegrenzung<br>Seite                                      | Travel limit, side   |          |  |  |  |  | 10 - 4 - 1   |
| 4 Fangeinrichtung   | Catching device  |          |  |  |  |  | 4 - 2 - 1    | 11 Pantograph<br>Antrieb für Tiefe<br>mit Endlagenabfrage<br>Kappe | Pantograph drive for<br>depth movement<br>with Travel limit<br>depth Cap |          |  |  |  |  | 11 - 1 - 1   |
| 4 Kappeneinrichtung<br>150 - 135 / 360mm                    | Cap attachment<br>150 - 135 / 360mm                        |          |  |  |  |  | 4 - 3 - 1    | 11 Pantograph<br>Antrieb für Tiefe                                 | Pantograph drive for<br>depth movement                                   |          |  |  |  |  | 11 - 2 - 1   |
| 4 Einspannhilfe<br>150 - 135mm                              | Cap clamping aid<br>150 - 135mm                            |          |  |  |  |  | 4 - 4 - 1    | 11 Verbindung<br>Führungsschienen                                  | Guide rails  |          |  |  |  |  | 11 - 4 - 1   |
| 4 Einspannhilfe<br>150 - 360mm                              | Cap clamping aid<br>150 - 360mm                            |          |  |  |  |  | 4 - 4 - 2    | 11 Pantograph<br>Antriebsmotor für<br>Tiefe                        | X Drive  |          |  |  |  |  | 11 - 5 - 1   |
| 4 Kappenrahmen<br>150 - 135mm                               | Cap frame<br>150 - 135mm                                   |          |  |  |  |  | 4 - 5 - 1    | 12 Farbwechsel-<br>einrichtung                                     | Color change device  |          |  |  |  |  | 12 - 1 - 1   |
| 4 Kappenrahmen<br>150 - 360mm                               | Cap frame<br>150 - 360mm                                   |          |  |  |  |  | 4 - 5 - 2    | 13 Bordürenspanner   | Clamping element   |          |  |  |  |  | 13 - 1 - 1   |
| 4 Stichplatten  | Needle plate   |          |  |  |  |  | 4 - 6 - 1    | 15 Garnständer   | Yarn rack  |          |  |  |  |  | 15 - 1 - 1   |
| 5 Fadengeber  | Thread take up   |          |  |  |  |  | 5 - 1 - 1    |  |  |          |  |  |  |  |              |
| 6 Oberteil  | Drive unit   |          |  |  |  |  | 6 - 1 - 1    |  |  |          |  |  |  |  |              |
| 6 Springsticheinrichtung                                    | Jump stitch device   |          |  |  |  |  | 6 - 2 - 1    |  |  |          |  |  |  |  |              |

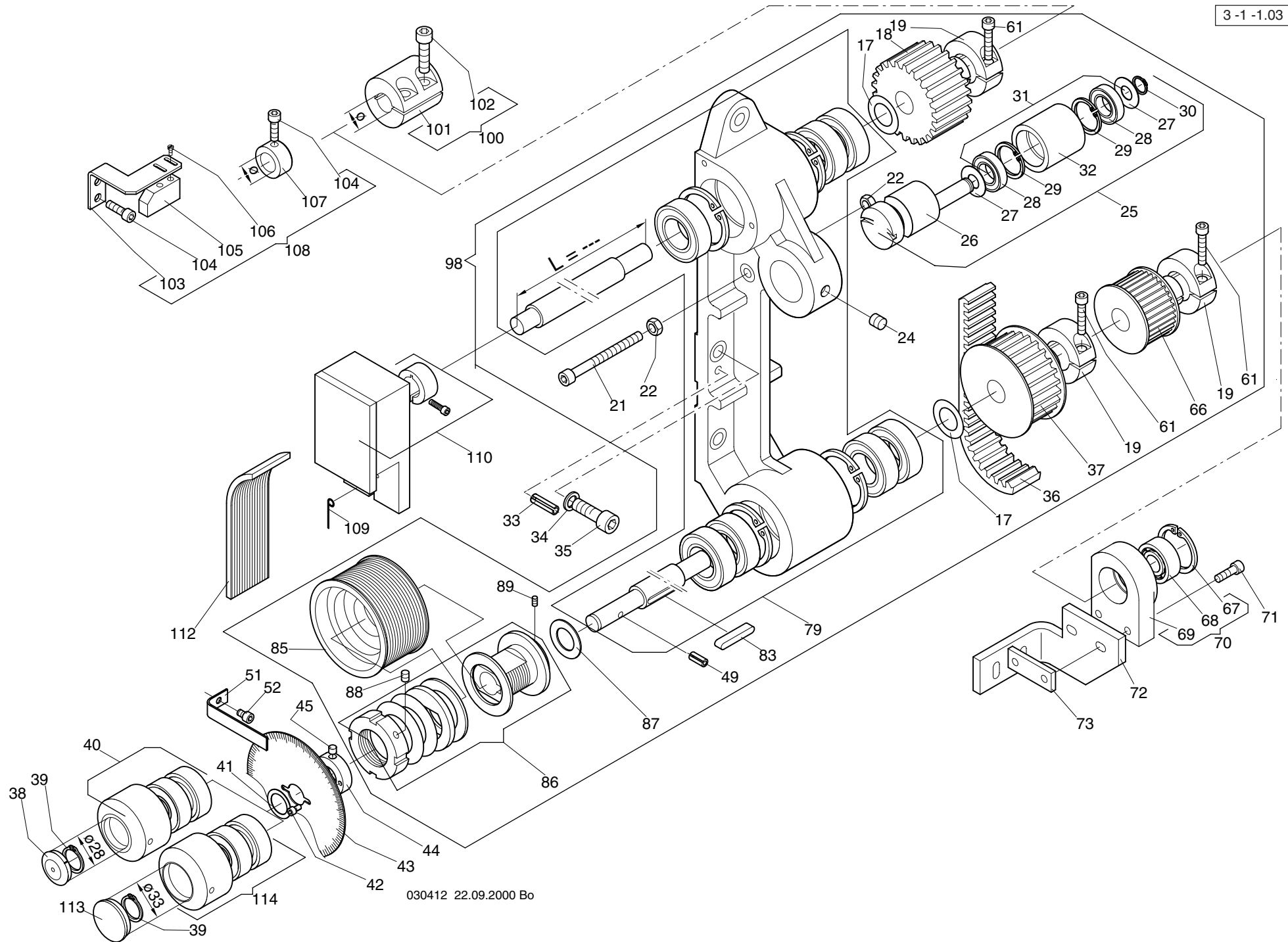




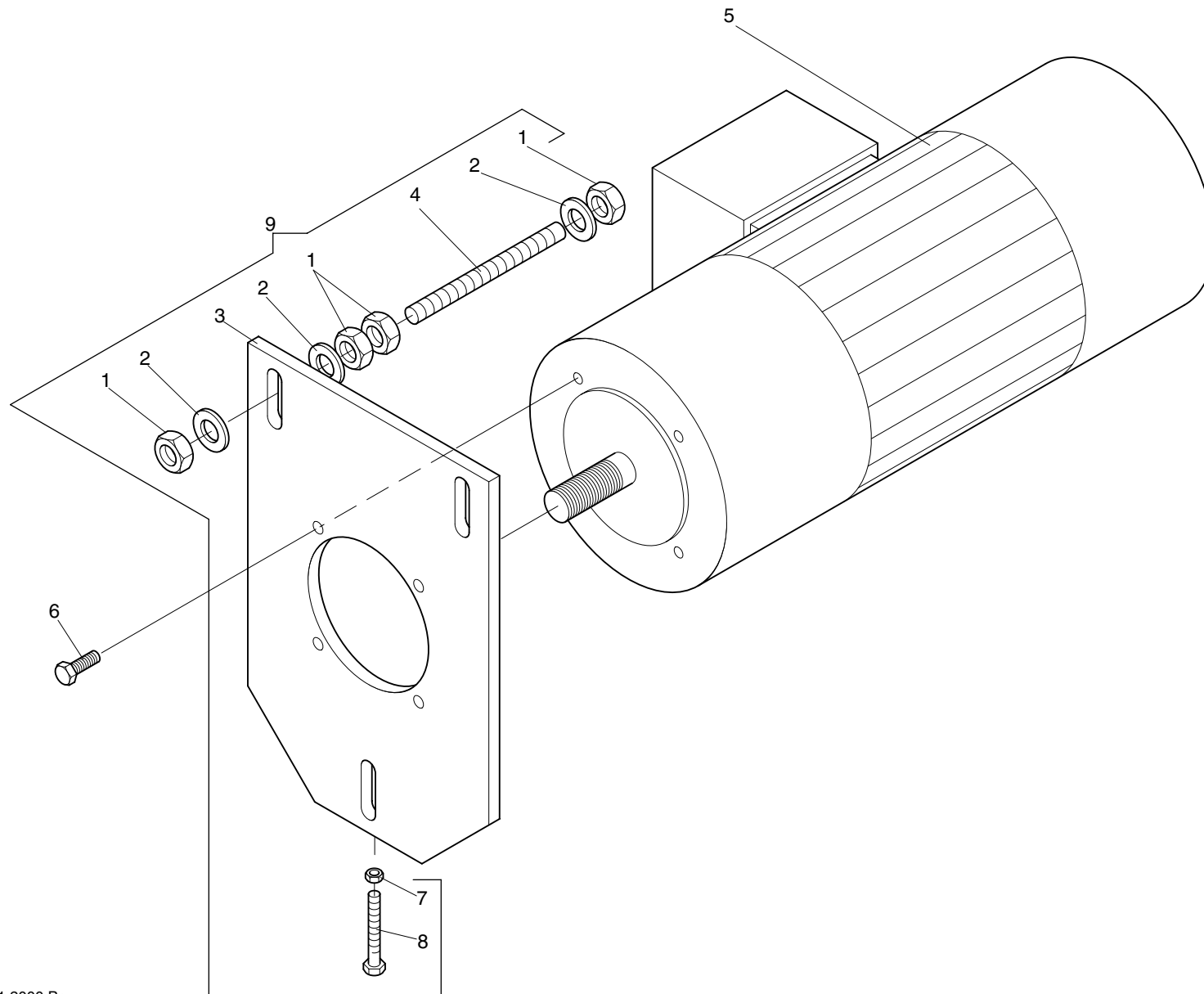


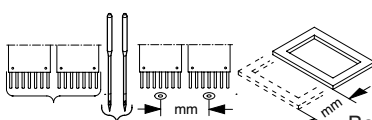
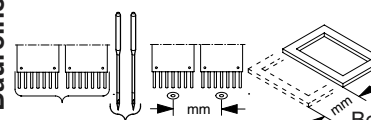


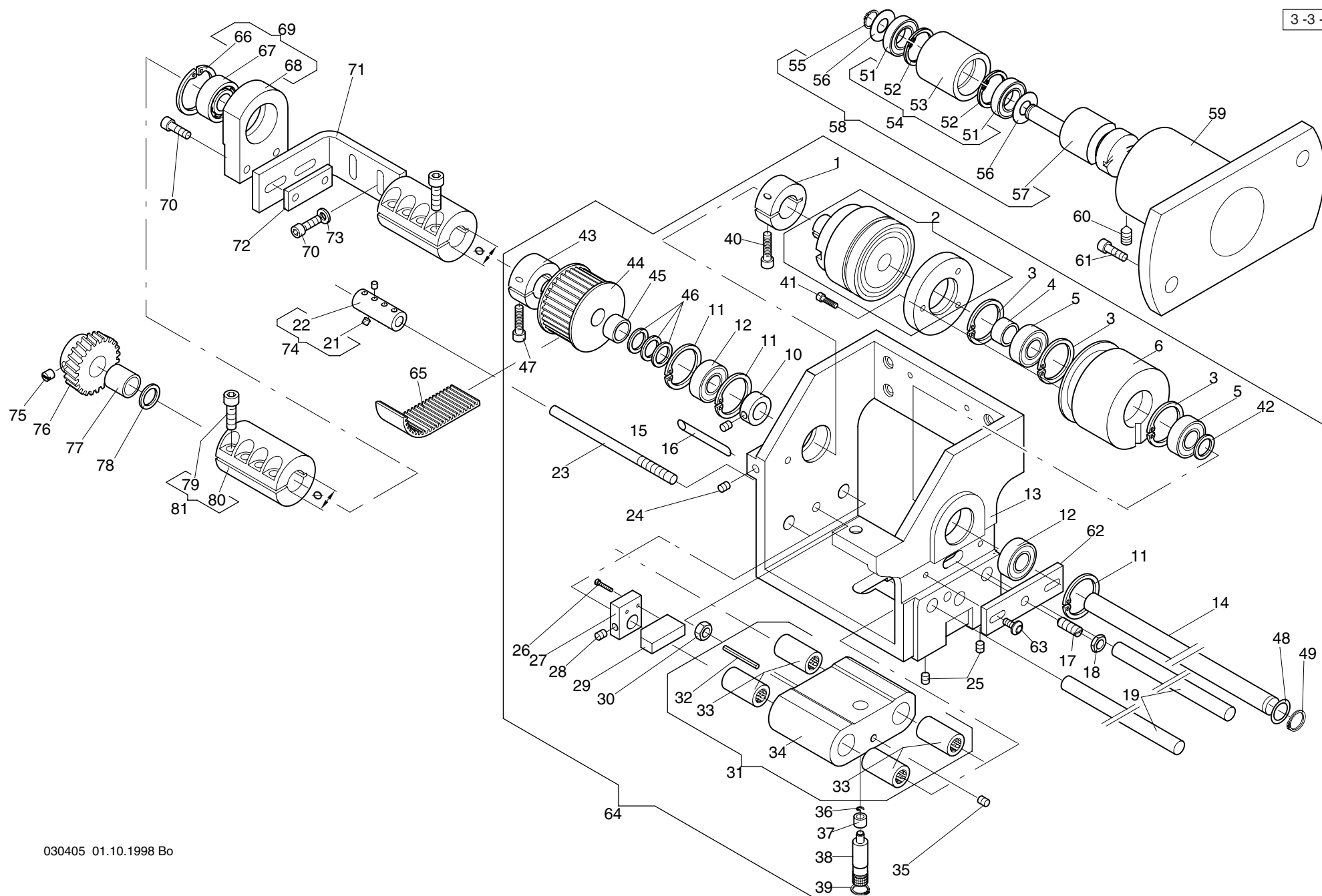
| 2-2-1.01  |  |  |  |  | Baureihe  |  |  |  |  | 2-2-1.01   |  |             |                                   |  | Baureihe    |  |     |  |  |           |  |  |  |  |   |  |  |  |  |            |             |                              |                              |  |             |  |  |  |  |
|-----------|--|--|--|--|---|--|--|--|--|------------|--|-------------|-----------------------------------|--|-------------|--|-----|--|--|-----------|--|--|--|--|---|--|--|--|--|------------|-------------|------------------------------|------------------------------|--|-------------|--|--|--|--|
| + Pos.Nr. |  |  |  |  |  |  |  |  |  | Bestell-Nr |  |             |                                   |  | Bezeichnung |  |     |  |  | + Pos.Nr. |  |  |  |  |  |  |  |  |  | Bestell-Nr |             |                              |                              |  | Bezeichnung |  |  |  |  |
| 001       |  |  |  |  |   |  |  |  |  |            |  | 574 838     | Gleichstrom Getriebemotor         |  |             |  | 045 |  |  |           |  |  |  |  |   |  |  |  |  |            | 376 027 206 | Welle                        |                              |  |             |  |  |  |  |
| 002       |  |  |  |  |   |  |  |  |  |            |  | 444 114     | Sicherungsscheibe 8               |  |             |  | 046 |  |  |           |  |  |  |  |   |  |  |  |  |            | 376 027 502 | Deckel                       |                              |  |             |  |  |  |  |
| 003       |  |  |  |  |   |  |  |  |  |            |  | 307 057     | Zyl-Schraube M8 x 25 DIN 912      |  |             |  | 047 |  |  |           |  |  |  |  |   |  |  |  |  |            | 167 017 221 | Kupplung                     |                              |  |             |  |  |  |  |
| 004       |  |  |  |  |   |  |  |  |  |            |  | 374 027 221 | Hülse                             |  |             |  | 048 |  |  |           |  |  |  |  |   |  |  |  |  |            | 307 037     | Zyl-Schraube M6 x 20 DIN 912 |                              |  |             |  |  |  |  |
| 005       |  |  |  |  |   |  |  |  |  |            |  | 376 027 205 | Welle                             |  |             |  | 049 |  |  |           |  |  |  |  |   |  |  |  |  |            | 167 017 905 | Kupplung klp. mit Schrauben  |                              |  |             |  |  |  |  |
| 006       |  |  |  |  |   |  |  |  |  |            |  | 443 016     | Sicherungsring 32 x 1,2 DIN 472   |  |             |  | 050 |  |  |           |  |  |  |  |   |  |  |  |  |            | 990 001 265 | Welle                        |                              |  |             |  |  |  |  |
| 007       |  |  |  |  |   |  |  |  |  |            |  | 540 058     | Rillenkugellager 6002-2Z DIN 625  |  |             |  | 051 |  |  |           |  |  |  |  |   |  |  |  |  |            | 376 027 550 | Wellenhalterung              |                              |  |             |  |  |  |  |
| 008       |  |  |  |  |   |  |  |  |  |            |  | 990 053 201 | Distanzstück                      |  |             |  | 052 |  |  |           |  |  |  |  |   |  |  |  |  |            |             | 172 008 256                  | Winkel                       |  |             |  |  |  |  |
| 009       |  |  |  |  |   |  |  |  |  |            |  | 990 053 200 | Distanzstück                      |  |             |  | 053 |  |  |           |  |  |  |  |   |  |  |  |  |            |             | 307 036                      | Zyl-Schraube M6 x 16 DIN 912 |  |             |  |  |  |  |
| 010       |  |  |  |  |   |  |  |  |  |            |  | 455 001     | Scheibenfeder 5 x 6,5 DIN 6888    |  |             |  |     |  |  |           |  |  |  |  |   |  |  |  |  |            |             |                              |                              |  |             |  |  |  |  |
| 011       |  |  |  |  |   |  |  |  |  |            |  | 307 038     | Zyl-Schraube M6 x 25 DIN 912      |  |             |  |     |  |  |           |  |  |  |  |   |  |  |  |  |            |             |                              |                              |  |             |  |  |  |  |
| 012       |  |  |  |  |   |  |  |  |  |            |  | 444 112     | Sicherungsscheibe 6               |  |             |  |     |  |  |           |  |  |  |  |   |  |  |  |  |            |             |                              |                              |  |             |  |  |  |  |
| 013       |  |  |  |  |   |  |  |  |  |            |  | 376 027 501 | Motorhalter                       |  |             |  |     |  |  |           |  |  |  |  |   |  |  |  |  |            |             |                              |                              |  |             |  |  |  |  |
| 014       |  |  |  |  |   |  |  |  |  |            |  | 356 025     | Gewindestift M8 x 8 DIN 913       |  |             |  |     |  |  |           |  |  |  |  |   |  |  |  |  |            |             |                              |                              |  |             |  |  |  |  |
| 015       |  |  |  |  |   |  |  |  |  |            |  | 374 027 214 | Stirnrad                          |  |             |  |     |  |  |           |  |  |  |  |   |  |  |  |  |            |             |                              |                              |  |             |  |  |  |  |
| 016       |  |  |  |  |   |  |  |  |  |            |  | 357 021     | Gewindestift M8 x 12 DIN 914      |  |             |  |     |  |  |           |  |  |  |  |   |  |  |  |  |            |             |                              |                              |  |             |  |  |  |  |
| 017       |  |  |  |  |   |  |  |  |  |            |  | 385 020     | Stützscheibe ø S20/28x2,0 DIN 988 |  |             |  |     |  |  |           |  |  |  |  |   |  |  |  |  |            |             |                              |                              |  |             |  |  |  |  |
| 018       |  |  |  |  |   |  |  |  |  |            |  | 374 027 223 | Schneckenrad                      |  |             |  |     |  |  |           |  |  |  |  |   |  |  |  |  |            |             |                              |                              |  |             |  |  |  |  |
| 019       |  |  |  |  |   |  |  |  |  |            |  | 453 011     | Paßfeder A 5 x 5 x 14 DIN 6885    |  |             |  |     |  |  |           |  |  |  |  |   |  |  |  |  |            |             |                              |                              |  |             |  |  |  |  |
| 020       |  |  |  |  |   |  |  |  |  |            |  | 374 027 215 | Schnecke                          |  |             |  |     |  |  |           |  |  |  |  |   |  |  |  |  |            |             |                              |                              |  |             |  |  |  |  |
| 021       |  |  |  |  |   |  |  |  |  |            |  | 172 003 006 | Schaltring                        |  |             |  |     |  |  |           |  |  |  |  |   |  |  |  |  |            |             |                              |                              |  |             |  |  |  |  |
| 022       |  |  |  |  |   |  |  |  |  |            |  | 356 015     | Gewindestift M6 x 6 DIN 913       |  |             |  |     |  |  |           |  |  |  |  |   |  |  |  |  |            |             |                              |                              |  |             |  |  |  |  |
| 023       |  |  |  |  |   |  |  |  |  |            |  | 442 026     | Sicherungsring 20 x 1,2 DIN 471   |  |             |  |     |  |  |           |  |  |  |  |   |  |  |  |  |            |             |                              |                              |  |             |  |  |  |  |
| 024       |  |  |  |  |   |  |  |  |  |            |  | 331 015     | Zyl-Schraube M2,5 x 5 DIN 84      |  |             |  |     |  |  |           |  |  |  |  |   |  |  |  |  |            |             |                              |                              |  |             |  |  |  |  |
| 025       |  |  |  |  |   |  |  |  |  |            |  | 585 109     | Initiator Typ:NT 2 F              |  |             |  |     |  |  |           |  |  |  |  |   |  |  |  |  |            |             |                              |                              |  |             |  |  |  |  |
| 026       |  |  |  |  |   |  |  |  |  |            |  | 307 010     | Zyl-Schraube M4 x 8 DIN 912       |  |             |  |     |  |  |           |  |  |  |  |   |  |  |  |  |            |             |                              |                              |  |             |  |  |  |  |
| 027       |  |  |  |  |   |  |  |  |  |            |  | 380 016     | Scheibe B 4,3 DIN 125             |  |             |  |     |  |  |           |  |  |  |  |   |  |  |  |  |            |             |                              |                              |  |             |  |  |  |  |
| 028       |  |  |  |  |   |  |  |  |  |            |  | 374 027 208 | Winkel                            |  |             |  |     |  |  |           |  |  |  |  |   |  |  |  |  |            |             |                              |                              |  |             |  |  |  |  |
| 029       |  |  |  |  |   |  |  |  |  |            |  | 376 027 212 | Welle                             |  |             |  |     |  |  |           |  |  |  |  |   |  |  |  |  |            |             |                              |                              |  |             |  |  |  |  |
| 030       |  |  |  |  |   |  |  |  |  |            |  | 443 023     | Sicherungsring 42 x 1,75 DIN 472  |  |             |  |     |  |  |           |  |  |  |  |   |  |  |  |  |            |             |                              |                              |  |             |  |  |  |  |
| 031       |  |  |  |  |   |  |  |  |  |            |  | 540 053     | Rillenkugellager 6004-2Z DIN 625  |  |             |  |     |  |  |           |  |  |  |  |   |  |  |  |  |            |             |                              |                              |  |             |  |  |  |  |
| 032       |  |  |  |  |   |  |  |  |  |            |  | 385 112     | Paßscheibe ø 20/28 x 0,3 DIN 988  |  |             |  |     |  |  |           |  |  |  |  |   |  |  |  |  |            |             |                              |                              |  |             |  |  |  |  |
| 033       |  |  |  |  |   |  |  |  |  |            |  | 385 020     | Stützscheibe ø S20/28x2,0 DIN 988 |  |             |  |     |  |  |           |  |  |  |  |   |  |  |  |  |            |             |                              |                              |  |             |  |  |  |  |
| 034       |  |  |  |  |   |  |  |  |  |            |  | 593 099     | Abstandbolzen 0608 x 30 M4        |  |             |  |     |  |  |           |  |  |  |  |   |  |  |  |  |            |             |                              |                              |  |             |  |  |  |  |
| 035       |  |  |  |  |   |  |  |  |  |            |  | 376 027 500 | Getriebegehäuse                   |  |             |  |     |  |  |           |  |  |  |  |   |  |  |  |  |            |             |                              |                              |  |             |  |  |  |  |
| 036       |  |  |  |  |   |  |  |  |  |            |  | 480 488     | Sinterbuchse ø 40/50x35 ZSK 4320  |  |             |  |     |  |  |           |  |  |  |  |   |  |  |  |  |            |             |                              |                              |  |             |  |  |  |  |
| 037       |  |  |  |  |   |  |  |  |  |            |  | 376 027 216 | Rundzahnstange                    |  |             |  |     |  |  |           |  |  |  |  |   |  |  |  |  |            |             |                              |                              |  |             |  |  |  |  |
| 038       |  |  |  |  |   |  |  |  |  |            |  | 376 027 504 | Schutzblech                       |  |             |  |     |  |  |           |  |  |  |  |   |  |  |  |  |            |             |                              |                              |  |             |  |  |  |  |
| 039       |  |  |  |  |   |  |  |  |  |            |  | 307 010     | Zyl-Schraube M4 x 8 DIN 912       |  |             |  |     |  |  |           |  |  |  |  |   |  |  |  |  |            |             |                              |                              |  |             |  |  |  |  |
| 040       |  |  |  |  |   |  |  |  |  |            |  | 376 027 503 | Schutzhaube                       |  |             |  |     |  |  |           |  |  |  |  |   |  |  |  |  |            |             |                              |                              |  |             |  |  |  |  |
| 041       |  |  |  |  |   |  |  |  |  |            |  | 336 004     | Linsenschraube M4 x 8 DIN 7985    |  |             |  |     |  |  |           |  |  |  |  |   |  |  |  |  |            |             |                              |                              |  |             |  |  |  |  |
| 042       |  |  |  |  |   |  |  |  |  |            |  | 380 016     | Scheibe B 4,3 DIN 125             |  |             |  |     |  |  |           |  |  |  |  |   |  |  |  |  |            |             |                              |                              |  |             |  |  |  |  |
| 043       |  |  |  |  |   |  |  |  |  |            |  | 307 010     | Zyl-Schraube M4 x 8 DIN 912       |  |             |  |     |  |  |           |  |  |  |  |   |  |  |  |  |            |             |                              |                              |  |             |  |  |  |  |
| 044       |  |  |  |  |   |  |  |  |  |            |  | 376 027 207 | Welle                             |  |             |  |     |  |  |           |  |  |  |  |   |  |  |  |  |            |             |                              |                              |  |             |  |  |  |  |



| <div> <div>3 -1 -1.03</div> <div>Baureihe</div> </div> |  |  |  |  |             |                                  |  |  |  | <div> <div>3 -1 -1.03</div> <div>Baureihe</div> </div> |  |  |  |  |             |                                |  |  |  |
|--|--|--|--|--|-------------|----------------------------------|--|--|--|--|--|--|--|--|-------------|--------------------------------|--|--|--|
| + Pos.Nr.  |  |  |  |  | Bestell-Nr  | Bezeichnung                      |  |  |  | + Pos.Nr.  |  |  |  |  | Bestell-Nr  | Bezeichnung                    |  |  |  |
| 017  |  |  |  |  | 384 036     | Anlaufscheibe ø20/34x1 ZSK5321   |  |  |  | 083  |  |  |  |  | 453 019     | Paßfeder A6x6x32 DIN 6885      |  |  |  |
| 018  |  |  |  |  | 270 003 229 | Zahnriemenrad                    |  |  |  | 085  |  |  |  |  | 278 004 500 | Keilrippenscheibe              |  |  |  |
| 019  |  |  |  |  | 168 001 344 | Klemmring                        |  |  |  | 086  |  |  |  |  | 574 638     | BSD Rutsch-Kupplungsnahe       |  |  |  |
| 021  |  |  |  |  | 307 044     | Zyl-Schraube M 6 x 65 DIN 912    |  |  |  | 087  |  |  |  |  | 384 036     | Anlaufscheibe ø20/34x1 ZSK5321 |  |  |  |
| 022  |  |  |  |  | 392 018     | Sk-Mutter M 6 ISO 4032           |  |  |  | 088  |  |  |  |  | 356 015     | Gewindestift M 6 x 6 DIN 913   |  |  |  |
|  |  |  |  |  |             |                                  |  |  |  | 089  |  |  |  |  | 356 009     | Gewindestift M 4 x 6 DIN 913   |  |  |  |
| 024  |  |  |  |  | 356 026     | Gewindestift M 8 x 10 DIN 913    |  |  |  | 098  |  |  |  |  | 376 004 908 | Lager kpl. L=145,5mm           |  |  |  |
| 025  |  |  |  |  | 172 001 901 | Zahnriemenspanner kompl.         |  |  |  |  |  |  |  |  |             |                                |  |  |  |
| 026  |  |  |  |  | 172 001 227 | Exzenterbolzen                   |  |  |  | 100  |  |  |  |  | 270 003 917 | Kupplung ø 17mm mit Schrauben  |  |  |  |
| 027  |  |  |  |  | 384 020     | Anlaufscheibe 10/22x0,5 ZSK 5321 |  |  |  | 101  |  |  |  |  | 270 003 252 | Kupplung ø 17mm                |  |  |  |
| 028  |  |  |  |  | 540 055     | Rillenkugellager 6000-2Z         |  |  |  | 102  |  |  |  |  | 307 057     | Zyl-Schraube M 8 x 25 DIN 912  |  |  |  |
| 029  |  |  |  |  | 443 012     | Sicherungsring 26 x 1,2 DIN 472  |  |  |  | 103  |  |  |  |  | 270 003 250 | Winkel                         |  |  |  |
| 030  |  |  |  |  | 442 016     | Sicherungsring 10 x 1 DIN 471    |  |  |  | 104  |  |  |  |  | 307 036     | Zyl-Schraube M 6 x 16 DIN 912  |  |  |  |
| 031  |  |  |  |  | 172 001 816 | Rolle mit Kugellager             |  |  |  | 105  |  |  |  |  | 585 114     | Initiator                      |  |  |  |
| 032  |  |  |  |  | 172 001 288 | Rolle                            |  |  |  | 106  |  |  |  |  | 331 015     | Zyl-Schraube M 2,5 x 5 DIN 84  |  |  |  |
| 033  |  |  |  |  | 424 032     | Spannstift 6 x 20 DIN 1481       |  |  |  | 107  |  |  |  |  | 409 027     | Stellring ø 17mm DIN 705       |  |  |  |
| 034  |  |  |  |  | 444 114     | Sicherungsscheibe S 8            |  |  |  | 108  |  |  |  |  | 270 003 916 | Induktivschalter kpl.          |  |  |  |
| 035  |  |  |  |  | 305 057     | Zyl-Schraube M 8 x 25 DIN 912    |  |  |  | 109  |  |  |  |  | 270 004 215 | Draht                          |  |  |  |
| 036  |  |  |  |  | 720 318     | Zahnriemen                       |  |  |  | 110  |  |  |  |  | 396 260 001 | DrehgeberCSA52-4096GE02 MSCI   |  |  |  |
| 037  |  |  |  |  | 270 002 207 | Zahnriemenrad                    |  |  |  |  |  |  |  |  |             |                                |  |  |  |
| 038  |  |  |  |  | 575 292     | Verschlußkappe                   |  |  |  | 112  |  |  |  |  | 720 409     | Keilrippenriemen 15 PJ 813     |  |  |  |
| 039  |  |  |  |  | 442 021     | Sicherungsring 15 x 1 DIN 471    |  |  |  | 113  |  |  |  |  | 580 186     | Abdeckung                      |  |  |  |
| 040  |  |  |  |  | 270 002 907 | Hand -Rad ø28 mm                 |  |  |  | 114  |  |  |  |  | 270 002 943 | Hand-Rad ø 33mm                |  |  |  |
| 041  |  |  |  |  | 385 013     | Paßscheibe 15/21x0,5 DIN 988     |  |  |  |  |  |  |  |  |             |                                |  |  |  |
| 042  |  |  |  |  | 307 002     | Zyl-Schraube M 3 x 6 DIN 9120    |  |  |  |  |  |  |  |  |             |                                |  |  |  |
| 043  |  |  |  |  | 270 002 500 | Skalenscheibe                    |  |  |  |  |  |  |  |  |             |                                |  |  |  |
| 044  |  |  |  |  | 270 002 205 | Stellring                        |  |  |  |  |  |  |  |  |             |                                |  |  |  |
| 045  |  |  |  |  | 356 003     | Gewindestift M 5 x 6 DIN 913     |  |  |  |  |  |  |  |  |             |                                |  |  |  |
| 049  |  |  |  |  | 424 021     | Spannstift 5 x 12 DIN 1481       |  |  |  |  |  |  |  |  |             |                                |  |  |  |
| 051  |  |  |  |  | 270 004 201 | Zeiger                           |  |  |  |  |  |  |  |  |             |                                |  |  |  |
| 052  |  |  |  |  | 307 009     | Zyl-Schraube M 4 x 6 DIN 912     |  |  |  |  |  |  |  |  |             |                                |  |  |  |
| 061  |  |  |  |  | 307 038     | Zyl-Schraube M 6 x 25 DIN 912    |  |  |  |  |  |  |  |  |             |                                |  |  |  |
| 066  |  |  |  |  | 376 002 507 | Zahnriemenrad                    |  |  |  |  |  |  |  |  |             |                                |  |  |  |
| 067  |  |  |  |  | 443 018     | Sicherungsring 35 x 1,5 DIN 472  |  |  |  |  |  |  |  |  |             |                                |  |  |  |
| 068  |  |  |  |  | 541 003     | Pendelkugellager 1202 DIN 630    |  |  |  |  |  |  |  |  |             |                                |  |  |  |
| 069  |  |  |  |  | 376 002 204 | Lager                            |  |  |  |  |  |  |  |  |             |                                |  |  |  |
| 070  |  |  |  |  | 362 002 906 | Lager kpl.                       |  |  |  |  |  |  |  |  |             |                                |  |  |  |
| 071  |  |  |  |  | 307 036     | Zyl-Schraube M 6 x 16 DIN 912    |  |  |  |  |  |  |  |  |             |                                |  |  |  |
| 072  |  |  |  |  | 376 002 203 | Winkel                           |  |  |  |  |  |  |  |  |             |                                |  |  |  |
| 073  |  |  |  |  | 376 002 205 | Platte                           |  |  |  |  |  |  |  |  |             |                                |  |  |  |
| 079  |  |  |  |  | 376 004 909 | Lager mit 2 Wellen L = 145,5mm   |  |  |  |  |  |  |  |  |             |                                |  |  |  |



| <div>3 -2 -1.01</div> <div>Baureihe</div> <div></div> |  |  |  |             | <div>3 -2 -1.01</div> <div>Baureihe</div> <div></div> |           |  |  |  |            |             |
|--|--|--|--|-------------|--|-----------|--|--|--|------------|-------------|
| + Pos.Nr.  |  |  |  | Bestell-Nr  | Bezeichnung  | + Pos.Nr. |  |  |  | Bestell-Nr | Bezeichnung |
| 001  |  |  |  | 392 032     | Sk-Mutter M 12 ISO 4032  |           |  |  |  |            |             |
| 002  |  |  |  | 380 034     | Scheibe A 13 DIN 125   |           |  |  |  |            |             |
| 003  |  |  |  | 270 998 234 | Motorplatte  |           |  |  |  |            |             |
| 004  |  |  |  | 356 061     | Gewindestift M 12 x 110 DIN 913  |           |  |  |  |            |             |
| 005  |  |  |  | 396 270 002 | Drehstrommotor   |           |  |  |  |            |             |
| 006  |  |  |  | 305 076     | Sk-Schraube M 8 x 20 ISO 4017  |           |  |  |  |            |             |
| 007  |  |  |  | 392 015     | Sk-Mutter M 5 ISO 4032   |           |  |  |  |            |             |
| 008  |  |  |  | 305 043     | Sk-Schraube M 5 x 45 ISO 4017  |           |  |  |  |            |             |
| 009  |  |  |  | 270 004 912 | Motorplatte kpl.   |           |  |  |  |            |             |



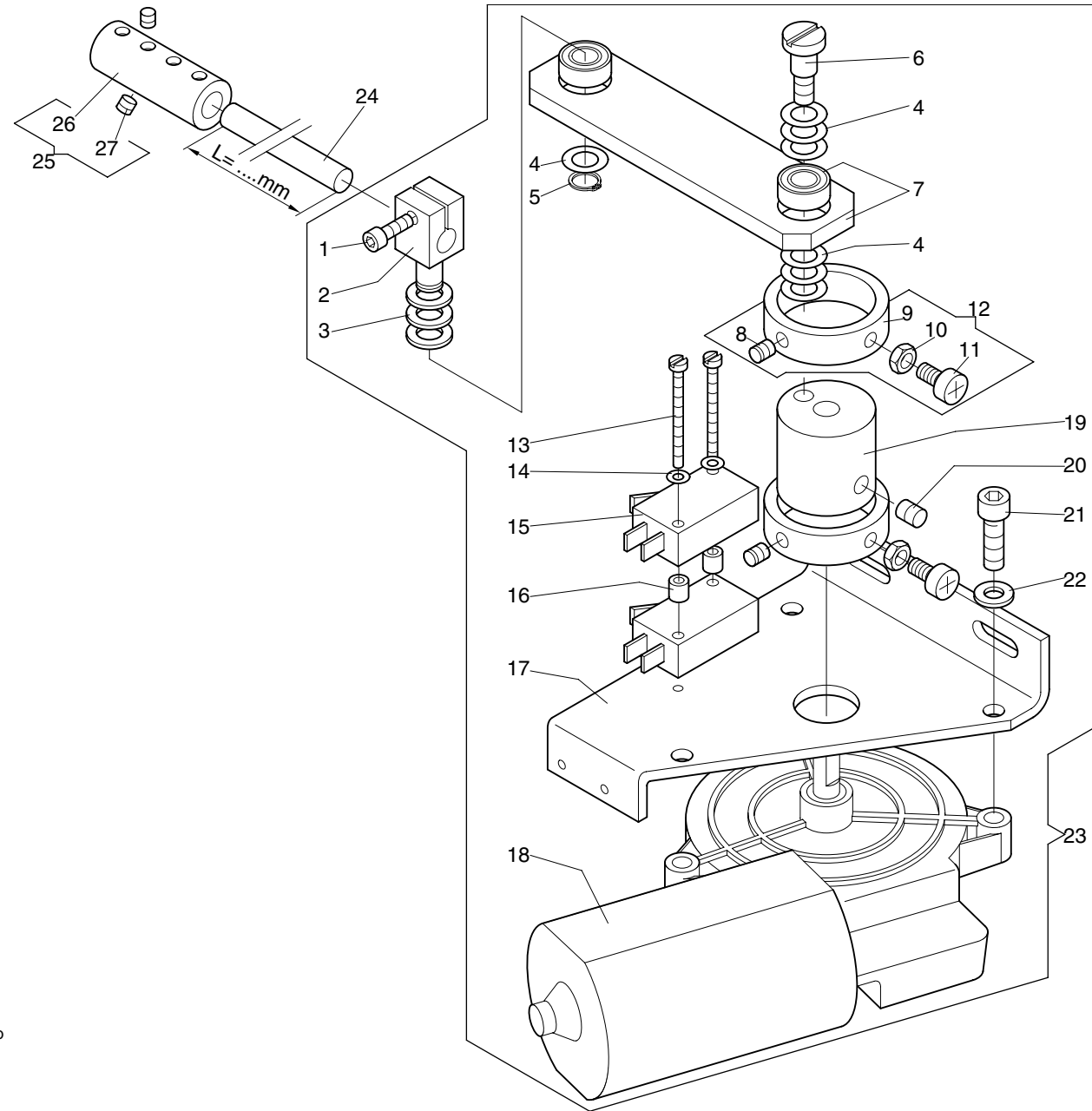


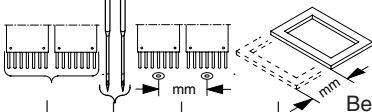
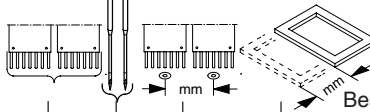
Maschinentype:  
Freiarm Stickmaschine TF

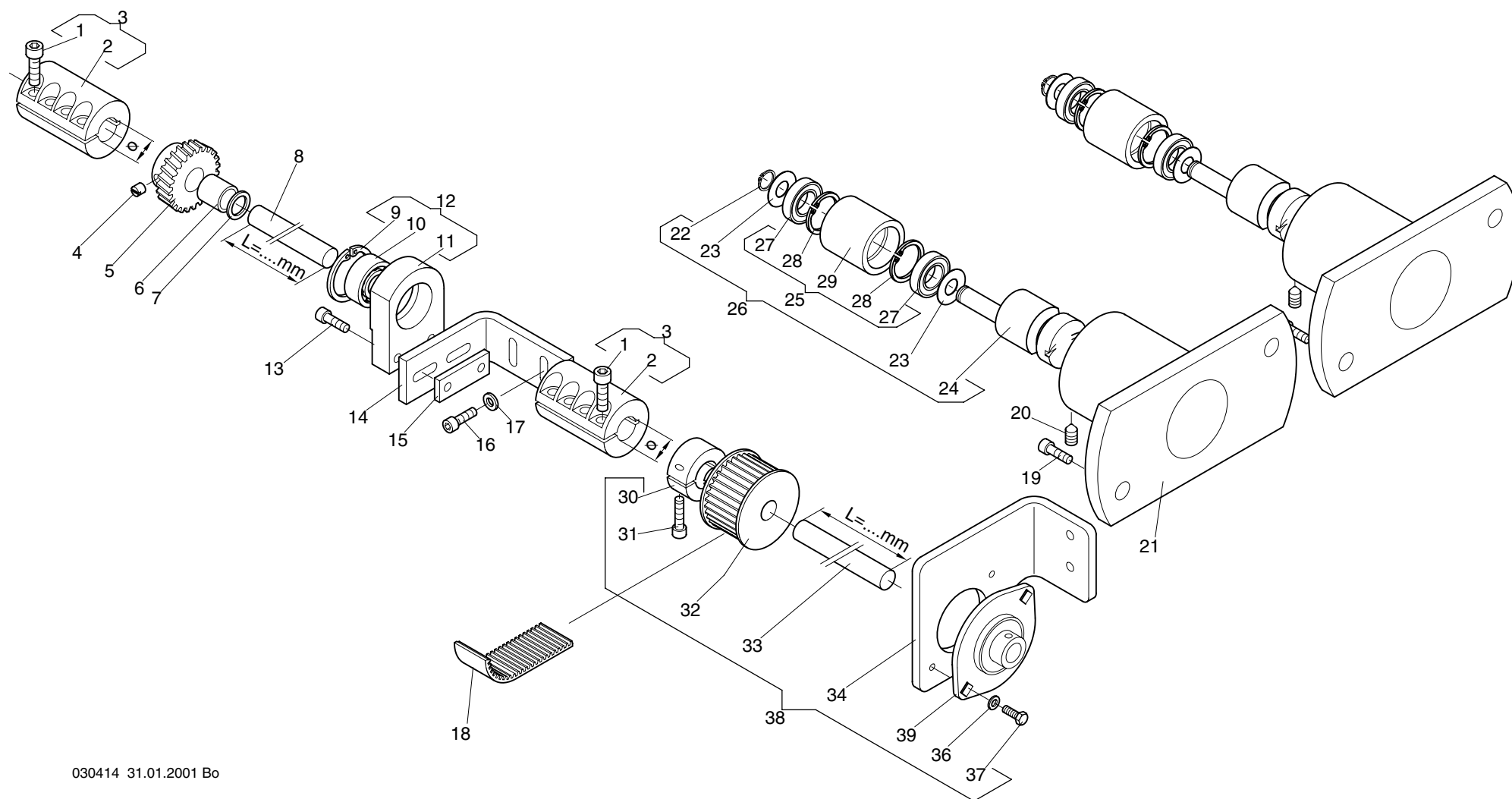
Baugruppe: Thread trimmer drive and drive cylinder arm (Type 1) - Fadenschneiderantrieb und Antrieb Freiarm (Typ 1)



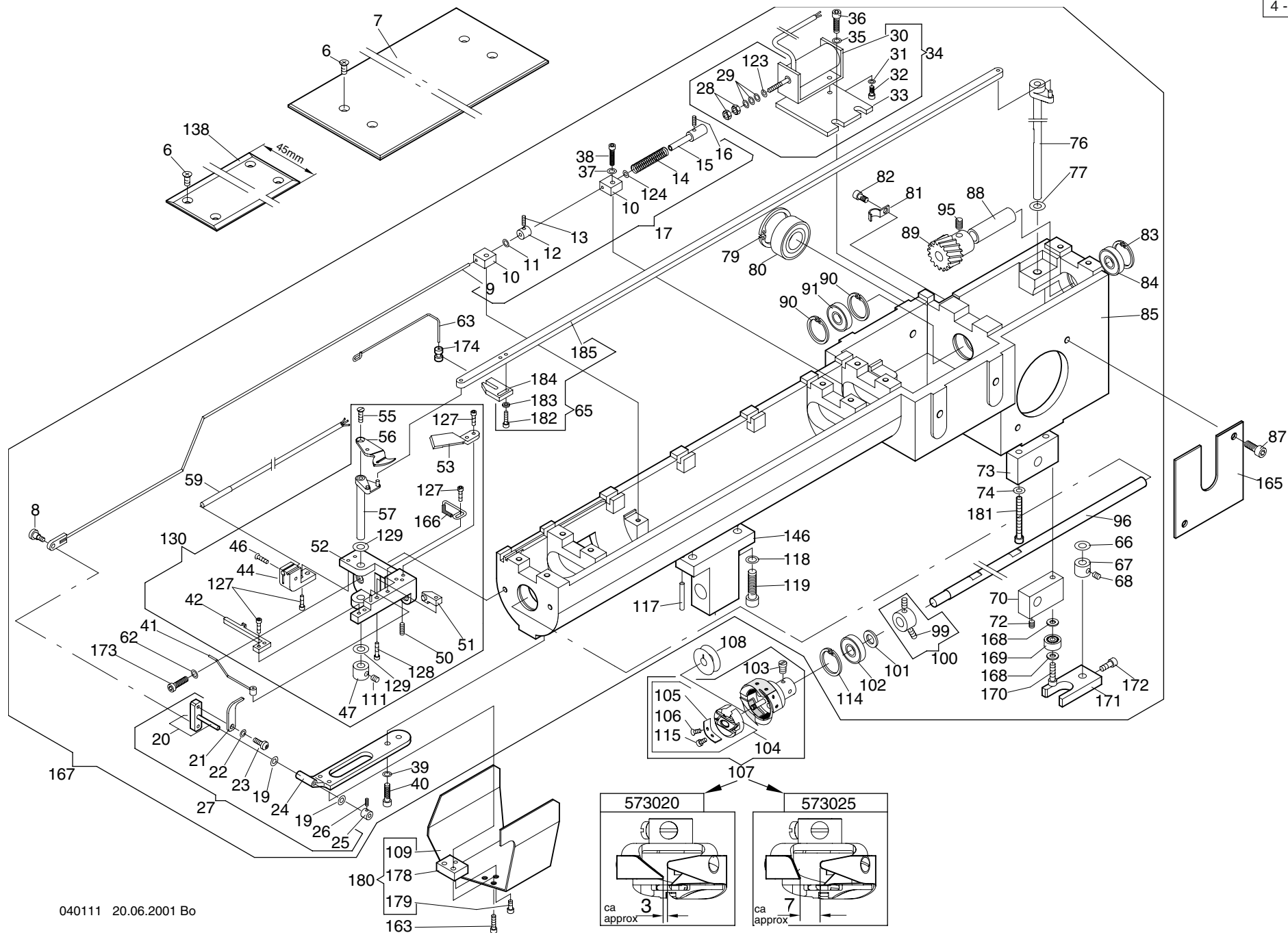
| 3 -3 -1.01 Baureihe |  |  |  |             | 3 -3 -1.01 Baureihe              |           |  |  |   |
|---------------------|--|--|--|-------------|----------------------------------|-----------|--|--|---|
| + Pos.Nr.           |  |  |  | Bestell-Nr  | Bezeichnung                      | + Pos.Nr. |  |  | Bestell-Nr Bezeichnung                      |
| 001                 |  |  |  | 376 020 211 | Klemmring                        | 047       |  |  | 306 033 Zyl-Schraube M 6 x 20 DIN 6912      |
| 002                 |  |  |  | 570 031     | Elektromagnet-Zahnkupplung       | 048       |  |  | 385 013 Paßscheibe ø15/21 x 0,5DIN 988      |
| 003                 |  |  |  | 443 016     | Sicherungsring 32 x 1,2 DIN 472  | 049       |  |  | 442 021 Sicherungsring 15 x 1,0 DIN 471     |
| 004                 |  |  |  | 374 999 431 | Distanzstück                     |           |  |  |   |
| 005                 |  |  |  | 540 058     | Rillenkugellager 6002-2Z DIN 625 | 051       |  |  | 540 055 Rillenkugellager 6000 2-Z DIN 625   |
| 006                 |  |  |  | 376 020 219 | Kurvenwalze                      | 052       |  |  | 443 012 Sicherungsring 26 x 1,2 DIN 472     |
|                     |  |  |  |             |                                  | 053       |  |  | 172 001 288 Rolle                           |
| 010                 |  |  |  | 210 005 203 | Stellring                        | 054       |  |  | 172 001 816 Rolle mit Kugellager kpl.       |
| 011                 |  |  |  | 443 016     | Sicherungsring 32 x 1,2 DIN 472  | 055       |  |  | 442 016 Sicherungsring 10 x 1,0 DIN 471     |
| 012                 |  |  |  | 540 058     | Rillenkugellager 6002-2Z DIN 625 | 056       |  |  | 384 020 Anlaufscheibe ø10/22x0,5 ZSK5321    |
| 013                 |  |  |  | 376 020 001 | Gehäuse                          | 057       |  |  | 172 001 227 Exzenterbolzen                  |
| 014                 |  |  |  | 376 020 212 | Welle                            | 058       |  |  | 172 001 901 Zahnriemenspanner kpl.          |
| 015                 |  |  |  | 356 015     | Gewindestift M 6 x 6 DIN 913     | 059       |  |  | 374 999 222 Flansch                         |
| 016                 |  |  |  | 376 020 215 | Gegenhalter                      | 060       |  |  | 357 021 Gewindestift M 8 x 12 DIN 914       |
| 017                 |  |  |  | 510 102     | Federndes Druckstück GN 615      | 061       |  |  | 307 036 Zyl-Schraube M 6 x 16DIN 912        |
| 018                 |  |  |  | 391 002     | Sk-Mutter M 8 ISO 4035           | 062       |  |  | 376 020 226 Flachstahl                      |
| 019                 |  |  |  | 224 003 202 | Welle                            | 063       |  |  | 306 124 Linsen-Flanschkopfschraube M 5 x 10 |
|                     |  |  |  |             |                                  | 064       |  |  | 376 020 903 Zwangsantrieb kpl.              |
| 021                 |  |  |  | 356 008     | Gewindestift M 4 x 4 DIN 913     | 065       |  |  | 720 327 Zahnriemen 1000 RPP 5-25            |
| 022                 |  |  |  | 172 020 216 | Kupplung                         | 066       |  |  | 443 018 Sicherungsring 35 x 1,5 DIN 472     |
| 023                 |  |  |  | 376 020 213 | Zugstange                        | 067       |  |  | 541 003 Pendelkugellager 1202 DIN 630       |
| 024                 |  |  |  | 356 015     | Gewindestift M 6 x 6 DIN 913     | 068       |  |  | 376 002 204 Lager                           |
| 025                 |  |  |  | 356 015     | Gewindestift M 6 x 6 DIN 913     | 069       |  |  | 362 002 906 Lager kpl.                      |
| 026                 |  |  |  | 331 016     | Zyl-Schraube M 2,5 x 12 DIN 84   | 070       |  |  | 307 036 Zyl-Schraube M 6 x 16 DIN 912       |
| 027                 |  |  |  | 376 020 214 | Initiatorhalter                  | 071       |  |  | 376 002 211 Winkel                          |
| 028                 |  |  |  | 356 015     | Gewindestift M 6 x 6 DIN 913     | 072       |  |  | 376 002 205 Platte                          |
| 029                 |  |  |  | 585 109     | Initiator Typ: NT 2 F            | 073       |  |  | 380 024 Scheibe B 6,4 DIN 125               |
| 030                 |  |  |  | 392 022     | Sk-Mutter M 8 ISO 4032           | 074       |  |  | 172 020 932 Kupplung kpl. mit Schrauben     |
| 031                 |  |  |  | 376 020 800 | Schlitten kpl.                   | 075       |  |  | 575 417 Gewindestift                        |
| 032                 |  |  |  | 424 014     | Spannstift 3 x 30 DIN 1481-      | 076       |  |  | 376 002 201 Schraubenrad                    |
| 033                 |  |  |  | 546 069     | Kugelhülse ø12/19 x 28KH 1228    | 077       |  |  | 376 999 209 Distanzbuchse                   |
| 034                 |  |  |  | 376 020 500 | Schlitten                        | 078       |  |  | 385 015 Stützscheibe S15x21x1,5DIN 988      |
| 035                 |  |  |  | 356 015     | Gewindestift M 6 x 6 DIN 913     | 079       |  |  | 307 037 Zyl-Schraube M 6 x 20 DIN 912       |
| 036                 |  |  |  | 444 042     | Sicherungsscheibe 4 DIN 6799     | 080       |  |  | 167 017 221 Kupplung ø 15mm                 |
| 037                 |  |  |  | 270 006 204 | Rolle                            | 081       |  |  | 167 017 905 Kupplung ø 15mm mit Schrauben   |
| 038                 |  |  |  | 270 006 203 | Bolzen                           |           |  |  |   |
| 039                 |  |  |  | 442 017     | Sicherungsring 12 x 1,0 DIN 471  |           |  |  |   |
| 040                 |  |  |  | 306 033     | Zyl-Schraube M 6 x 20 DIN 6912   |           |  |  |   |
| 041                 |  |  |  | 307 015     | Zyl-Schraube M 4 x 12 DIN 912    |           |  |  |   |
| 042                 |  |  |  | 385 015     | Stützscheibe ø15/21 x 1,5DIN 988 |           |  |  |   |
| 043                 |  |  |  | 172 008 279 | Klemmring                        |           |  |  |   |
| 044                 |  |  |  | 374 002 503 | Zahnriemenrad                    |           |  |  |   |
| 045                 |  |  |  | 990 053 203 | Distanzstück                     |           |  |  |   |
| 046                 |  |  |  | 385 015     | Stützscheibe ø15/21 x 1,5DIN 988 |           |  |  |   |



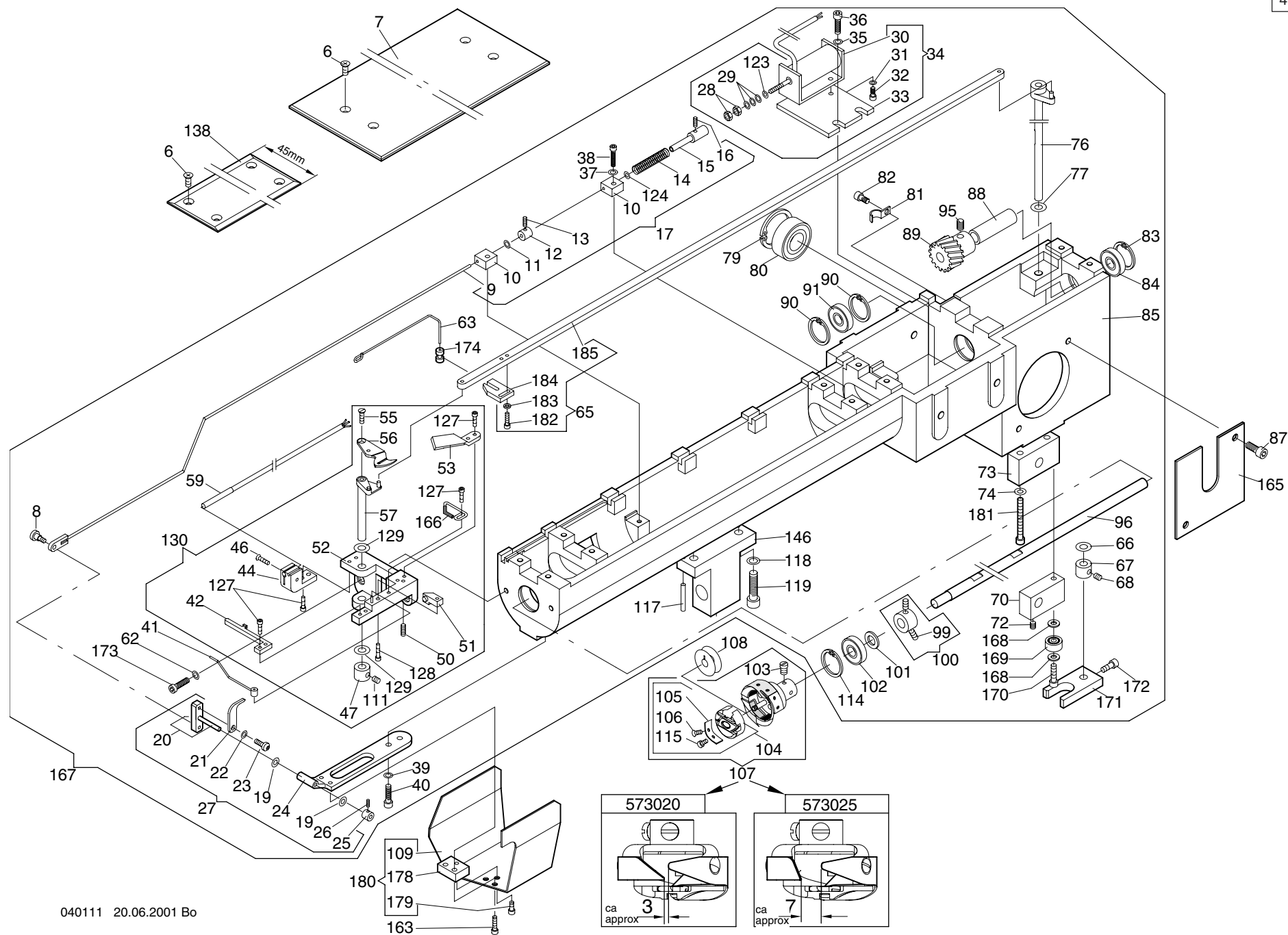
| 3 -4 -1.01 |  |  |  |  | Baureihe  |                             |            |          |  | 3 -4 -1.01 |  |  |  |  | Baureihe  |             |  |  |  |
|------------|--|--|--|--|---|-----------------------------|------------|----------|--|------------|--|--|--|--|---|-------------|--|--|--|
| + Pos.Nr.  |  |  |  |  |  |                             |            |          |  | + Pos.Nr.  |  |  |  |  |  |             |  |  |  |
|            |  |  |  |  | Bestell-Nr  | Bezeichnung                 |            |          |  |            |  |  |  |  | Bestell-Nr  | Bezeichnung |  |  |  |
| 001        |  |  |  |  | 307 015   | Zyl-Schraube                | M 4 x 12   | DIN 912  |  |            |  |  |  |  |   |             |  |  |  |
| 002        |  |  |  |  | 172 020 207   | Klemmstück                  |            |          |  |            |  |  |  |  |   |             |  |  |  |
| 003        |  |  |  |  | 385 008   | Stützscheibe                | S 8/14x1,2 | DIN 988  |  |            |  |  |  |  |   |             |  |  |  |
| 004        |  |  |  |  | 385 069   | Paßscheibe                  | 8/14x0,5   | DIN 988  |  |            |  |  |  |  |   |             |  |  |  |
| 005        |  |  |  |  | 442 014   | Sicherungsring              | 8x0,8      | DIN 471  |  |            |  |  |  |  |   |             |  |  |  |
| 006        |  |  |  |  | 377 052   | Flachkopfschraube           | M6x8       | DIN 923  |  |            |  |  |  |  |   |             |  |  |  |
| 007        |  |  |  |  | 366 020 800   | Pleuel kpl.                 |            |          |  |            |  |  |  |  |   |             |  |  |  |
| 008        |  |  |  |  | 356 001   | Gewindestift                | M 5 x 5    | DIN 913  |  |            |  |  |  |  |   |             |  |  |  |
| 009        |  |  |  |  | 172 020 300   | Ring                        |            |          |  |            |  |  |  |  |   |             |  |  |  |
| 010        |  |  |  |  | 391 001   | Sk-Mutter                   | M 5        | ISO 4035 |  |            |  |  |  |  |   |             |  |  |  |
| 011        |  |  |  |  | 336 014   | Linsensschraube             | M5x8       | DIN 7985 |  |            |  |  |  |  |   |             |  |  |  |
| 012        |  |  |  |  | 172 020 952   | Schaltring kpl.             |            |          |  |            |  |  |  |  |   |             |  |  |  |
| 013        |  |  |  |  | 331 030   | Zyl-Schraube                | M 3 x 30   | DIN 84   |  |            |  |  |  |  |   |             |  |  |  |
| 014        |  |  |  |  | 380 012   | Scheibe                     | B 3,2      | DIN 125  |  |            |  |  |  |  |   |             |  |  |  |
| 015        |  |  |  |  | 585 107   | Initiator                   |            |          |  |            |  |  |  |  |   |             |  |  |  |
| 016        |  |  |  |  | 510 114   | Distanzrolle                |            |          |  |            |  |  |  |  |   |             |  |  |  |
| 017        |  |  |  |  | 366 020 200   | Halter                      |            |          |  |            |  |  |  |  |   |             |  |  |  |
| 018        |  |  |  |  | 396 271 001   | Gleichstrom Getriebemotor   |            |          |  |            |  |  |  |  |   |             |  |  |  |
| 019        |  |  |  |  | 361 020 204   | Kurbel                      |            |          |  |            |  |  |  |  |   |             |  |  |  |
| 020        |  |  |  |  | 356 015   | Gewindestift                | M 6 x 6    | DIN 913  |  |            |  |  |  |  |   |             |  |  |  |
| 021        |  |  |  |  | 307 036   | Zyl-Schraube                | M 6 x 16   | DIN 912  |  |            |  |  |  |  |   |             |  |  |  |
| 022        |  |  |  |  | 444 112   | Sicherungsscheibe           | 6          |          |  |            |  |  |  |  |   |             |  |  |  |
| 023        |  |  |  |  | 366 020 900   | Antrieb Fadenschneider      |            |          |  |            |  |  |  |  |   |             |  |  |  |
| 024        |  |  |  |  | 990 023 213   | Stange                      | L=2000mm   |          |  |            |  |  |  |  |   |             |  |  |  |
|            |  |  |  |  | 990 023 218   | "                           | L=2700mm   |          |  |            |  |  |  |  |   |             |  |  |  |
| 025        |  |  |  |  | 172 020 932   | Kupplung kpl. mit Schrauben |            |          |  |            |  |  |  |  |   |             |  |  |  |
| 026        |  |  |  |  | 172 020 216   | Kupplung                    |            |          |  |            |  |  |  |  |   |             |  |  |  |
| 027        |  |  |  |  | 356 008   | Gewindestift                | M 4 x 4    | DIN 913  |  |            |  |  |  |  |   |             |  |  |  |



| Baureihe   |  |  |  |             | Baureihe                         |           |  |  |                        |
|------------|--|--|--|-------------|----------------------------------|-----------|--|--|------------------------|
| 3 -5 -1.02 |  |  |  |             | 3 -5 -1.02                       |           |  |  |                        |
| + Pos.Nr.  |  |  |  | Bestell-Nr  | Bezeichnung                      | + Pos.Nr. |  |  | Bestell-Nr Bezeichnung |
| 001        |  |  |  | 307 037     | Zyl-Schraube M6 X 20 DIN 912     |           |  |  |                        |
| 002        |  |  |  | 167 017 221 | Kupplung                         |           |  |  |                        |
| 003        |  |  |  | 167 017 905 | Kupplung kpl. mit Schrauben      |           |  |  |                        |
| 004        |  |  |  | 575 417     | Gewindestift                     |           |  |  |                        |
| 005        |  |  |  | 376 002 201 | Schraubenrad                     |           |  |  |                        |
| 006        |  |  |  | 570 070     | Distanzbuchse                    |           |  |  |                        |
| 007        |  |  |  | 385 015     | Stützscheibe S15/21X1,5 DIN 988  |           |  |  |                        |
| 008        |  |  |  | 990 001 255 | Welle L=2253,5mm                 |           |  |  |                        |
|            |  |  |  | 990 001 265 | " L=2792mm                       |           |  |  |                        |
| 009        |  |  |  | 443 018     | Sicherungsring 35 X 1,5 DIN 472  |           |  |  |                        |
| 010        |  |  |  | 541 003     | Pendelkugellager 1202            |           |  |  |                        |
| 011        |  |  |  | 376 002 204 | Lager                            |           |  |  |                        |
| 012        |  |  |  | 362 002 906 | Lager kpl.                       |           |  |  |                        |
| 013        |  |  |  | 307 036     | Zyl-Schraube M6 X 16 DIN 912     |           |  |  |                        |
| 014        |  |  |  | 376 002 211 | Winkel                           |           |  |  |                        |
| 015        |  |  |  | 376 002 205 | Platte                           |           |  |  |                        |
| 016        |  |  |  | 307 036     | Zyl-Schraube M6 X 16 DIN 912     |           |  |  |                        |
| 017        |  |  |  | 380 024     | Scheibe B 6,4 DIN 125            |           |  |  |                        |
| 018        |  |  |  | 720 327     | Zahnriemen 1000-Rpp 5-25         |           |  |  |                        |
| 019        |  |  |  | 307 036     | Zyl-Schraube M6 X 16 DIN 912     |           |  |  |                        |
| 020        |  |  |  | 357 021     | Gewindestift M8 X 12 DIN 914     |           |  |  |                        |
| 021        |  |  |  | 374 999 222 | Flansch                          |           |  |  |                        |
| 022        |  |  |  | 442 016     | Sicherungsring 10 X 1,0 DIN 471  |           |  |  |                        |
| 023        |  |  |  | 384 020     | Anlaufscheibe ø10/22x0,5 ZSK5321 |           |  |  |                        |
| 024        |  |  |  | 172 001 227 | Exzenterbolzen                   |           |  |  |                        |
| 025        |  |  |  | 172 001 816 | Rolle mit Kugellager             |           |  |  |                        |
| 026        |  |  |  | 172 001 901 | Zahnriemenspanner                |           |  |  |                        |
| 027        |  |  |  | 540 055     | Rillenkugellager 6000-ZZ         |           |  |  |                        |
| 028        |  |  |  | 443 012     | Sicherungsring 26 X 1,2 DIN 472  |           |  |  |                        |
| 029        |  |  |  | 172 001 288 | Rolle                            |           |  |  |                        |
| 030        |  |  |  | 172 008 279 | Klemmring                        |           |  |  |                        |
| 031        |  |  |  | 307 037     | Zyl-Schraube M6 X 20 DIN 912     |           |  |  |                        |
| 032        |  |  |  | 374 002 503 | Zahnriemenrad                    |           |  |  |                        |
| 033        |  |  |  | 990 001 201 | Welle L=134mm                    |           |  |  |                        |
| 034        |  |  |  | 376 002 230 | Winkel                           |           |  |  |                        |
| 036        |  |  |  | 380 018     | Scheibe B 5,3 DIN 125            |           |  |  |                        |
| 037        |  |  |  | 305 030     | Skt-Schraube M5 X 12 ISO 4017    |           |  |  |                        |
| 038        |  |  |  | 376 002 947 | Lager mit Zahnriemenrad          |           |  |  |                        |
| 039        |  |  |  | 547 114     | Flanschlager SBPFL 202           |           |  |  |                        |

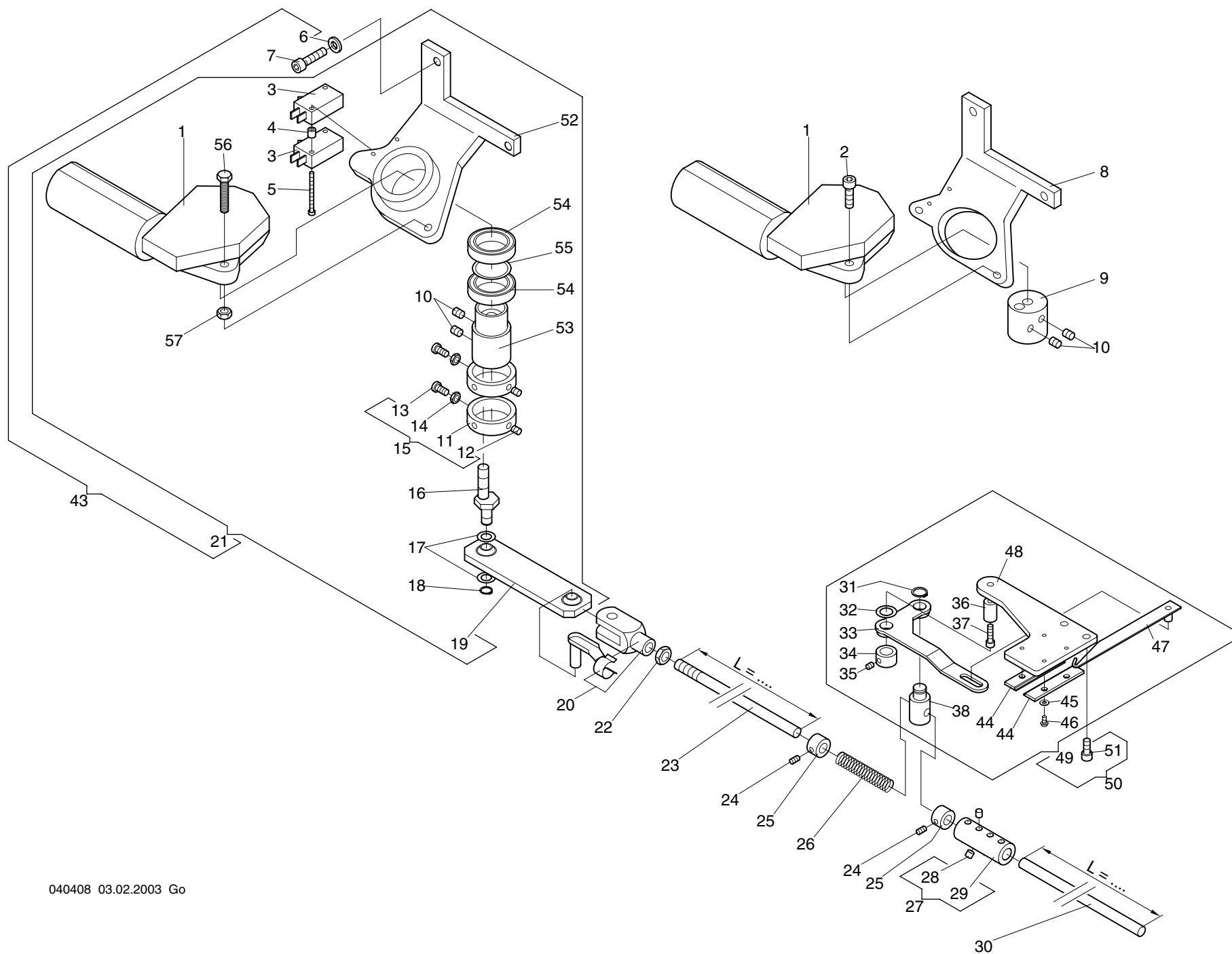


| Baureihe   |  |  |  |             | Baureihe                          |           |  |  |  |
|------------|--|--|--|-------------|-----------------------------------|-----------|--|--|--|
| 4 -1 -1.05 |  |  |  |             | 4 -1 -1.05                        |           |  |  |  |
| + Pos.Nr.  |  |  |  | Bestell-Nr  | Bezeichnung                       | + Pos.Nr. |  |  | Bestell-Nr Bezeichnung                   |
| 006        |  |  |  | 335 008     | Senkschraube M 4 x 8 DIN 965      | 050       |  |  | 356 019 Gewindestift M 2,5 x 6 DIN 913   |
| 007        |  |  |  | 376 999 214 | Abdeckblech                       | 051       |  |  | 376 002 804 Magnethalter kpl.            |
| 008        |  |  |  | 377 016     | Flachkopfschraube M2,5x2,5DIN 923 | 052       |  |  | 376 002 805 Sockel mit Stift             |
| 009        |  |  |  | 376 999 801 | Zugstange kpl.                    | 053       |  |  | 376 002 006 Gegenmesser                  |
| 010        |  |  |  | 376 002 551 | Führung                           | 055       |  |  | 334 214 Senkschraube M 3 x 8 DIN 963     |
| 011        |  |  |  | 510 092     | O-Ring 3 x 1                      | 056       |  |  | 376 999 244 Hakenmesser                  |
| 012        |  |  |  | 409 004     | Stellring A 2 DIN 705             | 057       |  |  | 376 002 810 Messerhalter kpl.            |
| 013        |  |  |  | 358 103     | Gewindestift M 2 x 5 DIN 916      | 059       |  |  | 585 110 Initiator DW-AD-401-04-NPN       |
| 014        |  |  |  | 501 699     | Druckfeder                        | 062       |  |  | 444 109 Sicherungsscheibe 4              |
| 015        |  |  |  | 376 002 501 | Hülse                             | 063       |  |  | 376 002 505 Anschlag                     |
| 016        |  |  |  | 358 103     | Gewindestift M 2 x 5 DIN 916      | 064       |  |  | 376 999 550 Führung                      |
| 017        |  |  |  | 376 002 902 | Zugstange Picker kpl.             | 065       |  |  | 376 002 922 Zugstange kpl.               |
| 019        |  |  |  | 385 001     | Paßscheibe ø 3 / 6 x 0,2DIN 988   | 066       |  |  | 384 014 Anlaufscheibe ø 6/12x0,5 ZSK5321 |
| 020        |  |  |  | 376 002 806 | Halter                            | 067       |  |  | 409 012 Stellring A 6 DIN 705            |
| 021        |  |  |  | 376 002 207 | Picker                            | 068       |  |  | 356 008 Gewindestift M 4 x 4 DIN 913     |
| 022        |  |  |  | 444 106     | Sicherungsscheibe 2,5             | 070       |  |  | 376 002 219 Mitnehmer                    |
| 023        |  |  |  | 336 011     | Linsenschraube M 2,5 x 6 DIN 7985 | 072       |  |  | 356 008 Gewindestift M 4 x 4 DIN 913     |
| 024        |  |  |  | 376 002 003 | Lagerbock                         | 073       |  |  | 376 002 509 Lager                        |
| 025        |  |  |  | 409 006     | Stellring A 3 DIN 705             | 074       |  |  | 380 016 Scheibe B 4,3 DIN 125            |
| 026        |  |  |  | 358 103     | Gewindestift M 2 x 5 DIN 916      | 076       |  |  | 376 002 904 Drehachse kpl.               |
| 027        |  |  |  | 376 002 918 | Lagerbock kpl.                    | 077       |  |  | 384 014 Anlaufscheibe ø 6/12x0,5 ZSK5321 |
| 028        |  |  |  | 392 013     | Sk-Mutter M 3 ISO 4032            | 079       |  |  | 443 016 Sicherungsring 32 x 1,2 DIN 472  |
| 029        |  |  |  | 510 092     | O-Ring 3 x 1                      | 080       |  |  | 540 058 Rillenkugellager 6002-2Z DIN 625 |
| 030        |  |  |  | 586 057     | Magnet GCM 4025.11.00.A           | 081       |  |  | 593 022 Rohrschelle 604 D5mm             |
| 031        |  |  |  | 444 107     | Sicherungsscheibe 3               | 082       |  |  | 307 009 Zyl-Schraube M 4 x 6 DI 912      |
| 032        |  |  |  | 308 004     | Zyl-Schraube M 3 x 6 DIN 7984     | 083       |  |  | 443 011 Sicherungsring 22 x 1 DIN 472    |
| 033        |  |  |  | 376 002 504 | Platte                            | 084       |  |  | 540 012 Rillenkugellager 608-2Z DIN 625  |
| 034        |  |  |  | 376 002 908 | Magnet kpl.                       | 085       |  |  | 376 002 500 Freiarm                      |
| 035        |  |  |  | 444 109     | Sicherungsscheibe 4               | 087       |  |  | 307 021 Zyl-Schraube M 5 x 10 DIN 912    |
| 036        |  |  |  | 307 015     | Zyl-Schraube M 4 x 12 DIN 912     | 088       |  |  | 990 053 204 Distanzstück                 |
| 037        |  |  |  | 444 107     | Sicherungsscheibe 3               | 089       |  |  | 376 002 200 Schraubenrad                 |
| 038        |  |  |  | 307 005     | Zyl-Schraube M 3 x 12 DIN 912     | 090       |  |  | 443 011 Sicherungsring 22 x 1 DIN 472    |
| 039        |  |  |  | 444 109     | Sicherungsscheibe 4               | 091       |  |  | 540 012 Rillenkugellager 608-2Z DIN 625  |
| 040        |  |  |  | 307 015     | Zyl-Schraube M 4 x 12 DIN 912     | 095       |  |  | 356 003 Gewindestift M 5 x 6 DIN 913     |
| 041        |  |  |  | 376 002 800 | Schalt Draht kpl.                 | 096       |  |  | 376 999 232 Greiferwelle                 |
| 042        |  |  |  | 376 002 220 | Haltefinger                       |           |  |  |  |
| 044        |  |  |  | 376 002 005 | Initiatorhalter                   |           |  |  |  |
| 046        |  |  |  | 334 208     | Senkschraube M 2,5 x 8 DIN 963    |           |  |  |  |
| 047        |  |  |  | 409 012     | Stellring A 6 DIN 705             |           |  |  |  |





| Baureihe   |  |  |  |             | Baureihe                           |           |  |  |  |
|------------|--|--|--|-------------|------------------------------------|-----------|--|--|--|
| 4 -1 -1.05 |  |  |  |             | 4 -1 -1.05                         |           |  |  |  |
| + Pos.Nr.  |  |  |  | Bestell-Nr  | Bezeichnung                        | + Pos.Nr. |  |  | Bestell-Nr Bezeichnung                 |
| 099        |  |  |  | 356 009     | Gewindestift M 4 x 6 DIN 913       | 167       |  |  | 376 002 938 Freiarm kpl.               |
| 100        |  |  |  | 172 002 916 | Stellring kpl.                     | 168       |  |  | 380 016 Scheibe B 4,3 DIN 125          |
| 101        |  |  |  | 385 008     | Stützscheibe S 8 x 14 x 1,2DIN 988 | 169       |  |  | 540 004 Rillenkugellager 624 DIN 625   |
| 102        |  |  |  | 540 012     | Rillenkugellager 608-2Z DIN 625    | 170       |  |  | 307 015 Zyl-Schraube M 4 x 12 DIN 912  |
| 103        |  |  |  | 574 092     | Befestigungsschraube               | 171       |  |  | 376 002 228 Pleuel                     |
| 104        |  |  |  | 574 100     | Spulenkapfel BC-HPF 134            | 172       |  |  | 307 010 Zyl-Schraube M 4 x 8 DIN 912   |
| 105        |  |  |  | 570 076     | Regulierfeder                      | 173       |  |  | 308 007 Zyl-Schraube M 4 x 12 DIN 7984 |
| 106        |  |  |  | 574 096     | Regulierschraube                   | 174       |  |  | 376 002 229 Führung                    |
| 107        |  |  |  | 573 020     | Hirose Greifer HPF 134             | 178       |  |  | 376 002 552 Distanzstück               |
|            |  |  |  |             | incl. Spulenkapfel mit Bremse      | 179       |  |  | 307 002 Zyl-Schraube M 3 x 6 DIN 912   |
|            |  |  |  |             | mit langer Gegenspitze             | 180       |  |  | 376 002 943 Haube kpl.                 |
|            |  |  |  | 573 025     | Hirose Greifer HPF 134 BOH         | 181       |  |  | 307 016 Zyl-Schraube M 4 x 30 DIN 912  |
|            |  |  |  |             | incl. Spulenkapfel mit Bremse      | 182       |  |  | 307 001 Zyl-Schraube M 2,5 x 8 DIN 912 |
|            |  |  |  |             | mit kurzer Gegenspitze             | 183       |  |  | 444 106 Sicherungsscheibe 2,5          |
| 108        |  |  |  | 573 024     | Spule (Alu)                        | 184       |  |  | 376 002 503 Mitnehmer                  |
| 109        |  |  |  | 574 052     | Spule (Stahl)                      | 185       |  |  | 376 999 211 Zugstange                  |
|            |  |  |  | 376 002 202 | Haube                              |           |  |  |  |
| 111        |  |  |  | 356 008     | Gewindestift M 4 x 4 DIN 913       |           |  |  |  |
| 114        |  |  |  | 443 011     | Sicherungsring 22 x 1 DIN 472      |           |  |  |  |
| 115        |  |  |  | 574 097     | Befestigungsschraube               |           |  |  |  |
| 117        |  |  |  | 421 035     | Zylinderstift 3m6 x 18 DIN 7       |           |  |  |  |
| 118        |  |  |  | 444 112     | Sicherungsscheibe 6                |           |  |  |  |
| 119        |  |  |  | 307 037     | Zyl-Schraube M 6 x 20 DIN 912      |           |  |  |  |
| 123        |  |  |  | 385 001     | Paßscheibeø ø3/6x0,2 DIN 988       |           |  |  |  |
| 124        |  |  |  | 385 001     | Paßscheibe ø3/6x0,2 DIN 988        |           |  |  |  |
| 127        |  |  |  | 307 001     | Zyl-Schraube M 2,5 x 8 DIN 912     |           |  |  |  |
| 128        |  |  |  | 307 000     | Zyl-Schraube M 2,5 x10 DIN 912     |           |  |  |  |
| 129        |  |  |  | 385 073     | Paßscheibe ø6/12x0,3 DIN 988       |           |  |  |  |
| 130        |  |  |  | 376 002 929 | Sockel kpl.                        |           |  |  |  |
| 138        |  |  |  | 376 028 205 | Abdeckblech                        |           |  |  |  |
| 146        |  |  |  | 376 028 504 | Lager                              |           |  |  |  |
| 163        |  |  |  | 307 004     | Zyl-Schraube M 3 x 10 DIN 912      |           |  |  |  |
| 165        |  |  |  | 376 002 508 | Deckel                             |           |  |  |  |
| 166        |  |  |  | 376 002 808 | Halte Draht                        |           |  |  |  |



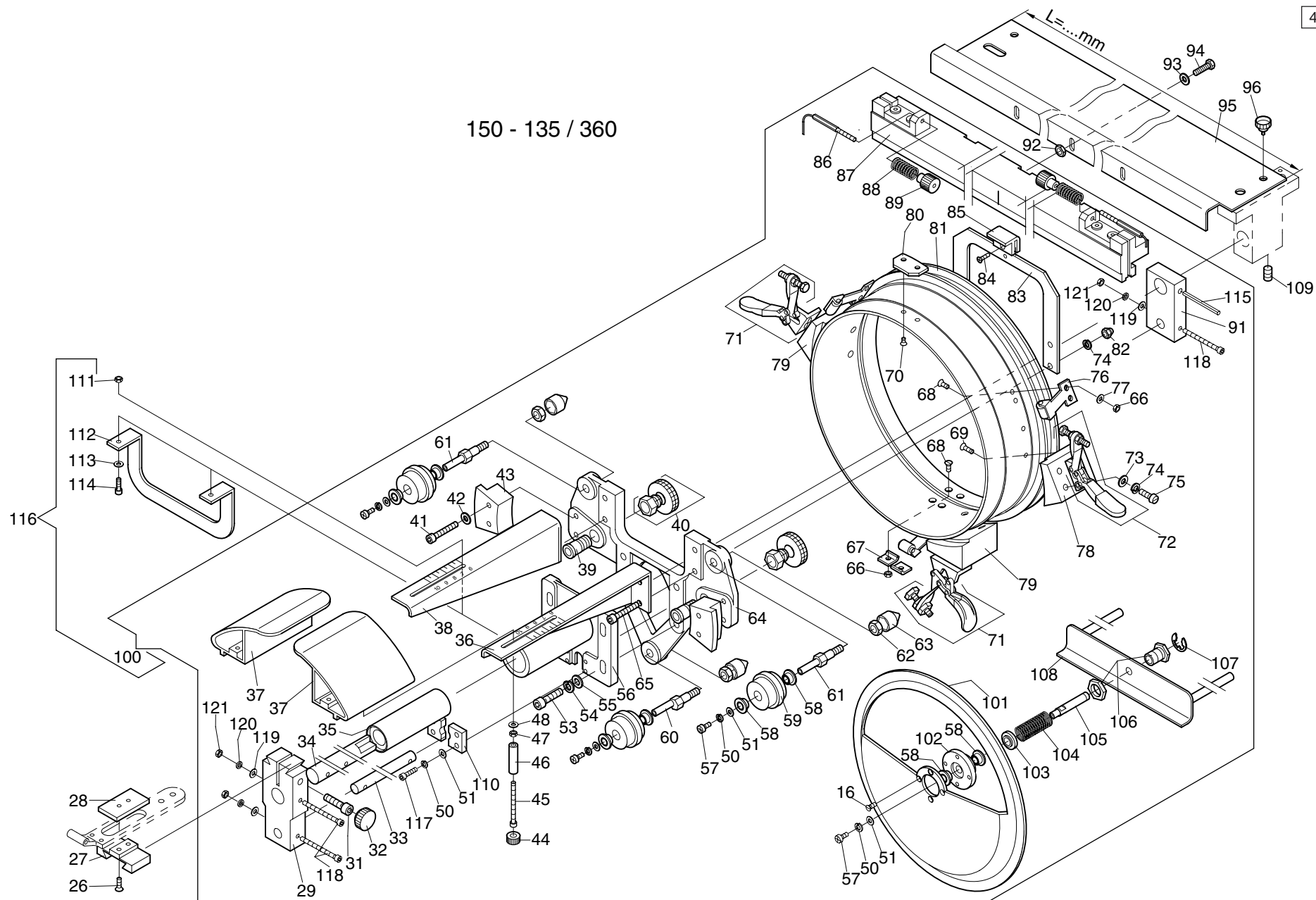
Maschinentype:  
Freiarm Stickmaschine TF

Baugruppe: **Catching device - Fangeinrichtung**



| Baureihe   |  |  |  |             | Baureihe                        |           |  |  |   |
|------------|--|--|--|-------------|---------------------------------|-----------|--|--|---|
| 4 -2 -1.03 |  |  |  |             | 4 -2 -1.03                      |           |  |  |   |
| + Pos.Nr.  |  |  |  | Bestell-Nr  | Bezeichnung                     | + Pos.Nr. |  |  | Bestell-Nr Bezeichnung                    |
| 001        |  |  |  | 270 020 804 | Gleichstrom-Getriebemotor       | 048       |  |  | 376 020 227 Grundplatte                   |
| 002        |  |  |  | 307 036     | Zyl.-Schraube M 6 x 16 DIN 912  | 049       |  |  | 376 999 937 Fänger kpl.                   |
| 003        |  |  |  | 585 107     | Initiator FT 1,5                | 050       |  |  | 376 020 911 Fänger an Oberteil            |
| 004        |  |  |  | 510 114     | Distanzrolle 040605             | 051       |  |  | 308 003 Zyl.-Schraube M 5 x 10 DIN 7984   |
| 005        |  |  |  | 331 030     | Zyl.-Schraube M 3 x 30 DIN 84   | 052       |  |  | 270 020 803 Motorhalter                   |
| 006        |  |  |  | 380 024     | Scheibe B 6,4 DIN 125           | 053       |  |  | 270 020 216 Kurbel                        |
| 007        |  |  |  | 307 037     | Zyl.-Schraube M 6 x 20 DIN 912  | 054       |  |  | 540 140 Rillenkugellager 61805-ZZ DIN 625 |
| 008        |  |  |  | 364 020 200 | Motorhalter                     | 055       |  |  | 270 020 217 Distanzring                   |
| 009        |  |  |  | 172 020 265 | Kurbel                          | 056       |  |  | 305 025 Sk-Schraube M 6 x 25 ISO 4017     |
| 010        |  |  |  | 356 015     | Gewindestift M 6 x 6 DIN 913    | 057       |  |  | 392 018 Sk-Mutter M 6 ISO 4032            |
| 011        |  |  |  | 172 020 300 | Ring                            |           |  |  |   |
| 012        |  |  |  | 356 001     | Gewindestift M 5 x 5 DIN 913    |           |  |  |   |
| 013        |  |  |  | 336 014     | Linsenschraube M 5 x 8 DIN 7985 |           |  |  |   |
| 014        |  |  |  | 391 001     | Sk-Mutter M 5 ISO 4035          |           |  |  |   |
| 015        |  |  |  | 172 020 952 | Schaltring kpl.                 |           |  |  |   |
| 016        |  |  |  | 361 020 202 | Exzenterbolzen                  |           |  |  |   |
| 017        |  |  |  | 385 069     | Paßscheibe ø8/14x0,5 DIN 988    |           |  |  |   |
| 018        |  |  |  | 442 014     | Sicherungsring 8x0,8 DIN 471    |           |  |  |   |
| 019        |  |  |  | 270 020 800 | Pleuel kpl.                     |           |  |  |   |
| 020        |  |  |  | 462 028     | Gabelgelenk B 8x16 DIN 71751    |           |  |  |   |
| 021        |  |  |  | 376 020 908 | Antrieb Fangeinrichtung         |           |  |  |   |
| 022        |  |  |  | 391 002     | Sk-Mutter M 8 ISO 4035          |           |  |  |   |
| 023        |  |  |  | 990 024 204 | Zugstange mit Gewinde L=1905 mm |           |  |  |   |
| 024        |  |  |  | 356 009     | Gewindestift M4x6 DIN 913       |           |  |  |   |
| 025        |  |  |  | 409 014     | Stellring A8 DIN 705            |           |  |  |   |
| 026        |  |  |  | 502 450     | Druckfeder                      |           |  |  |   |
| 027        |  |  |  | 172 020 932 | Kupplung mit Schrauben          |           |  |  |   |
| 028        |  |  |  | 356 008     | Gewindestift M 4 x 4 DIN 913    |           |  |  |   |
| 029        |  |  |  | 172 020 216 | Kupplung                        |           |  |  |   |
| 030        |  |  |  | 990 023 218 | Zugstange L = 2700 mm           |           |  |  |   |
| 031        |  |  |  | 442 016     | Sicherungsring 10x1,0 DIN 471   |           |  |  |   |
| 032        |  |  |  | 385 077     | Paßscheibe ø10/16x0,5DIN 988    |           |  |  |   |
| 033        |  |  |  | 376 020 234 | Drehhebel                       |           |  |  |   |
| 034        |  |  |  | 376 020 237 | Stellring                       |           |  |  |   |
| 035        |  |  |  | 356 008     | Gewindestift M 4 x 4 DIN 913    |           |  |  |   |
| 036        |  |  |  | 376 020 236 | Bolzen                          |           |  |  |   |
| 037        |  |  |  | 307 015     | Zyl.-Schraube M 4 x 12 DIN 912  |           |  |  |   |
| 038        |  |  |  | 376 020 235 | Mitnehmer                       |           |  |  |   |
| 043        |  |  |  | 376 020 906 | Antrieb Fangeinrichtung kpl.    |           |  |  |   |
| 044        |  |  |  | 172 999 576 | Führung                         |           |  |  |   |
| 045        |  |  |  | 380 012     | Scheibe B 3,2 DIN 125           |           |  |  |   |
| 046        |  |  |  | 306 201     | Linsenschraube M 3x 5 ISO 7380  |           |  |  |   |
| 047        |  |  |  | 376 020 802 | Fanghaken mit Bolzen            |           |  |  |   |

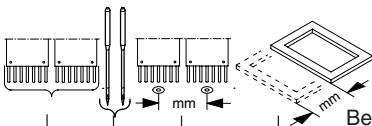
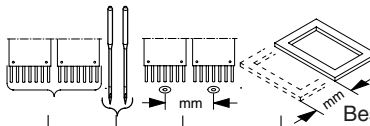
150 - 135 / 360



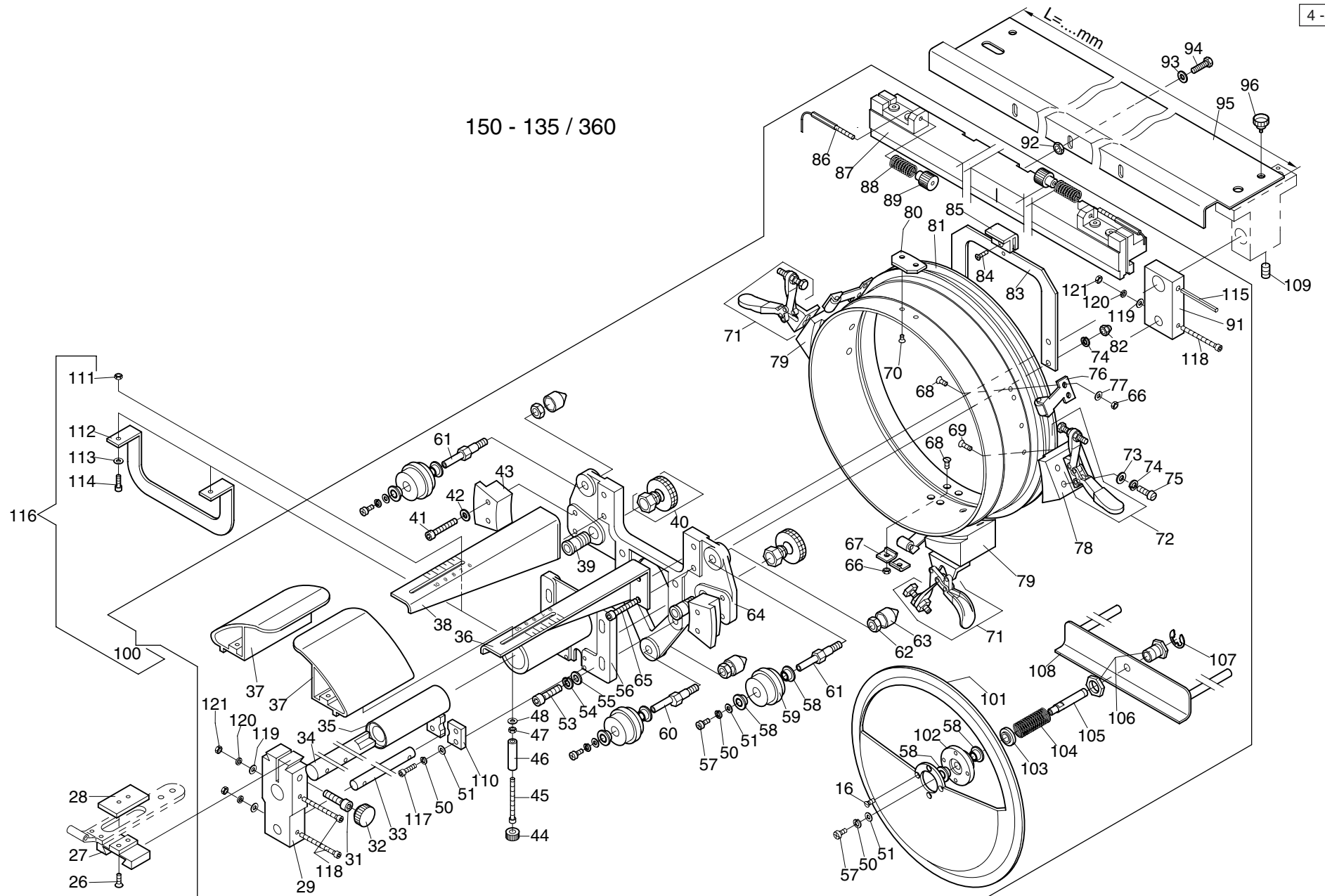
Maschinentype:  
Freiarm Stickmaschine TF

Baugruppe: Cap attachment 150-135 / 360mm - Kappeneinrichtung 150-135 / 360mm

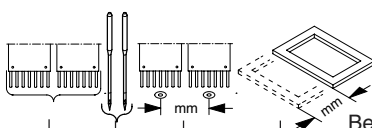
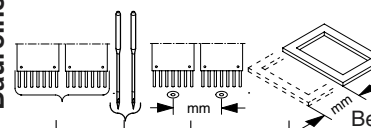


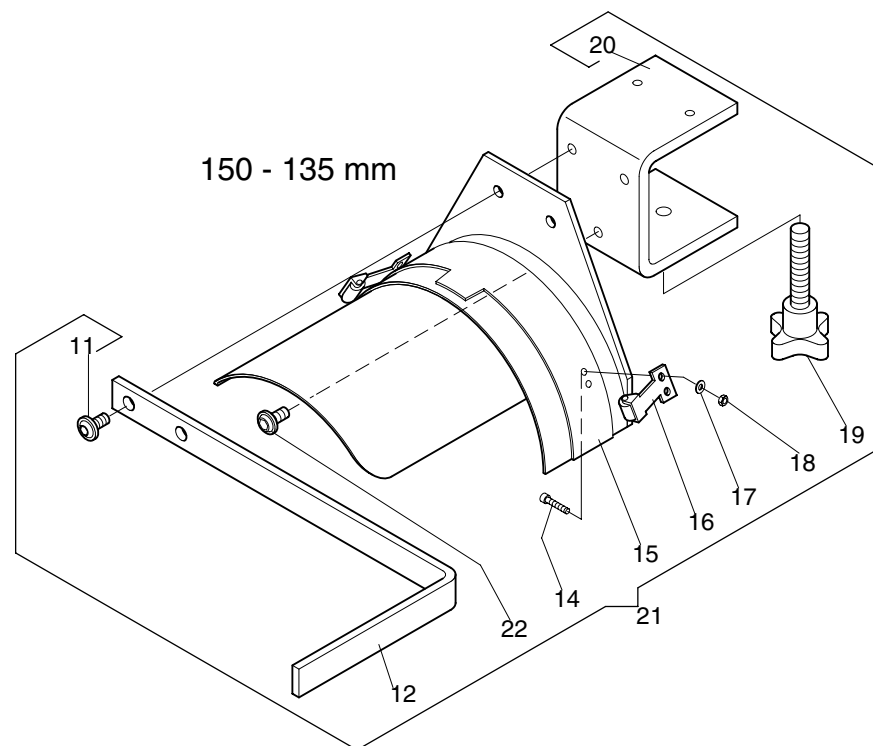
| <div>4 -3 -1.01</div> <div>Baureihe</div> <div></div> |  |  |  |  | Bestell-Nr  | Bezeichnung                     | <div>4 -3 -1.01</div> <div>Baureihe</div> <div></div> |  |  |  |  | Bestell-Nr                             | Bezeichnung |
|--|--|--|--|--|-------------|---------------------------------|--|--|--|--|--|--|-------------|
| + Pos.Nr.  |  |  |  |  |             |                                 | + Pos.Nr.  |  |  |  |  |  |             |
| 026  |  |  |  |  | 335 041     | Senkschraube M 3 x 8 DIN 965    | 071  |  |  |  |  | 570 379 DE-STA-CO-Spanner 205 li.      |             |
| 027  |  |  |  |  | 376 028 208 | Halter                          | 072  |  |  |  |  | 570 380 DE-STA-CO-Spanner 205 re.      |             |
| 028  |  |  |  |  | 376 028 207 | Platte                          | 073  |  |  |  |  | 380 016 Scheibe B 4,3 DIN 125          |             |
| 029  |  |  |  |  | 570 357     | Halter vorne für Achsen         | 074  |  |  |  |  | 441 013 Federring B 4 DIN 127          |             |
|  |  |  |  |  |             |                                 | 075  |  |  |  |  | 331 043 Zyl-Schraube M 4 x 10 DIN 84   |             |
| 031  |  |  |  |  | 307 023     | Zyl-Schraube M 5 x 16 DIN 912   | 076  |  |  |  |  | 570 326 Spannrolle                     |             |
| 032  |  |  |  |  | 570 358     | Rändelknopf                     | 077  |  |  |  |  | 441 010 Federing B 3 DIN 127           |             |
| 033  |  |  |  |  | 570 359     | Führungsschaft                  | 078  |  |  |  |  | 570 381 Auflage, rechts                |             |
| 034  |  |  |  |  | 570 360     | Antriebsschaft                  | 079  |  |  |  |  | 570 382 Auflage, links                 |             |
| 035  |  |  |  |  | 570 361     | Linearlager                     | 080  |  |  |  |  | 570 383 Blech                          |             |
| 036  |  |  |  |  | 570 362     | Träger, rechts                  | 081  |  |  |  |  | 570 384 Grundrahmen Kappenantrieb      |             |
| 037  |  |  |  |  | 570 363     | Kappenauflage                   | 082  |  |  |  |  | 398 010 Hutmutter M 4 DIN 1587         |             |
| 038  |  |  |  |  | 570 364     | Träger, links                   | 083  |  |  |  |  | 570 385 Bügel                          |             |
| 039  |  |  |  |  | 570 365     | Hülse                           | 084  |  |  |  |  | 334 208 Senkschraube M 2,5 x 8 DIN 963 |             |
| 040  |  |  |  |  | 570 366     | Klemmschraube                   | 085  |  |  |  |  | 570 386 Führung                        |             |
| 041  |  |  |  |  | 307 013     | Zyl-Schraube M 4 x 20 DIN 912   | 086  |  |  |  |  | 570 387 Draht                          |             |
| 042  |  |  |  |  | 380 016     | Scheibe B 4,3 DIN 125           | 087  |  |  |  |  | 570 388 Führungsschiene                |             |
| 043  |  |  |  |  | 570 367     | Kunststoffführung               | 088  |  |  |  |  | 570 389 Druckfeder                     |             |
| 044  |  |  |  |  | 570 368     | Rändelknopf                     | 089  |  |  |  |  | 570 390 Rändelmutter                   |             |
| 045  |  |  |  |  | 307 008     | Zyl-Schraube M 3 x 30 DIN 912   |  |  |  |  |  |  |             |
| 046  |  |  |  |  | 570 369     | Hülse                           | 091  |  |  |  |  | 570 391 Halter, hinten                 |             |
| 047  |  |  |  |  | 392 013     | Sk-Mutter M 3 ISO 4032          | 092  |  |  |  |  | 391 001 Sk-Mutter flach M 5 ISO 4035   |             |
| 048  |  |  |  |  | 380 012     | Scheibe B 3,2 DIN 125           | 093  |  |  |  |  | 380 016 Scheibe B 4,3 DIN 125          |             |
| 050  |  |  |  |  | 441 010     | Federring B 3 DIN 127           | 094  |  |  |  |  | 305 018 Sk-Schraube M 4 x 12 ISO 4017  |             |
| 051  |  |  |  |  | 380 012     | Scheibe B 3,2 DIN 125           | 095  |  |  |  |  | 364 028 201 Adapterblech L=396,5mm     |             |
|  |  |  |  |  |             |                                 | 096  |  |  |  |  | 157 111 202 Rahmenschraube             |             |
|  |  |  |  |  |             |                                 |  |  |  |  |  |  |             |
| 053  |  |  |  |  | 307 023     | Zyl-Schraube M 5 x 16 DIN 912   | 100  |  |  |  |  | 570 346 Antrieb Kappenrahmen           |             |
| 054  |  |  |  |  | 444 110     | Sicherungsscheibe 5             | 101  |  |  |  |  | 570 392 Spannscheibe                   |             |
| 055  |  |  |  |  | 380 018     | Scheibe B 5,3 DIN 125           | 102  |  |  |  |  | 570 393 Lagerscheibe                   |             |
| 056  |  |  |  |  | 570 371     | Schaftlagerung                  | 103  |  |  |  |  | 570 394 Zentrierscheibe                |             |
| 057  |  |  |  |  | 336 001     | Linsenschraube M 3 x 6 DIN 7985 | 104  |  |  |  |  | 570 395 Druckfeder                     |             |
| 058  |  |  |  |  | 570 372     | Kugellager                      | 105  |  |  |  |  | 570 396 Bolzen                         |             |
| 059  |  |  |  |  | 570 373     | Rolle                           | 106  |  |  |  |  | 570 397 Verschraubung                  |             |
| 060  |  |  |  |  | 570 374     | Exzenterbolzen                  | 107  |  |  |  |  | 444 030 Sicherungsscheibe 5 DIN 6799   |             |
| 061  |  |  |  |  | 570 375     | Bolzen                          | 108  |  |  |  |  | 570 398 Träger                         |             |
| 062  |  |  |  |  | 392 018     | Sk-Mutter M 6 ISO 4032          | 109  |  |  |  |  | 352 036 Gewindestift M 6 x 8 DIN 551   |             |
| 063  |  |  |  |  | 570 376     | Abdeckkappe                     | 110  |  |  |  |  | 376 028 509 Schaffführung              |             |
| 064  |  |  |  |  | 570 377     | Grundträger                     | 111  |  |  |  |  | 392 013 Sk-Mutter M 3 ISO 4032         |             |
| 065  |  |  |  |  | 307 013     | Zyl-Schraube M 4 x 20 DIN 912   | 112  |  |  |  |  | 376 028 235 Bügel                      |             |
| 066  |  |  |  |  | 392 013     | Sk-Mutter M 3 ISO 4032          | 113  |  |  |  |  | 380 012 Scheibe B 3,2 DIN 125          |             |
| 067  |  |  |  |  | 570 378     | Drahtklemme                     | 114  |  |  |  |  | 307 003 Zyl-Schraube M 3 x 8 DIN 912   |             |
| 068  |  |  |  |  | 334 212     | Senkschraube M 3 x 6 DIN 963    | 115  |  |  |  |  | 424 014 Spannstift 3 x 30 DIN 1481     |             |
| 069  |  |  |  |  | 334 214     | Senkschraube M 3 x 8 DIN 963    | 116  |  |  |  |  | 376 028 907 Antrieb Kappenrahmen kpl.  |             |
| 070  |  |  |  |  | 334 206     | Senkschraube M 2,5 x 4 DIN 963  |  |  |  |  |  |  |             |

150 - 135 / 360

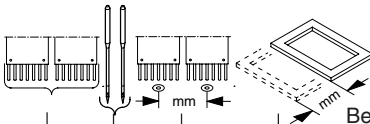
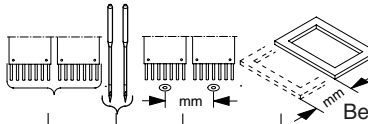


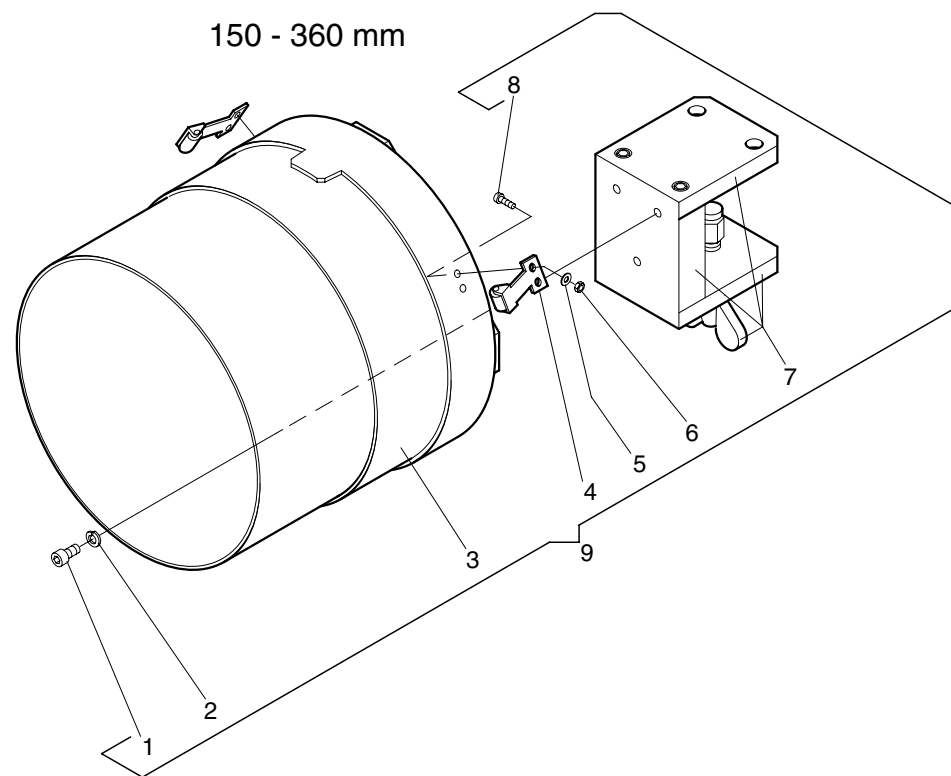
Maschinentype: Freiarms Stickmaschine TF Baugruppe: **Cap attachment 150-135 / 360mm - Kappeneinrichtung 150-135 /360mm**

|            |  |  |  |  |          |  |  |  |  |   |  |  |  |  |                               |  |  |  |  |           |  |  |  |  |   |  |  |  |  |            |  |  |  |  |             |  |  |  |  |
|------------|--|--|--|--|----------|--|--|--|--|---|--|--|--|--|-------------------------------|--|--|--|--|-----------|--|--|--|--|---|--|--|--|--|------------|--|--|--|--|-------------|--|--|--|--|
| 4 -3 -1.01 |  |  |  |  | Baureihe |  |  |  |  |  |  |  |  |  | 4 -3 -1.01                    |  |  |  |  | Baureihe  |  |  |  |  |  |  |  |  |  |            |  |  |  |  |             |  |  |  |  |
| + Pos.Nr.  |  |  |  |  |          |  |  |  |  | Bestell-Nr  |  |  |  |  | Bezeichnung                   |  |  |  |  | + Pos.Nr. |  |  |  |  |   |  |  |  |  | Bestell-Nr |  |  |  |  | Bezeichnung |  |  |  |  |
| 117        |  |  |  |  | .....    |  |  |  |  | 307 004   |  |  |  |  | Zyl-Schraube M 3 x 10 DIN 912 |  |  |  |  |           |  |  |  |  |   |  |  |  |  |            |  |  |  |  |             |  |  |  |  |
| 118        |  |  |  |  | .....    |  |  |  |  | 307 008   |  |  |  |  | Zyl-Schraube M 3 x 30 DIN 912 |  |  |  |  |           |  |  |  |  |   |  |  |  |  |            |  |  |  |  |             |  |  |  |  |
| 119        |  |  |  |  | .....    |  |  |  |  | 380 012   |  |  |  |  | Scheibe B 3,2 DIN 125         |  |  |  |  |           |  |  |  |  |   |  |  |  |  |            |  |  |  |  |             |  |  |  |  |
| 120        |  |  |  |  | .....    |  |  |  |  | 444 107   |  |  |  |  | Sicherungsscheibe 3           |  |  |  |  |           |  |  |  |  |   |  |  |  |  |            |  |  |  |  |             |  |  |  |  |
| 121        |  |  |  |  | .....    |  |  |  |  | 392 013   |  |  |  |  | Sk-Mutter M 3 ISO 4032        |  |  |  |  |           |  |  |  |  |   |  |  |  |  |            |  |  |  |  |             |  |  |  |  |

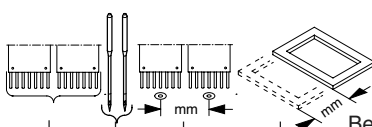
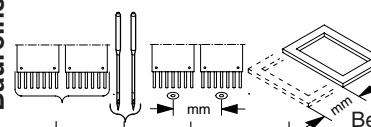


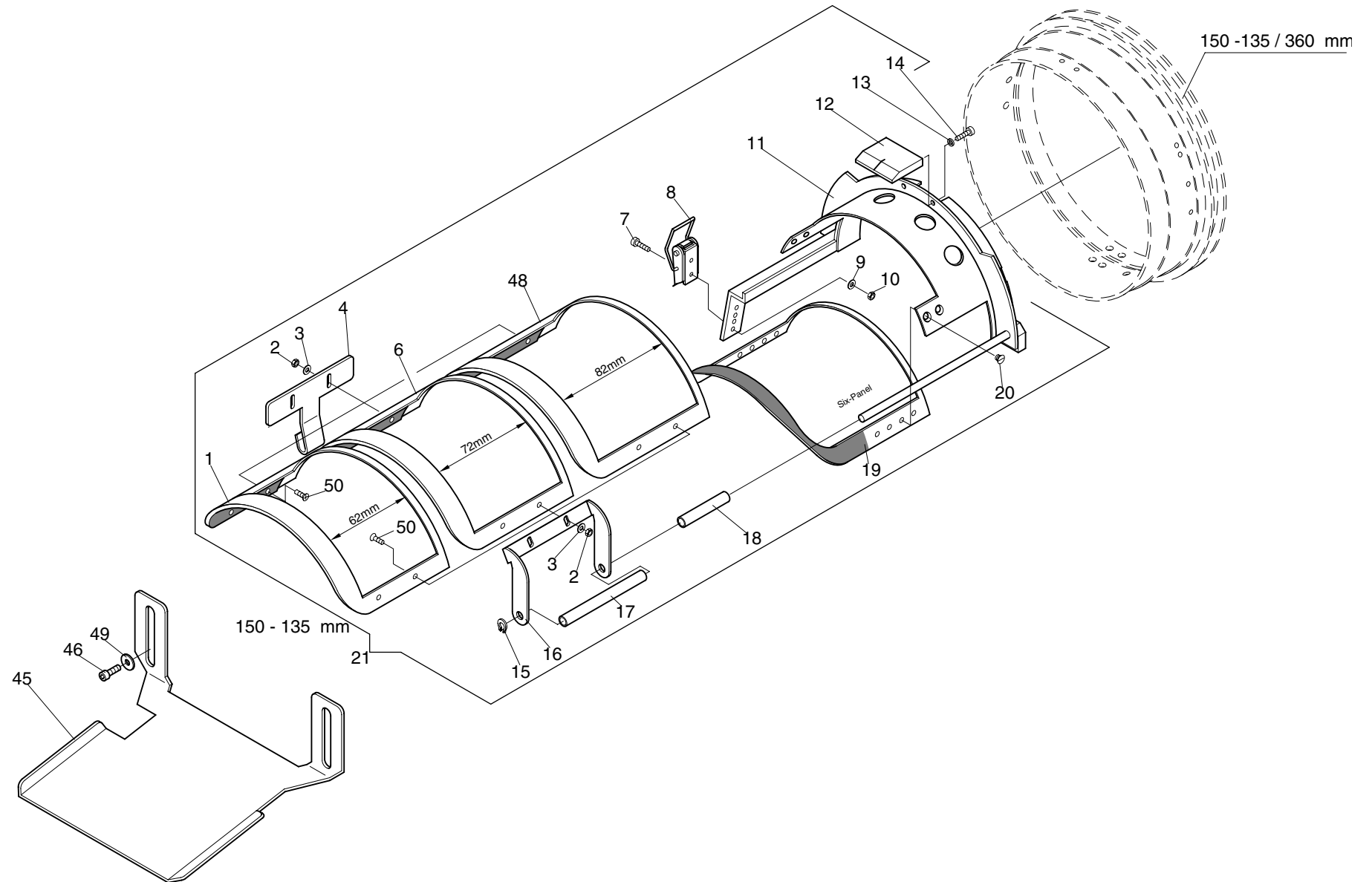


| <div>4 -4 -1.01</div> <div>Baureihe</div>  |  |  |  |  |             | <div>4 -4 -1.01</div> <div>Baureihe</div>  |           |  |  |  |            |             |
|---|--|--|--|--|-------------|---|-----------|--|--|--|------------|-------------|
| + Pos.Nr.   |  |  |  |  | Bestell-Nr  | Bezeichnung   | + Pos.Nr. |  |  |  | Bestell-Nr | Bezeichnung |
| 011   |  |  |  |  | 306 127     | Linsen-Flanschkopfschraube M6x16  |           |  |  |  |            |             |
| 012   |  |  |  |  | 376 028 224 | Gegenhalter   |           |  |  |  |            |             |
| 014   |  |  |  |  | 307 005     | Zyl-Schraube M 3 x 12 DIN 912   |           |  |  |  |            |             |
| 015   |  |  |  |  | 376 028 805 | Grundkörper   |           |  |  |  |            |             |
| 016   |  |  |  |  | 570 326     | Spannrolle  |           |  |  |  |            |             |
| 017   |  |  |  |  | 380 012     | Scheibe B 3,2 DIN 125   |           |  |  |  |            |             |
| 018   |  |  |  |  | 392 013     | Sk-Mutter M 3 ISO 4032  |           |  |  |  |            |             |
| 019   |  |  |  |  | 460 069     | Kreuzgriffschraube GN 6335.4  |           |  |  |  |            |             |
| 020   |  |  |  |  | 376 028 223 | Halter  |           |  |  |  |            |             |
| 021   |  |  |  |  | 376 028 911 | Einspannhilfe 150 - 135   |           |  |  |  |            |             |
| 022   |  |  |  |  | 306 121     | Linsen-Flanschkopfschraube M6x10  |           |  |  |  |            |             |

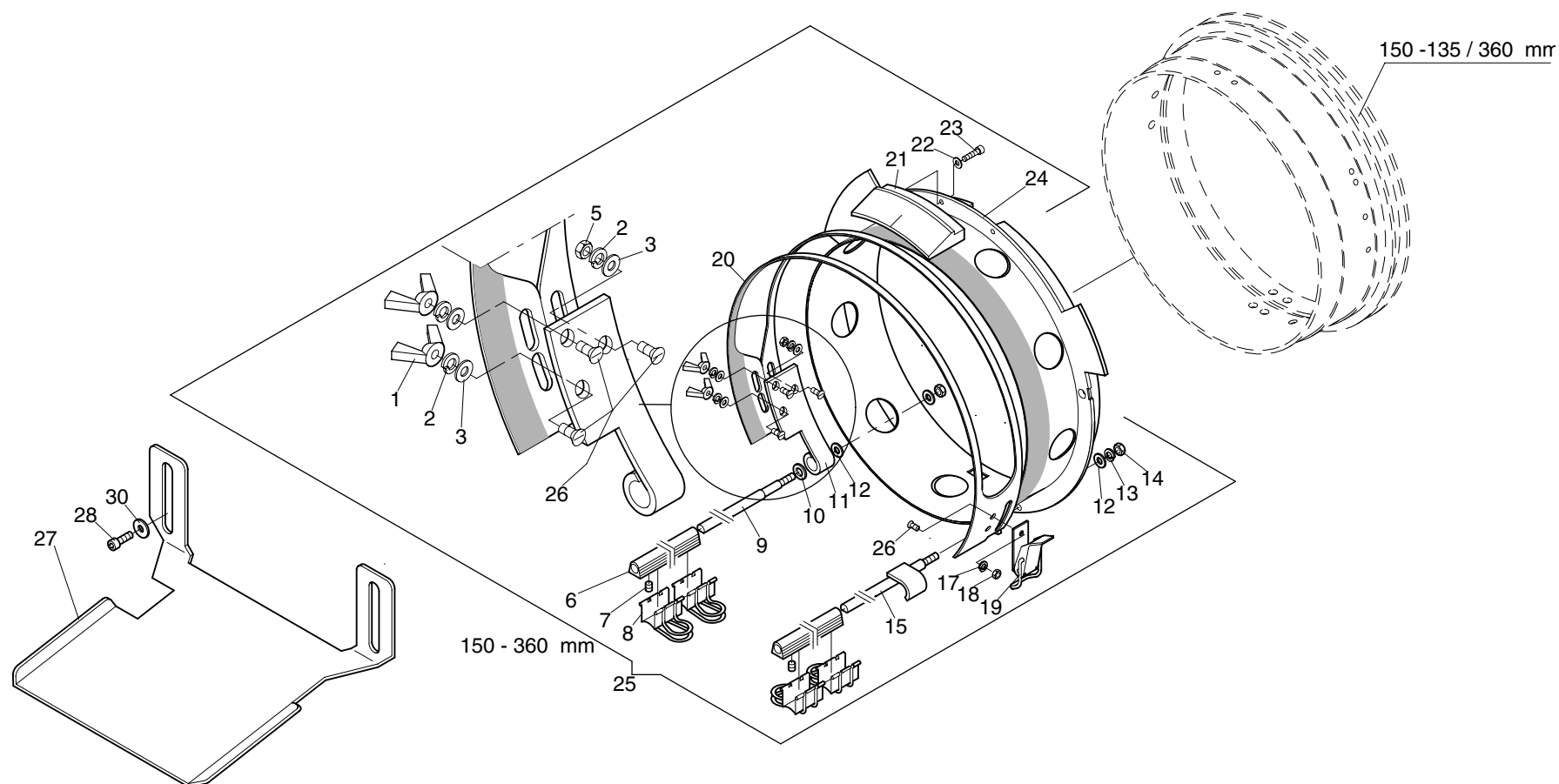


Maschinentype: Freiarml Stickmaschine TF Baugruppe: **Cap clamping aid 150 / 360mm - Einspannhilfe Kappe 150 / 360mm**

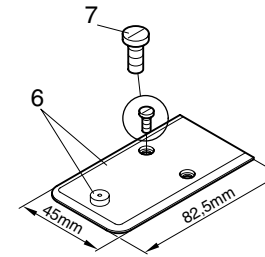
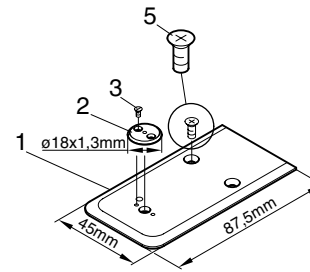
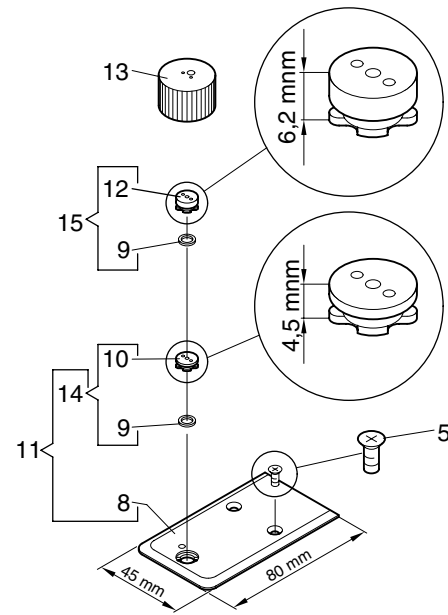
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|--|--|--|--|------------|--|-----------|--|--|--|------------|-------------|
| + Pos.Nr.  |  |  |  | Bestell-Nr | Bezeichnung  | + Pos.Nr. |  |  |  | Bestell-Nr | Bezeichnung |
| 001  |  |  |  | 570 399    | Zylinderkopfschr.  |           |  |  |  |            |             |
| 002  |  |  |  | 570 400    | Federring  |           |  |  |  |            |             |
| 003  |  |  |  | 570 401    | Zylinder   |           |  |  |  |            |             |
| 004  |  |  |  | 570 326    | Spannrolle   |           |  |  |  |            |             |
| 005  |  |  |  | 380 012    | Scheibe B 3,2 DIN 125  |           |  |  |  |            |             |
| 006  |  |  |  | 392 013    | Sk-Mutter M 3 ISO 4032   |           |  |  |  |            |             |
| 007  |  |  |  | 570 336    | Klemmeinheit kpl.  |           |  |  |  |            |             |
| 008  |  |  |  | 331 023    | Zyl-Schraube M 3 x 8 DIN 84  |           |  |  |  |            |             |
| 009  |  |  |  | 570 348    | Einspannhilfe kpl.   |           |  |  |  |            |             |



| Baureihe   |  |  |  |             | Baureihe                         |  |  |            |             |
|------------|--|--|--|-------------|----------------------------------|--|--|------------|-------------|
| 4 -5 -1.01 |  |  |  |             | 4 -5 -1.01                       |  |  |            |             |
| + Pos.Nr.  |  |  |  | Bestell-Nr  | Bezeichnung                      |  |  | Bestell-Nr | Bezeichnung |
| 001        |  |  |  | 376 028 802 | Fenster 62mm                     |  |  |            |             |
| 002        |  |  |  | 392 013     | Sk-Mutter M 3 ISO 4032           |  |  |            |             |
| 003        |  |  |  | 380 012     | Scheibe B 3,2 DIN 125            |  |  |            |             |
| 004        |  |  |  | 376 028 217 | Haken                            |  |  |            |             |
| 006        |  |  |  | 376 028 803 | Fenster 72mm                     |  |  |            |             |
| 007        |  |  |  | 336 013     | Linsenschraube M 3 x 10 DIN 7985 |  |  |            |             |
| 008        |  |  |  | 570 310     | Schloss                          |  |  |            |             |
| 009        |  |  |  | 380 012     | Scheibe B 3,2 DIN 125            |  |  |            |             |
| 010        |  |  |  | 392 013     | Sk-Mutter M 3 ISO 4032           |  |  |            |             |
| 011        |  |  |  | 376 028 807 | Grundkörper kpl.                 |  |  |            |             |
| 012        |  |  |  | 376 028 506 | Halter                           |  |  |            |             |
| 013        |  |  |  | 444 107     | Sicherungsscheibe 3              |  |  |            |             |
| 014        |  |  |  | 336 013     | Linsenschraube M 3 x 10 DIN 7985 |  |  |            |             |
| 015        |  |  |  | 444 057     | Greifring G 5,5 x 0,8            |  |  |            |             |
| 016        |  |  |  | 376 028 228 | Halter                           |  |  |            |             |
| 017        |  |  |  | 376 028 507 | Distanzstück                     |  |  |            |             |
| 018        |  |  |  | 376 028 508 | Distanzstück                     |  |  |            |             |
| 019        |  |  |  | 376 028 809 | Six-Panel-Fenster                |  |  |            |             |
| 020        |  |  |  | 570 074     | Schraube K 0054-4                |  |  |            |             |
| 021        |  |  |  | 376 028 912 | Kappenrahmen 150 - 135           |  |  |            |             |
| 045        |  |  |  | 376 028 209 | Abweisblech                      |  |  |            |             |
| 046        |  |  |  | 307 011     | Zyl-Schraube M 4 x 10 DIN 912    |  |  |            |             |
| 048        |  |  |  | 376 028 810 | Fenster 82mm                     |  |  |            |             |
| 049        |  |  |  | 380 014     | Scheibe B 4,3 DIN 9021           |  |  |            |             |
| 050        |  |  |  | 335 041     | Senkschraube M 3 x 8 DIN 965     |  |  |            |             |

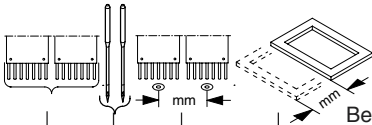
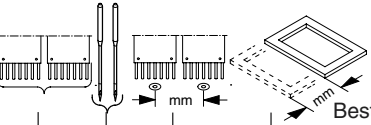


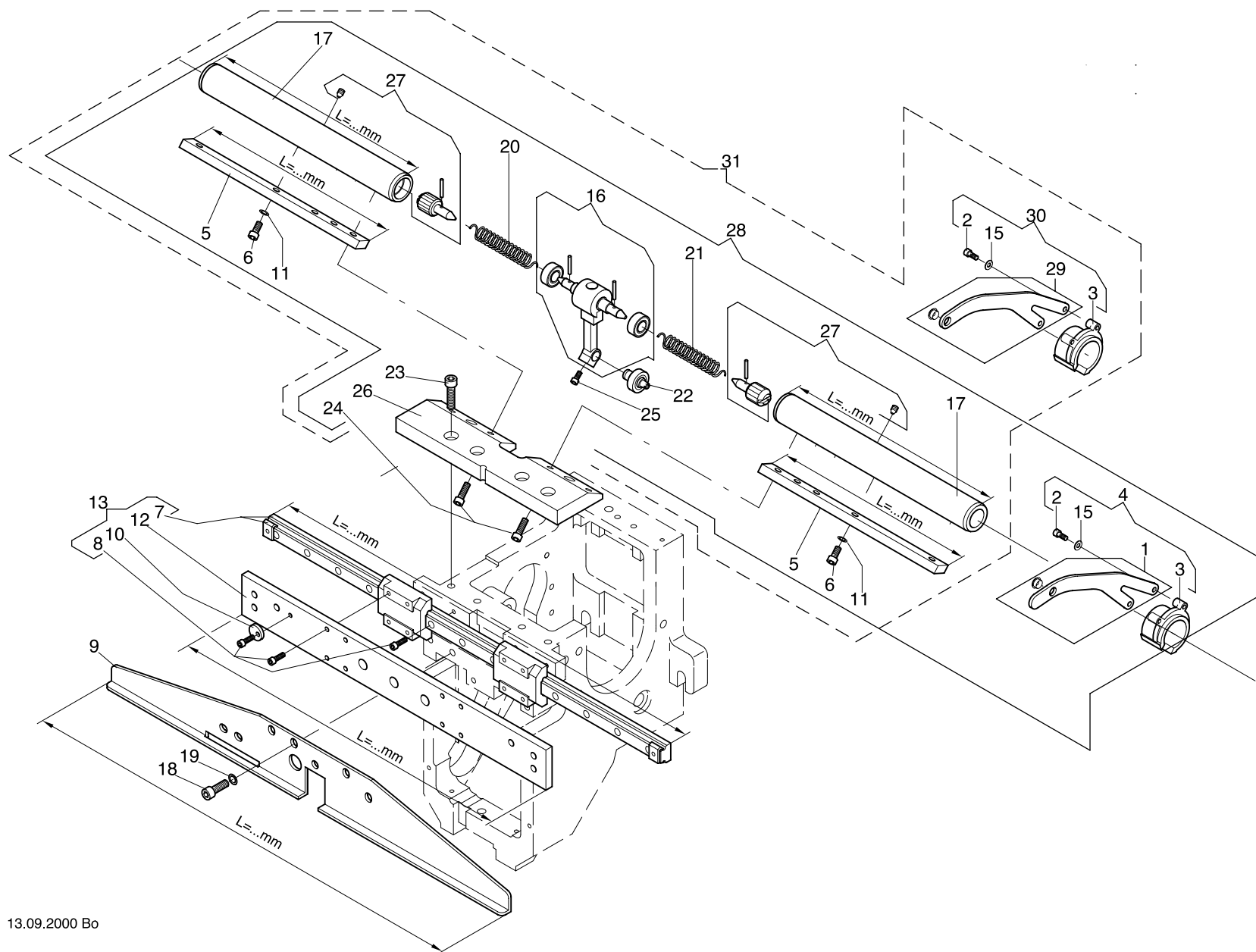
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|------------|--|--|--|-------------|-------------------------------|--|--|------------|-------------|
| 4 -5 -2.01 |  |  |  |             | 4 -5 -2.01                    |  |  |            |             |
| + Pos.Nr.  |  |  |  | Bestell-Nr  | Bezeichnung                   |  |  | Bestell-Nr | Bezeichnung |
| 001        |  |  |  | 395 006     | Flügelmutter M 3              |  |  |            |             |
| 002        |  |  |  | 441 010     | Federring B 3 DIN 127         |  |  |            |             |
| 003        |  |  |  | 380 012     | Scheibe B 3,2 DIN 125         |  |  |            |             |
| 005        |  |  |  | 392 013     | Sk-Mutter M 3 ISO 4032        |  |  |            |             |
| 006        |  |  |  | 570 349     | Halter                        |  |  |            |             |
| 007        |  |  |  | 352 020     | Gewindestift M 4 x 4 DIN 551  |  |  |            |             |
| 008        |  |  |  | 570 350     | Klip                          |  |  |            |             |
| 009        |  |  |  | 570 351     | Bolzen links                  |  |  |            |             |
| 010        |  |  |  | 380 018     | Scheibe B 5,3 DIN 125         |  |  |            |             |
| 011        |  |  |  | 570 352     | Scharnier                     |  |  |            |             |
| 012        |  |  |  | 380 016     | Scheibe B 4,3 DIN 125         |  |  |            |             |
| 013        |  |  |  | 441 013     | Federring B 4 DIN 127         |  |  |            |             |
| 014        |  |  |  | 392 014     | Sk-Mutter M 4 ISO 4032        |  |  |            |             |
| 015        |  |  |  | 570 353     | Bolzen rechts                 |  |  |            |             |
| 017        |  |  |  | 441 010     | Federring B 3 DIN 127         |  |  |            |             |
| 018        |  |  |  | 392 013     | Sk-Mutter M 3 ISO 4032        |  |  |            |             |
| 019        |  |  |  | 570 310     | Schloss                       |  |  |            |             |
| 020        |  |  |  | 570 354     | Spannring mit Gummi           |  |  |            |             |
| 021        |  |  |  | 570 355     | Schweißbandhalter             |  |  |            |             |
| 022        |  |  |  | 380 012     | Scheibe B 3,2 DIN 125         |  |  |            |             |
| 023        |  |  |  | 307 004     | Zyl-Schraube M 3 x 10 DIN 912 |  |  |            |             |
| 024        |  |  |  | 570 356     | Grundrahmen Kappenrahmen      |  |  |            |             |
| 025        |  |  |  | 570 347     | Kappenrahmen                  |  |  |            |             |
| 026        |  |  |  | 570 402     | Schraube                      |  |  |            |             |
| 027        |  |  |  | 376 028 209 | Abweisblech                   |  |  |            |             |
| 028        |  |  |  | 307 011     | Zyl-Schraube M 4 x 10 DIN 912 |  |  |            |             |
| 030        |  |  |  | 380 014     | Scheibe B 4,3 DIN 9021        |  |  |            |             |

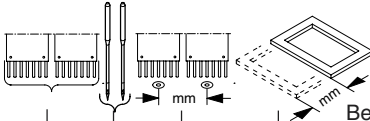
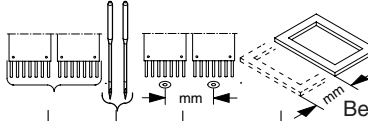


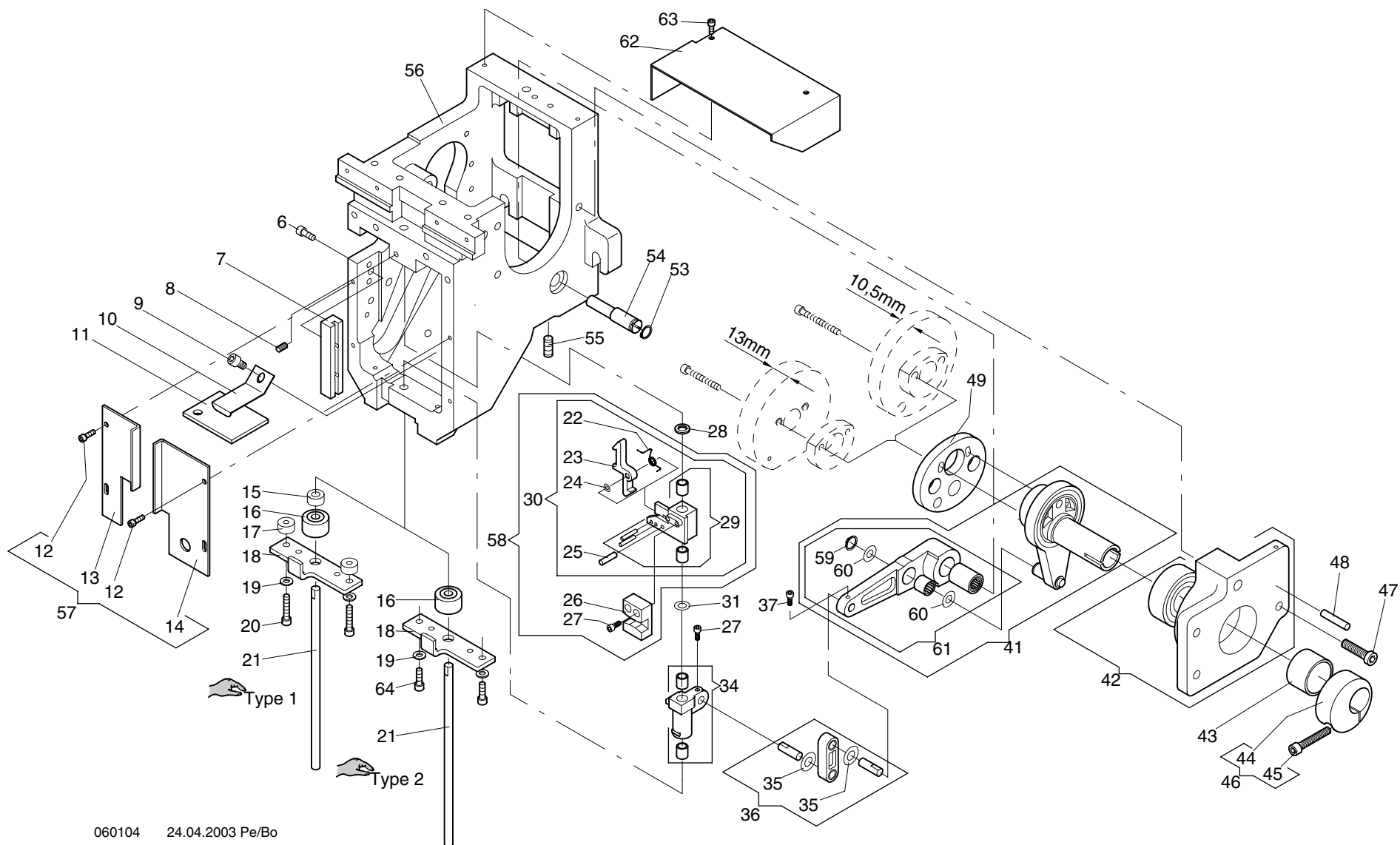


Maschinentype:  
Freiarm Stickmaschine TF      Baugruppe: **Needle plate - Stichplatten**

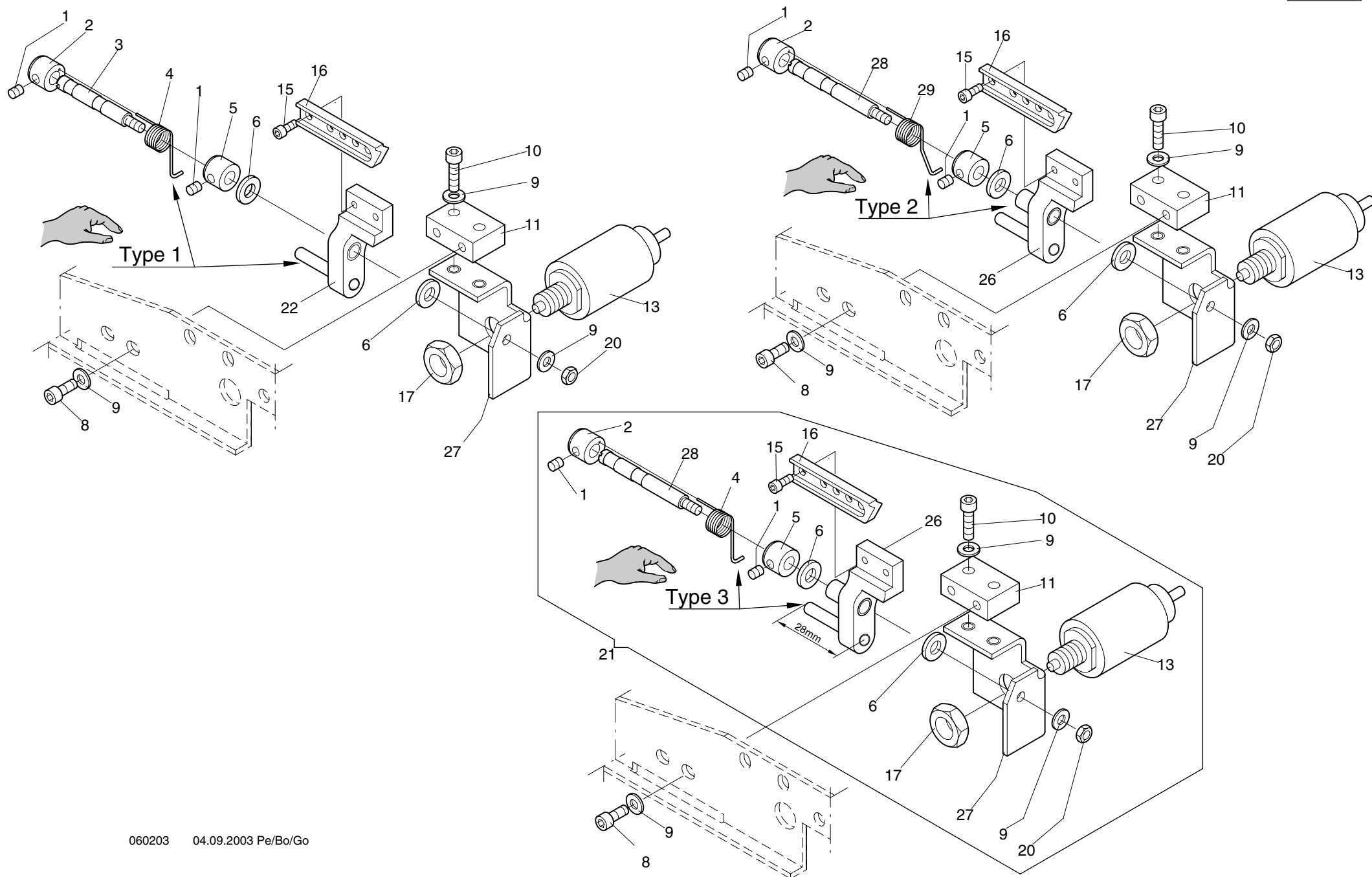
|                       |  |  |  |  |  |  |  |  |  |                                 |  |  |  |  |  |  |  |  |  |            |  |  |  |  |             |  |  |  |  |
|-----------------------|--|--|--|--|--|--|--|--|--|---------------------------------|--|--|--|--|--|--|--|--|--|------------|--|--|--|--|-------------|--|--|--|--|
| <div>4 -6 -1.02</div> |  |  |  |  | <div>Baureihe</div> <div></div> |  |  |  |  | <div>4 -6 -1.02</div>           |  |  |  |  | <div>Baureihe</div> <div></div> |  |  |  |  |            |  |  |  |  |             |  |  |  |  |
| + Pos.Nr.             |  |  |  |  | Bestell-Nr   |  |  |  |  | Bezeichnung                     |  |  |  |  | + Pos.Nr.  |  |  |  |  | Bestell-Nr |  |  |  |  | Bezeichnung |  |  |  |  |
| 001                   |  |  |  |  | 376 002 226  |  |  |  |  | Stichplatte                     |  |  |  |  |  |  |  |  |  |            |  |  |  |  |             |  |  |  |  |
| 002                   |  |  |  |  | 172 002 221  |  |  |  |  | Stichplatteneinsatz             |  |  |  |  |  |  |  |  |  |            |  |  |  |  |             |  |  |  |  |
| 003                   |  |  |  |  | 334 199  |  |  |  |  | Senkschraube M 2 x 2,5 DIN 963  |  |  |  |  |  |  |  |  |  |            |  |  |  |  |             |  |  |  |  |
| 005                   |  |  |  |  | 335 008  |  |  |  |  | Senkschraube M 4 x 8 DIN 965    |  |  |  |  |  |  |  |  |  |            |  |  |  |  |             |  |  |  |  |
| 006                   |  |  |  |  | 376 028 811  |  |  |  |  | Stichplatte kpl.                |  |  |  |  |  |  |  |  |  |            |  |  |  |  |             |  |  |  |  |
| 007                   |  |  |  |  | 270 998 279  |  |  |  |  | Schraube                        |  |  |  |  |  |  |  |  |  |            |  |  |  |  |             |  |  |  |  |
| 008                   |  |  |  |  | 361 002 202  |  |  |  |  | Stichplatte                     |  |  |  |  |  |  |  |  |  |            |  |  |  |  |             |  |  |  |  |
| 009                   |  |  |  |  | 172 003 560  |  |  |  |  | Ring                            |  |  |  |  |  |  |  |  |  |            |  |  |  |  |             |  |  |  |  |
| 010                   |  |  |  |  | 361 002 203  |  |  |  |  | Stichplatteneinsatz             |  |  |  |  |  |  |  |  |  |            |  |  |  |  |             |  |  |  |  |
| 011                   |  |  |  |  | 376 002 934  |  |  |  |  | Stichplatte kpl.                |  |  |  |  |  |  |  |  |  |            |  |  |  |  |             |  |  |  |  |
| 012                   |  |  |  |  | 361 028 219  |  |  |  |  | Stichplatteneinsatz             |  |  |  |  |  |  |  |  |  |            |  |  |  |  |             |  |  |  |  |
| 013                   |  |  |  |  | 601 005 943  |  |  |  |  | Wechseleinsatz                  |  |  |  |  |  |  |  |  |  |            |  |  |  |  |             |  |  |  |  |
| 014                   |  |  |  |  | 361 002 908  |  |  |  |  | Stichplatteneinsatz kpl. 4,5 mm |  |  |  |  |  |  |  |  |  |            |  |  |  |  |             |  |  |  |  |
| 015                   |  |  |  |  | 361 028 904  |  |  |  |  | Stichplatteneinsatz kpl. 6,2 mm |  |  |  |  |  |  |  |  |  |            |  |  |  |  |             |  |  |  |  |



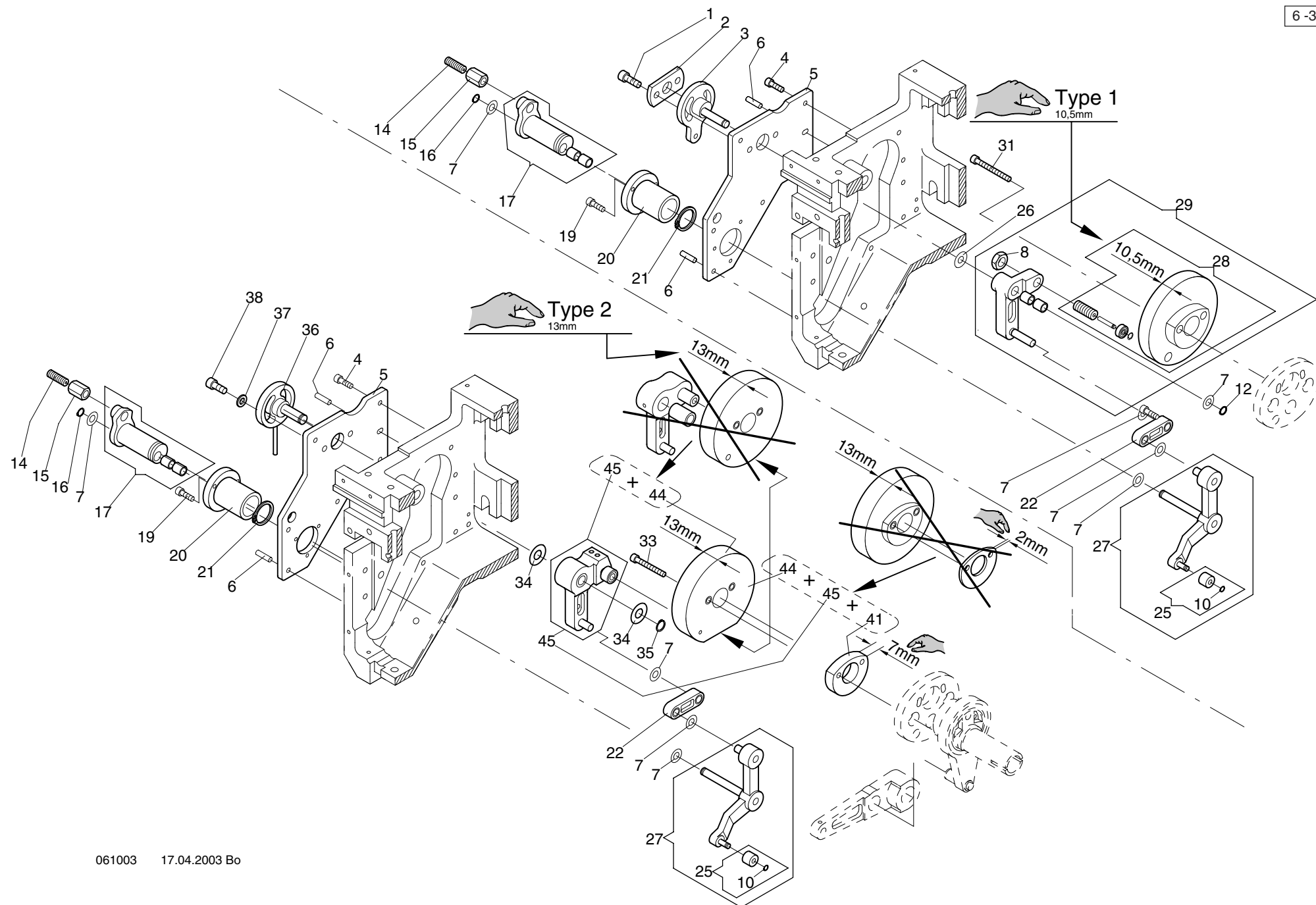
| <div>5 -1 -1.02</div> <div>Baureihe</div>  |  |    |  |             | <div>5 -1 -1.02</div> <div>Baureihe</div>  |           |  |  |            |             |
|---|--|----|--|-------------|---|-----------|--|--|------------|-------------|
| + Pos.Nr.   |  |    |  | Bestell-Nr  | Bezeichnung   | + Pos.Nr. |  |  | Bestell-Nr | Bezeichnung |
| 001   |  |    |  | 270 003 807 | Fadengeberhebel (Öse hinten)  |           |  |  |            |             |
| 002   |  |    |  | 307 002     | Zyl-Schraube M 3 x 6      DIN 912   |           |  |  |            |             |
| 003   |  |    |  | 270 999 337 | Fadengeberhülse   |           |  |  |            |             |
| 004   |  |    |  | 270 003 907 | Fadengeberhebel kpl. (Öse hinten)   |           |  |  |            |             |
| 005   |  | 11 |  | 278 003 209 | Keilstahl      L= 142 mm  |           |  |  |            |             |
| 006   |  |    |  | 307 011     | Zyl-Schraube      M 4 x 10      DIN 912   |           |  |  |            |             |
| 007   |  | 11 |  | 546 134     | Linearführung      L=320mm / 2 Schlitten  |           |  |  |            |             |
| 008   |  |    |  | 307 003     | Zyl-Schraube      M 3 x 8      DIN 912  |           |  |  |            |             |
| 009   |  | 11 |  | 278 003 234 | Parkschiene      L=320mm  |           |  |  |            |             |
| 010   |  |    |  | 270 003 207 | Scheibe   |           |  |  |            |             |
| 011   |  |    |  | 444 109     | Sicherungsscheibe 4   |           |  |  |            |             |
| 012   |  | 11 |  | 278 003 202 | Schiene      L=245mm  |           |  |  |            |             |
| 013   |  | 11 |  | 278 003 915 | Führung Nadelpaket oben kpl.  |           |  |  |            |             |
| 015   |  |    |  | 380 012     | Scheibe      B 3,2  |           |  |  |            |             |
| 016   |  |    |  | 270 003 803 | Mitnehmer   |           |  |  |            |             |
| 017   |  | 11 |  | 278 003 210 | Rohr      L=155mm   |           |  |  |            |             |
| 018   |  |    |  | 307 022     | Zyl-Schraube      M 5 x 12      DIN 912   |           |  |  |            |             |
| 019   |  |    |  | 444 110     | Sicherungsscheibe 5   |           |  |  |            |             |
| 020   |  |    |  | 270 999 222 | Drehfeder links   |           |  |  |            |             |
| 021   |  |    |  | 270 999 223 | Drehfeder rechts  |           |  |  |            |             |
| 022   |  |    |  | 574 129     | Kurvenrolle   |           |  |  |            |             |
| 023   |  |    |  | 307 023     | Zyl-Schraube      M 5 x 16      DIN 912   |           |  |  |            |             |
| 024   |  |    |  | 307 015     | Zyl-Schraube      M 4 x 12      DIN 912   |           |  |  |            |             |
| 025   |  |    |  | 307 002     | Zyl-Schraube      M 3 x 6      DIN 912  |           |  |  |            |             |
| 026   |  |    |  | 270 003 501 | Schiene   |           |  |  |            |             |
| 027   |  |    |  | 270 998 902 | Spannstück kpl.   |           |  |  |            |             |
| 028   |  | 11 |  | 278 003 926 | Fadengeberlagerung kpl (Öse hinten)   |           |  |  |            |             |
| 029   |  |    |  | 270 999 933 | Fadengeberhebel kpl. (Öse vorne )   |           |  |  |            |             |
| 030   |  |    |  | 270 003 805 | Fadengeberhebel (Öse vorne)   |           |  |  |            |             |
| 031   |  | 11 |  | 278 003 952 | Fadengeberlagerung kpl. (Öse vorne)   |           |  |  |            |             |



| Baureihe   |             |             |                   |                       | Baureihe   |             |             |                |                  |
|------------|-------------|-------------|-------------------|-----------------------|------------|-------------|-------------|----------------|------------------|
| 6 -1 -1.06 |             |             |                   |                       | 6 -1 -1.06 |             |             |                |                  |
| + Pos.Nr.  |             |             |                   |                       | + Pos.Nr.  |             |             |                |                  |
| Bestell-Nr | Bezeichnung |             |                   |                       | Bestell-Nr | Bezeichnung |             |                |                  |
| 006        | .....       | 307 010     | Zyl-Schraube      | M4 x 8 DIN 912        | 054        | .....       | 270 003 201 | Exzenterbolzen |                  |
| 007        | .....       | 270 003 276 | Führung           |                       | 055        | .....       | 356 018     | Gewindestift   | M6 x 12 DIN 913  |
| 008        | .....       | 356 009     | Gewindestift      | M4 x 6 DIN 913        | 056        | .....       | 270 003 529 | Oberteil       |                  |
| 009        | .....       | 307 018     | Zyl-Schraube      | M5 x 6 DIN 912        | 057        | .....       | 270 003 954 | Stirnbleche    |                  |
| 010        | .....       | 501 859     | Blattfeder        |                       | 058        | .....       | 270 998 913 | Halter kpl.    |                  |
| 011        | .....       | 172 003 556 | Filzstreifen      |                       | 059        | .....       | 442 019     | Sicherungsring | 9 x 1,0 DIN 471  |
| 012        | .....       | 307 003     | Zyl-Schraube      | M3 x 8 DIN 912        | 060        | .....       | 270 003 223 | Anlaufscheibe  |                  |
| 013        | .....       | 270 003 291 | Stirnblech links  |                       | 061        | .....       | 270 003 943 | Hebel kpl.     |                  |
| 014        | .....       | 270 003 258 | Stirnblech rechts |                       | 062        | .....       | 270 003 535 | Abdeckblech    |                  |
| 015        | .....       | 270 003 277 | Hülse             |                       | 063        | .....       | 307 002     | Zyl.-Schraube  | M 3 x 6 DIN 912  |
| 016        | .....       | 270 999 389 | Rolle             |                       | 064        | .....       | 307 191     | Zyl.-Schraube  | M 4 x 10 DIN 912 |
| 017        | .....       | 270 003 273 | Hülse             |                       |            |             |             |                |                  |
| 018        | .....       | 270 003 275 | Gegenlager        |                       |            |             |             |                |                  |
| 019        | .....       | 380 016     | Scheibe           | B 4,3 DIN 125         |            |             |             |                |                  |
| 020        | .....       | 307 012     | Zyl-Schraube      | M4 x 16 DIN 912       |            |             |             |                |                  |
| 021        | .....       | 270 003 270 | Führungsstange    |                       |            |             |             |                |                  |
| 022        | .....       | 502 458     | Drehfeder         |                       |            |             |             |                |                  |
| 023        | .....       | 172 003 307 | Klinke            |                       |            |             |             |                |                  |
| 024        | .....       | 385 001     | Paßscheibe        | 3 x 6 x 0,2 DIN 988   |            |             |             |                |                  |
| 025        | .....       | 172 003 302 | Lagerstift        |                       |            |             |             |                |                  |
| 026        | .....       | 270 003 555 | Mitnehmer         |                       |            |             |             |                |                  |
| 027        | .....       | 307 002     | Zyl-Schraube      | M 3 x 6 DIN 912       |            |             |             |                |                  |
| 028        | .....       | 172 003 552 | Vulkollanring     |                       |            |             |             |                |                  |
| 029        | .....       | 270 003 832 | Halter mit Buchse |                       |            |             |             |                |                  |
| 030        | .....       | 270 003 831 | Halter mit Klinke |                       |            |             |             |                |                  |
| 031        | .....       | 270 003 558 | Scheibe           |                       |            |             |             |                |                  |
| 034        | .....       | 270 003 830 | Schlitten         |                       |            |             |             |                |                  |
| 035        | .....       | 384 014     | Anlaufscheibe     | 6 x 12 x 0,5 ZSK 5321 |            |             |             |                |                  |
| 036        | .....       | 270 998 900 | Pleuel kpl.       |                       |            |             |             |                |                  |
| 037        | .....       | 307 002     | Zyl-Schraube      | M3 x 6 DIN 912        |            |             |             |                |                  |
| 041        | .....       | 270 003 942 | Exzenterlager     |                       |            |             |             |                |                  |
| 042        | .....       | 270 003 844 | Flansch           |                       |            |             |             |                |                  |
| 043        | .....       | 574 995     | Gleitlager        |                       |            |             |             |                |                  |
| 044        | .....       | 270 003 216 | Klemmring         |                       |            |             |             |                |                  |
| 045        | .....       | 307 025     | Zyl-Schraube      | M 5 x 25 DIN 912      |            |             |             |                |                  |
| 046        | .....       | 270 003 908 | Klemmring kpl.    |                       |            |             |             |                |                  |
| 047        | .....       | 306 033     | Zyl-Schraube      | M 6 x 20 DIN 6912     |            |             |             |                |                  |
| 048        | .....       | 429 025     | Spannstift        | 5 x 20 DIN 7343       |            |             |             |                |                  |
| 049        | .....       | 270 999 496 | Kurvenscheibe     | "P 11"                |            |             |             |                |                  |
| 053        | .....       | 442 016     | Sicherungsring    | 10 x 1,0 DIN 471      |            |             |             |                |                  |



| Baureihe  |  |  |  |  |             | Baureihe                       |  |  |  |            |             |
|-----------|--|--|--|--|-------------|--------------------------------|--|--|--|------------|-------------|
| 6-2-1.03  |  |  |  |  |             | 6-2-1.03                       |  |  |  |            |             |
| + Pos.Nr. |  |  |  |  | Bestell-Nr  | Bezeichnung                    |  |  |  | Bestell-Nr | Bezeichnung |
| 001       |  |  |  |  | 356 008     | Gewindestift M 4 x 4 DIN 913   |  |  |  |            |             |
| 002       |  |  |  |  | 270 003 248 | Stellring                      |  |  |  |            |             |
| 003       |  |  |  |  | 270 003 239 | Bolzen                         |  |  |  |            |             |
| 004       |  |  |  |  | 270 003 249 | Drehfeder                      |  |  |  |            |             |
| 005       |  |  |  |  | 409 012     | Stellring A 6 DIN 705          |  |  |  |            |             |
| 006       |  |  |  |  | 384 014     | Anlaufscheibe ø6/12x0,5ZSK5321 |  |  |  |            |             |
| 008       |  |  |  |  | 307 010     | Zyl-Schraube M 4 x 8 DIN 912   |  |  |  |            |             |
| 009       |  |  |  |  | 380 016     | Scheibe B 4,3 DIN 125          |  |  |  |            |             |
| 010       |  |  |  |  | 307 015     | Zyl-Schraube M 4 x 12 DIN 912  |  |  |  |            |             |
| 011       |  |  |  |  | 270 003 513 | Adapter                        |  |  |  |            |             |
| 013       |  |  |  |  | 586 029     | Magnet                         |  |  |  |            |             |
| 015       |  |  |  |  | 307 002     | Zyl-Schraube M 3 x 6 DIN 912   |  |  |  |            |             |
| 016       |  |  |  |  | 270 003 238 | Sperre                         |  |  |  |            |             |
| 017       |  |  |  |  | 391 004     | Sk-Mutter M 10 ISO 4035        |  |  |  |            |             |
| 020       |  |  |  |  | 392 014     | Sk-Mutter M 4 ISO 4032         |  |  |  |            |             |
| 021       |  |  |  |  | 270 003 939 | Nadelabschaltung kpl.          |  |  |  |            |             |
| 022       |  |  |  |  | 270 003 820 | Hebel kpl.                     |  |  |  |            |             |
| 026       |  |  |  |  | 270 003 873 | Hebel kpl.                     |  |  |  |            |             |
| 027       |  |  |  |  | 270 003 868 | Halter                         |  |  |  |            |             |
| 028       |  |  |  |  | 270 003 381 | Bolzen                         |  |  |  |            |             |
| 029       |  |  |  |  | 270 003 384 | Drehfeder                      |  |  |  |            |             |



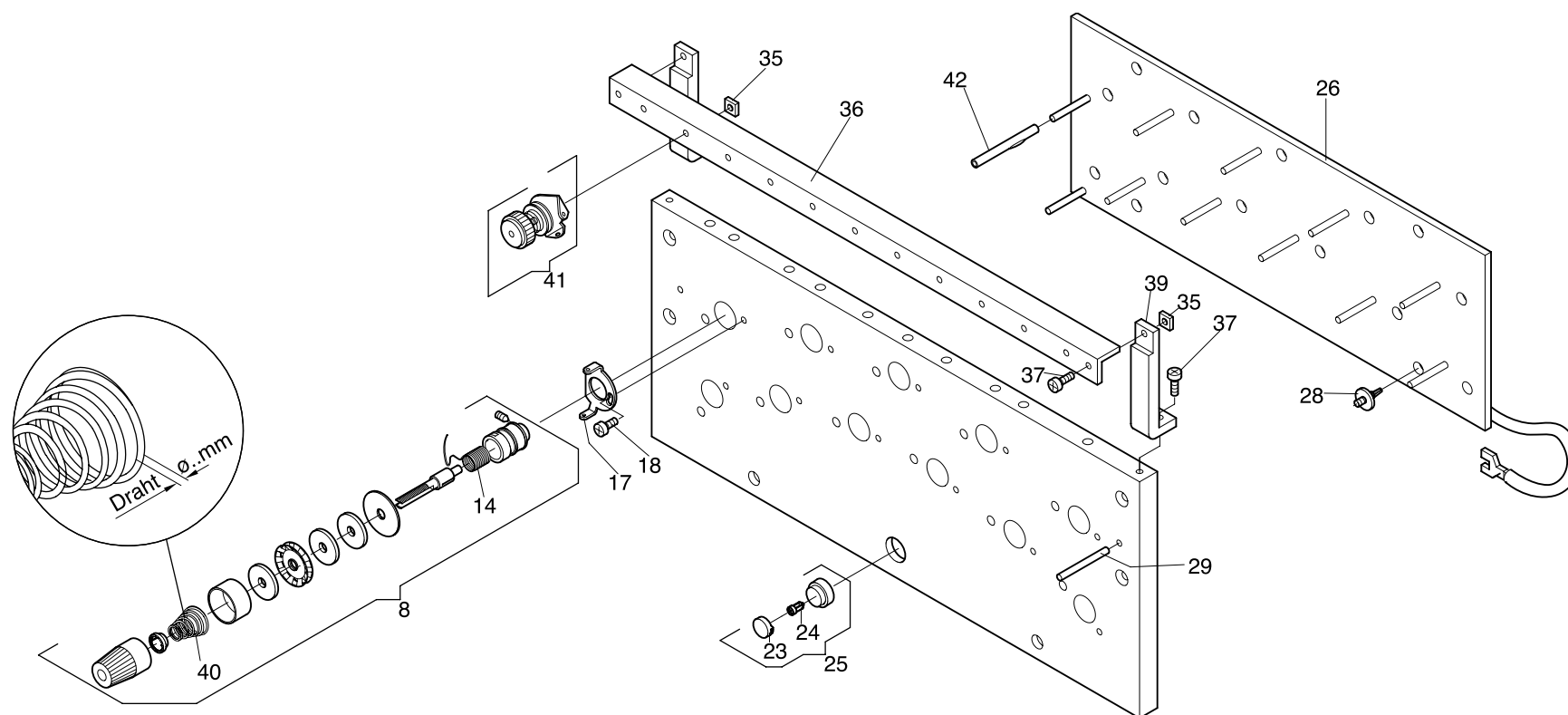


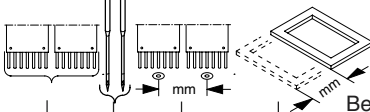
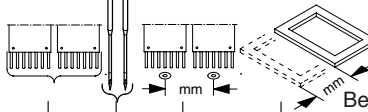
Maschinentype:  
Freiarm Stickmaschine TF

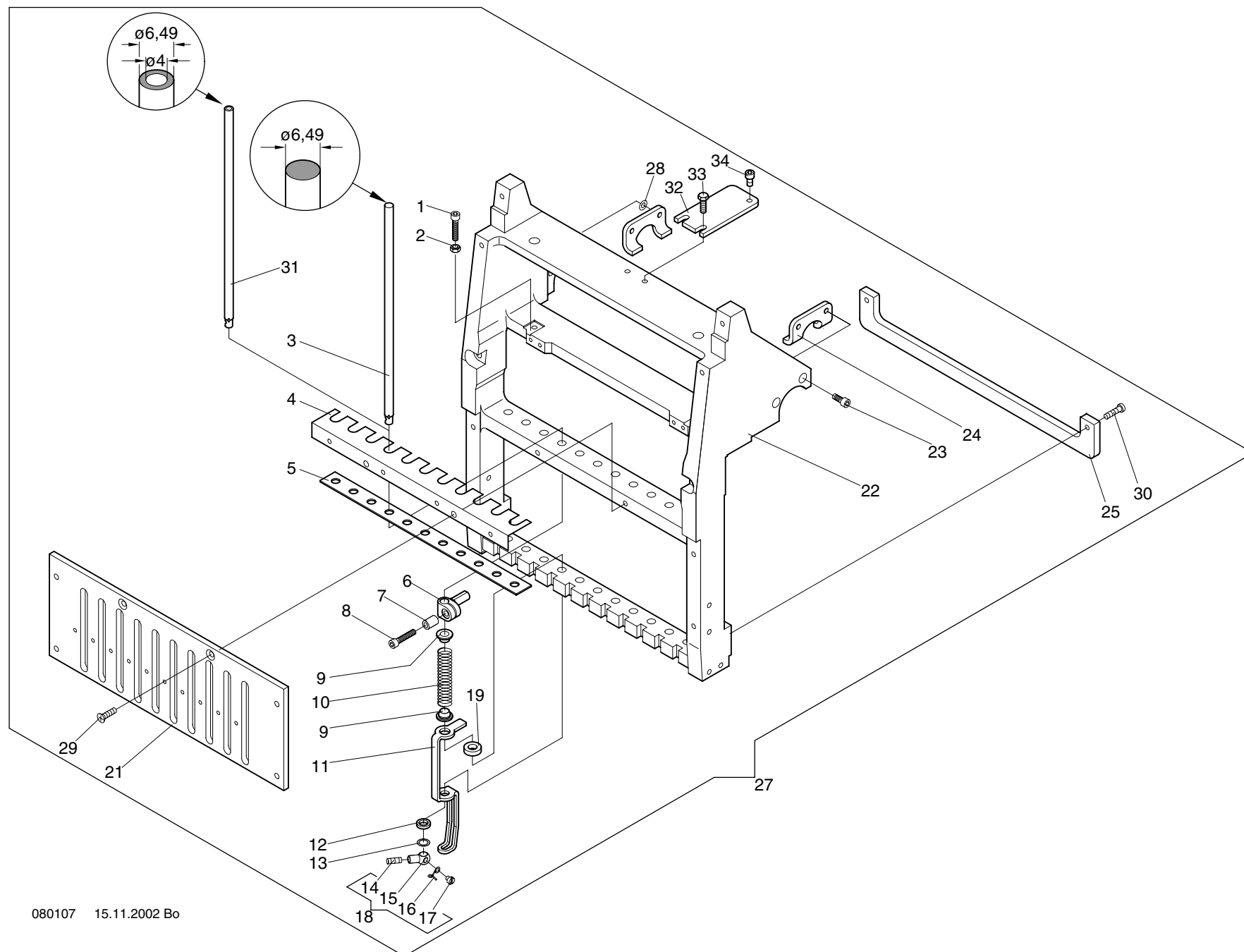
Baugruppe: **cushioned presser foot - Stoffdrucker-Abfangeinrichtung**

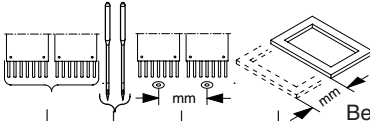
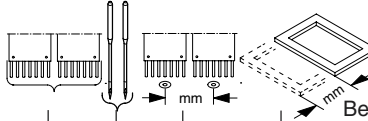


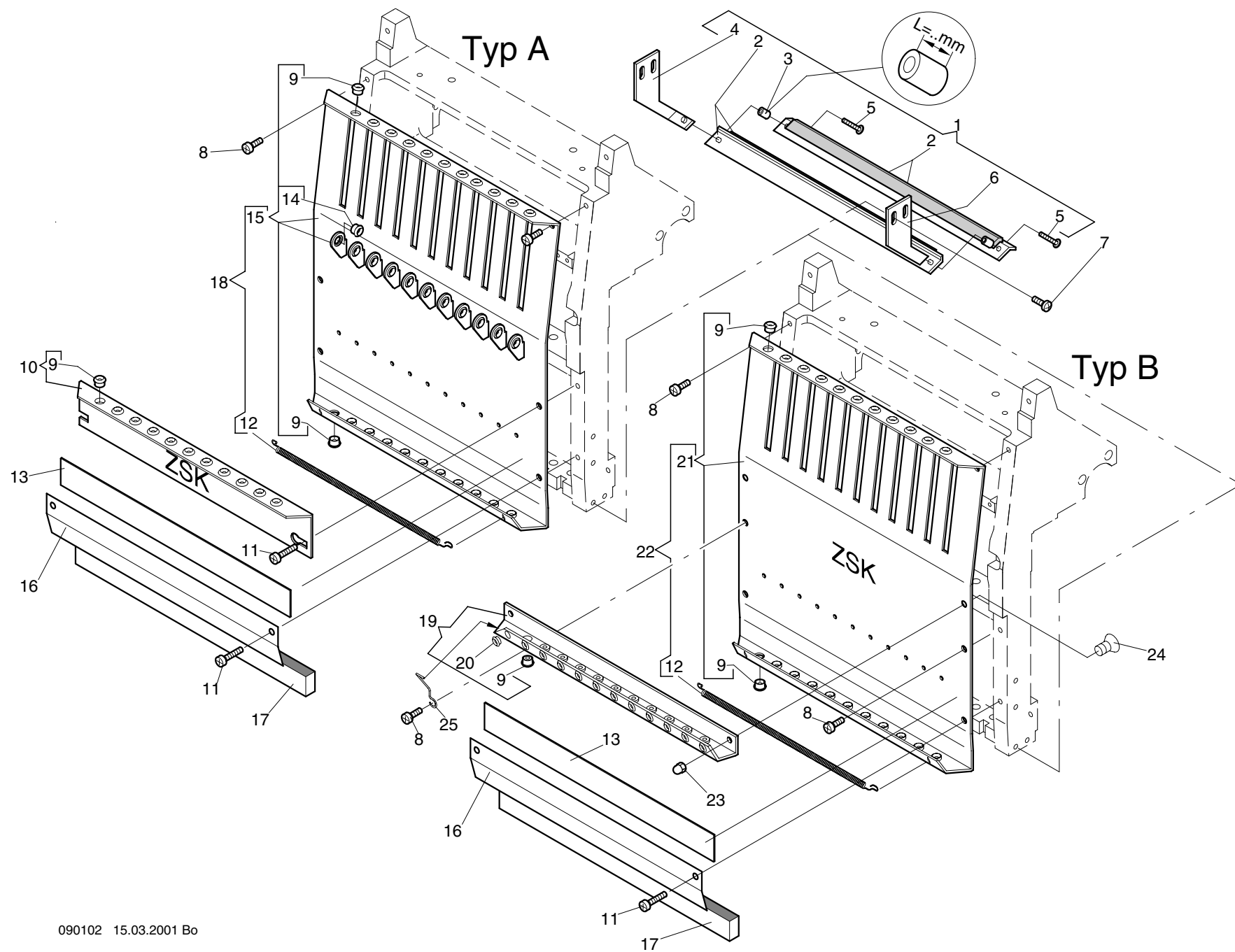
| Baureihe   |  |  |  |  |             | Baureihe                                 |              |          |  |  |  |
|------------|--|--|--|--|-------------|--|--------------|----------|--|--|--|
| 6 -3 -1.07 |  |  |  |  |             | 6 -3 -1.07                               |              |          |  |  |  |
| + Pos.Nr.  |  |  |  |  |             | + Pos.Nr.                                |              |          |  |  |  |
| 001        |  |  |  |  | 307 022     | Zyl-Schraube                             | M5 x 12      | DIN 912  |  |  |  |
| 002        |  |  |  |  | 270 003 281 | Platte                                   |              |          |  |  |  |
| 003        |  |  |  |  | 270 003 837 | Kurvenhebellagerung                      |              |          |  |  |  |
| 004        |  |  |  |  | 307 011     | Zyl-Schraube                             | M4 x 10      | DIN 912  |  |  |  |
| 005        |  |  |  |  | 270 003 256 | PLatine                                  |              |          |  |  |  |
| 006        |  |  |  |  | 421 052     | Zylinderstift                            | 4m6 x 12     | DIN 7    |  |  |  |
| 007        |  |  |  |  | 384 014     | Anlaufscheibe                            | 6 x 12 x 0,5 | ZSK5321  |  |  |  |
| 008        |  |  |  |  | 391 002     | Sk-Mutter                                | M8           | ISO 4035 |  |  |  |
| 010        |  |  |  |  | 442 010     | Sicherungsring                           | 4 x 0,4      | DIN 471  |  |  |  |
| 012        |  |  |  |  | 442 013     | Sicherungsring                           | 6 x 0,7      | DIN 471  |  |  |  |
| 014        |  |  |  |  | 510 102     | Federndes Druckstück                     | M8           | GN 615   |  |  |  |
| 015        |  |  |  |  | 495 008     | Sk-Mutter                                | BM8          | DIN 6330 |  |  |  |
| 016        |  |  |  |  | 442 013     | Sicherungsring                           | 6 x 0,7      | DIN 471  |  |  |  |
| 017        |  |  |  |  | 270 003 841 | Lagerbuchse kpl.                         | M8           |          |  |  |  |
| 019        |  |  |  |  | 307 004     | Zyl-Schraube                             | M3 x 10      | DIN 912  |  |  |  |
| 020        |  |  |  |  | 270 003 278 | Lagerhülse                               |              |          |  |  |  |
| 021        |  |  |  |  | 442 024     | Sicherungsring                           | 18 x 1,2     | DIN 912  |  |  |  |
| 022        |  |  |  |  | 270 003 817 | Pleuel kpl.                              |              |          |  |  |  |
| 025        |  |  |  |  | 270 998 914 | Abfangrolle mit Sicherungsring           |              |          |  |  |  |
| 026        |  |  |  |  | 384 016     | Anlaufscheibe ø6/14x0,5                  | ZSK 5321     |          |  |  |  |
| 027        |  |  |  |  | 270 998 925 | Abfanghebel kpl.                         |              |          |  |  |  |
| 028        |  |  |  |  | 270 998 916 | Nutkurve mit Kurvenrolle                 |              |          |  |  |  |
| 029        |  |  |  |  | 270 998 917 | Nutkurve mit Kurvenrolle und Kurvenhebel |              |          |  |  |  |
| 031        |  |  |  |  | 307 016     | Zyl-Schraube                             | M 4 x 30     | DIN 912  |  |  |  |
| 033        |  |  |  |  | 307 195     | Zyl-Schraube                             | M 4 x 25     | DIN 912  |  |  |  |
| 034        |  |  |  |  | 384 018     | Anlaufscheibe ø8/18x0,5                  | ZSK5321      |          |  |  |  |
| 035        |  |  |  |  | 442 014     | Sicherungsring                           | 8 x 0,8      | DIN 471  |  |  |  |
| 036        |  |  |  |  | 270 003 846 | Justiernabe kpl.                         |              |          |  |  |  |
| 037        |  |  |  |  | 380 018     | Scheibe                                  | B 5,3        | DIN 125  |  |  |  |
| 038        |  |  |  |  | 307 021     | Zyl-Schraube                             | M 5 x 10     | DIN 912  |  |  |  |
| 041        |  |  |  |  | 270 003 348 | Scheibe                                  |              |          |  |  |  |
| 044        |  |  |  |  | 270 003 870 | Nutkurve SDA 8-12 kpl.                   |              |          |  |  |  |
| 045        |  |  |  |  | 270 003 972 | Kurvenhebel kpl.                         |              |          |  |  |  |

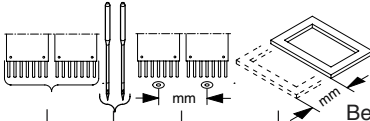
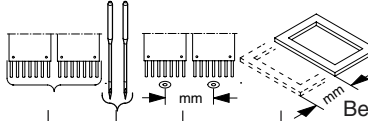


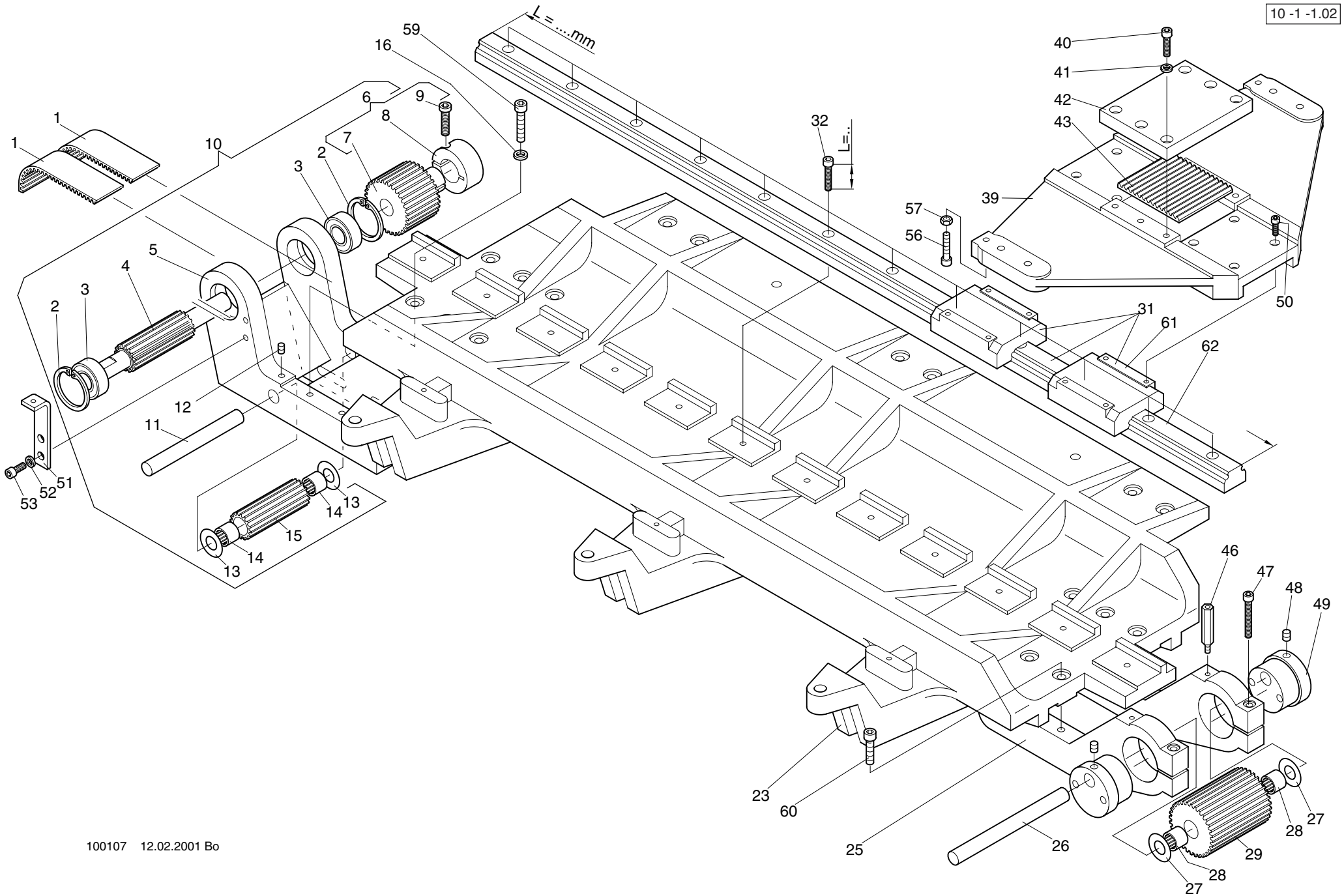
| <div>7 -1 -1.03</div> <div>Baureihe</div>  |  |  |    |  | <div>7 -1 -1.03</div> <div>Baureihe</div>  |                                  |  |  |  |           |  |  |  |  |            |             |  |  |  |
|---|--|--|----|--|---|----------------------------------|--|--|--|-----------|--|--|--|--|------------|-------------|--|--|--|
| + Pos.Nr.   |  |  |    |  | Bestell-Nr  | Bezeichnung                      |  |  |  | + Pos.Nr. |  |  |  |  | Bestell-Nr | Bezeichnung |  |  |  |
| 8   |  |  |    |  | 570 010   | Hauptspannung                    |  |  |  |           |  |  |  |  |            |             |  |  |  |
| 14  |  |  |    |  | 570 013   | Fadenanzugsfeder                 |  |  |  |           |  |  |  |  |            |             |  |  |  |
| 17  |  |  |    |  | 270 999 239   | Ösenblech                        |  |  |  |           |  |  |  |  |            |             |  |  |  |
| 18  |  |  |    |  | 336 004   | Linsenschraube M 4 x 8 DIN 7985  |  |  |  |           |  |  |  |  |            |             |  |  |  |
| 23  |  |  |    |  | 583 097   | Tasterkappe rot                  |  |  |  |           |  |  |  |  |            |             |  |  |  |
| 24  |  |  |    |  | 592 501   | Multi-LED 24 V                   |  |  |  |           |  |  |  |  |            |             |  |  |  |
| 25  |  |  |    |  | 583 134   | Leuchtdruckschalter 1S + 1Ö      |  |  |  |           |  |  |  |  |            |             |  |  |  |
| 26  |  |  | 11 |  | 597 641   | Fadenbruchplatine 8 FBP 8        |  |  |  |           |  |  |  |  |            |             |  |  |  |
| 28  |  |  |    |  | 593 101   | Platinen-Abstandshalter 6,3 mm   |  |  |  |           |  |  |  |  |            |             |  |  |  |
| 29  |  |  |    |  | 494 329   | Zylinderstift 4m6 x 32 DIN 6325  |  |  |  |           |  |  |  |  |            |             |  |  |  |
| 35  |  |  |    |  | 391 101   | Vierkantmutter M 4 DIN 562       |  |  |  |           |  |  |  |  |            |             |  |  |  |
| 36  |  |  | 11 |  | 278 003 506   | Winkel                           |  |  |  |           |  |  |  |  |            |             |  |  |  |
| 37  |  |  |    |  | 336 005   | Linsenschraube M 4 x 10 DIN 7985 |  |  |  |           |  |  |  |  |            |             |  |  |  |
| 39  |  |  |    |  | 270 003 554   | Halter                           |  |  |  |           |  |  |  |  |            |             |  |  |  |
| 40  |  |  |    |  | 570 060   | Kegelfeder Draht ø 0,5mm         |  |  |  |           |  |  |  |  |            |             |  |  |  |
| 41  |  |  |    |  | 570 454   | Vorspannung                      |  |  |  |           |  |  |  |  |            |             |  |  |  |
| 42  |  |  |    |  | 270 003 327   | Hülse                            |  |  |  |           |  |  |  |  |            |             |  |  |  |



| <div>8 -1 -1.05</div> <div>Baureihe</div>  |  |  |    |  | <div>8 -1 -1.05</div> <div>Baureihe</div>  |                  |             |            |  |           |  |  |  |  |            |             |  |  |  |
|---|--|--|----|--|---|------------------|-------------|------------|--|-----------|--|--|--|--|------------|-------------|--|--|--|
| + Pos.Nr.   |  |  |    |  | Bestell-Nr  | Bezeichnung      |             |            |  | + Pos.Nr. |  |  |  |  | Bestell-Nr | Bezeichnung |  |  |  |
| 001   |  |  |    |  | 307 012   | Zyl-Schraube     | M4 x 16     | DIN 912    |  |           |  |  |  |  |            |             |  |  |  |
| 002   |  |  |    |  | 392 014   | Sk-Mutter        | M4          | ISO 4032   |  |           |  |  |  |  |            |             |  |  |  |
| 003   |  |  |    |  | 270 003 283   | Nadelstange      |             |            |  |           |  |  |  |  |            |             |  |  |  |
| 004   |  |  | 11 |  | 990 103 203   | Winkel           |             |            |  |           |  |  |  |  |            |             |  |  |  |
| 005   |  |  | 11 |  | 278 003 551   | Filzstreifen     |             |            |  |           |  |  |  |  |            |             |  |  |  |
| 006   |  |  |    |  | 270 003 224   | Mitnehmer        |             |            |  |           |  |  |  |  |            |             |  |  |  |
| 007   |  |  |    |  | 270 003 285   | Distanzhülse     |             |            |  |           |  |  |  |  |            |             |  |  |  |
| 008   |  |  |    |  | 307 012   | Zyl-Schraube     | M4 x 16     | DIN 912    |  |           |  |  |  |  |            |             |  |  |  |
| 009   |  |  |    |  | 270 003 552   | Buchse           |             |            |  |           |  |  |  |  |            |             |  |  |  |
| 010   |  |  |    |  | 502 450   | Druckfeder       |             |            |  |           |  |  |  |  |            |             |  |  |  |
| 011   |  |  |    |  | 270 003 257   | Stoffdrücker     |             |            |  |           |  |  |  |  |            |             |  |  |  |
| 012   |  |  |    |  | 510 084   | O-Ring           | 6,75 x 1,78 | 72 NBR 872 |  |           |  |  |  |  |            |             |  |  |  |
| 013   |  |  |    |  | 270 999 237   | Scheibe          |             |            |  |           |  |  |  |  |            |             |  |  |  |
| 014   |  |  |    |  | 358 002   | Gewindestift     | M4 x 8      | DIN 915    |  |           |  |  |  |  |            |             |  |  |  |
| 015   |  |  |    |  | 172 003 282   | Nadelhalter      |             |            |  |           |  |  |  |  |            |             |  |  |  |
| 016   |  |  |    |  | 172 003 273   | Öse              |             |            |  |           |  |  |  |  |            |             |  |  |  |
| 017   |  |  |    |  | 331 021   | Zyl-Schraube     | M3 x 2,3    | DIN 84     |  |           |  |  |  |  |            |             |  |  |  |
| 018   |  |  |    |  | 170 001 924   | Nadelhalter kpl. |             |            |  |           |  |  |  |  |            |             |  |  |  |
| 019   |  |  |    |  | 270 003 560   | Filzring         |             |            |  |           |  |  |  |  |            |             |  |  |  |
| 021   |  |  | 11 |  | 278 003 552   | Führungsplatte   |             |            |  |           |  |  |  |  |            |             |  |  |  |
| 022   |  |  | 11 |  | 278 003 514   | Nadelpaket       |             |            |  |           |  |  |  |  |            |             |  |  |  |
| 023   |  |  |    |  | 307 010   | Zyl-Schraube     | M4 x 8      | DIN 912    |  |           |  |  |  |  |            |             |  |  |  |
| 024   |  |  |    |  | 270 003 205   | Mitnahmeblech    |             |            |  |           |  |  |  |  |            |             |  |  |  |
| 025   |  |  | 11 |  | 990 094 203   | Führungsleiste   |             |            |  |           |  |  |  |  |            |             |  |  |  |
| 027   |  |  | 11 |  | 278 003 972   | Nadelpaket kpl.  | mit Pos. 3  |            |  |           |  |  |  |  |            |             |  |  |  |
| 028   |  |  |    |  | 385 003   | Paßscheibe       | 4x8x0,5     | DIN 988    |  |           |  |  |  |  |            |             |  |  |  |
| 029   |  |  |    |  | 335 010   | Senkschraube     | M 4 x 12    | DIN 965    |  |           |  |  |  |  |            |             |  |  |  |
| 030   |  |  |    |  | 308 007   | Zyl-Schraube     | M 4 x 12    | DIN 7984   |  |           |  |  |  |  |            |             |  |  |  |
| 031   |  |  |    |  | -----   |                  |             |            |  |           |  |  |  |  |            |             |  |  |  |
| 032   |  |  |    |  | 270 003 326   | Blech            |             |            |  |           |  |  |  |  |            |             |  |  |  |
| 033   |  |  |    |  | 305 017   | Sk-Schraube      | M 4 x 10    | ISO 4017   |  |           |  |  |  |  |            |             |  |  |  |
| 034   |  |  |    |  | 307 009   | Zyl-Schraube     | M 4 x 6     | DIN 912    |  |           |  |  |  |  |            |             |  |  |  |



| 9 -1 -1.06 |  |  |  |    | Baureihe  |                                    |  |  |  | 9 -1 -1.06 |  |  |  |  | Baureihe  |             |  |  |  |
|------------|--|--|--|----|---|------------------------------------|--|--|--|------------|--|--|--|--|---|-------------|--|--|--|
| + Pos.Nr.  |  |  |  |    |  |                                    |  |  |  | + Pos.Nr.  |  |  |  |  |  |             |  |  |  |
|            |  |  |  |    | Bestell-Nr  | Bezeichnung                        |  |  |  |            |  |  |  |  | Bestell-Nr  | Bezeichnung |  |  |  |
| 001        |  |  |  | 11 | 990 041 902   | Fangleiste kpl. mit Pos.3 L=5mm    |  |  |  |            |  |  |  |  |   |             |  |  |  |
| 002        |  |  |  | 11 | 990 040 802   | Fangleiste                         |  |  |  |            |  |  |  |  |   |             |  |  |  |
| 003        |  |  |  |    | 270 020 501   | Distanzhülse     ø 3,2/6 x L=5mm   |  |  |  |            |  |  |  |  |   |             |  |  |  |
|            |  |  |  |    | 270 020 500   | Distanzhülse     ø 3,2/6 x L=5,5mm |  |  |  |            |  |  |  |  |   |             |  |  |  |
| 004        |  |  |  |    | 270 020 802   | Winkel links kpl.                  |  |  |  |            |  |  |  |  |   |             |  |  |  |
| 005        |  |  |  |    | 306 117   | Linsen-Flachkopfschraube M 3 x 14  |  |  |  |            |  |  |  |  |   |             |  |  |  |
| 006        |  |  |  |    | 270 020 801   | Winkel rechts kpl.                 |  |  |  |            |  |  |  |  |   |             |  |  |  |
| 007        |  |  |  |    | 336 005   | Linsenschraube M 4 x 10 DIN 7985   |  |  |  |            |  |  |  |  |   |             |  |  |  |
| 008        |  |  |  |    | 336 005   | Linsenschraube M 4 x 10 DIN 7985   |  |  |  |            |  |  |  |  |   |             |  |  |  |
| 009        |  |  |  |    | 560 032   | Porzellanöse                       |  |  |  |            |  |  |  |  |   |             |  |  |  |
| 010        |  |  |  | 11 | 990 100 803   | Fadenführungsleiste kpl.           |  |  |  |            |  |  |  |  |   |             |  |  |  |
| 011        |  |  |  |    | 336 008   | Linsensschraube M 4 x 16 DIN 7985  |  |  |  |            |  |  |  |  |   |             |  |  |  |
| 012        |  |  |  | 11 | 990 022 202   | Feder                              |  |  |  |            |  |  |  |  |   |             |  |  |  |
| 013        |  |  |  | 11 | 990 018 602   | Magnetleiste                       |  |  |  |            |  |  |  |  |   |             |  |  |  |
| 014        |  |  |  |    | 172 003 281   | Fadenöse                           |  |  |  |            |  |  |  |  |   |             |  |  |  |
| 015        |  |  |  | 11 | 990 102 803   | Frontblech kpl.                    |  |  |  |            |  |  |  |  |   |             |  |  |  |
| 016        |  |  |  | 11 | 990 099 203   | Plüschhalter                       |  |  |  |            |  |  |  |  |   |             |  |  |  |
| 017        |  |  |  | 11 | 990 020 602   | Streifen                           |  |  |  |            |  |  |  |  |   |             |  |  |  |
| 018        |  |  |  | 11 | 990 104 903   | Frontblech kpl. mit Feder          |  |  |  |            |  |  |  |  |   |             |  |  |  |
| 019        |  |  |  | 11 | 990 068 802   | Fadenumlenkleiste                  |  |  |  |            |  |  |  |  |   |             |  |  |  |
| 020        |  |  |  |    | 172 003 281   | Fadenöse                           |  |  |  |            |  |  |  |  |   |             |  |  |  |
| 021        |  |  |  | 11 | 990 108 803   | Frontblech kpl.                    |  |  |  |            |  |  |  |  |   |             |  |  |  |
| 022        |  |  |  | 11 | 990 109 903   | Frontblech kpl. mit Feder          |  |  |  |            |  |  |  |  |   |             |  |  |  |
| 023        |  |  |  |    | 398 010   | Hutmutter       M 4       DIN 1587 |  |  |  |            |  |  |  |  |   |             |  |  |  |
| 024        |  |  |  |    | 335 007   | Senkschraube   M 4 x 6     DIN 965 |  |  |  |            |  |  |  |  |   |             |  |  |  |
| 025        |  |  |  |    | 270 003 315   | Feder                              |  |  |  |            |  |  |  |  |   |             |  |  |  |





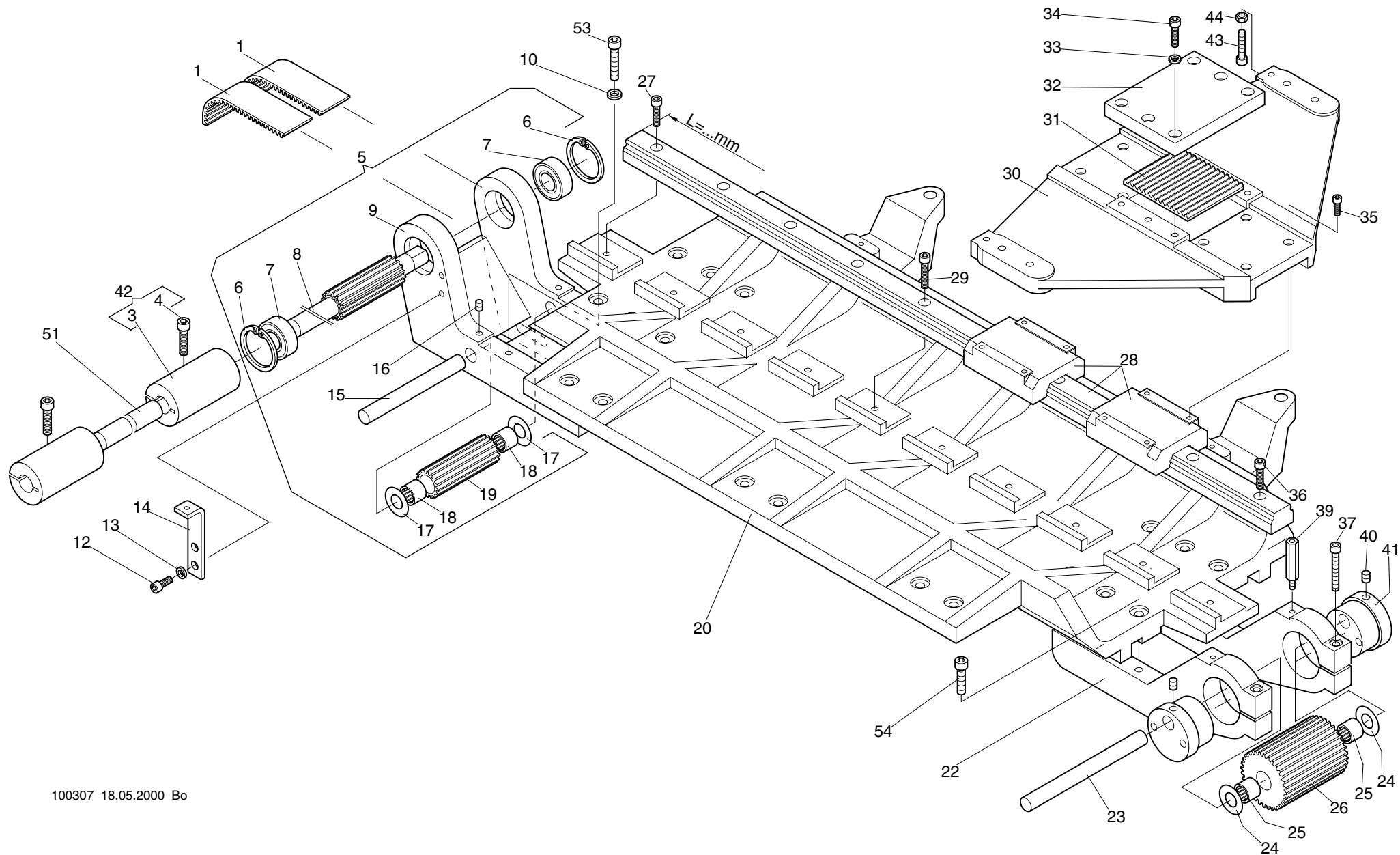
Maschinentype:

Freiarm Stickmaschine TF

Baugruppe: **Pantograph drive for side movement, front double drive - Pantograph - Antrieb für Seite, Doppelantrieb vorne**



| 10 -1 -1.02 Baureihe |  |  |  |             | 10 -1 -1.02 Baureihe                 |           |  |  |                                       |
|----------------------|--|--|--|-------------|--------------------------------------|-----------|--|--|---------------------------------------|
| + Pos.Nr.            |  |  |  | Bestell-Nr  | Bezeichnung                          | + Pos.Nr. |  |  | Bestell-Nr Bezeichnung                |
| 001                  |  |  |  | 270 008 550 | Zahnriemen RPU weiß / grün L=1660 mm | 057       |  |  | 392 015 Sk-Mutter M 5 ISO 4032        |
| 002                  |  |  |  | 443 016     | Sicherungsring 32 x 1,2 DIN 472      |           |  |  |                                       |
| 003                  |  |  |  | 540 058     | Rillenkugellager 6002-2Z DIN 625     | 059       |  |  | 307 038 Zyl-Schraube M 6 x 25 DIN 912 |
| 004                  |  |  |  | 374 999 330 | Antriebswelle                        | 060       |  |  | 307 037 Zyl-Schraube M 6 x 20 DIN 912 |
| 005                  |  |  |  | 270 008 504 | Halter                               | 061       |  |  | -----                                 |
| 006                  |  |  |  | 270 008 924 | Zahnriemenrad mit Klemmring          | 062       |  |  | -----                                 |
| 007                  |  |  |  | 172 998 508 | Zahnriemenrad                        |           |  |  |                                       |
| 008                  |  |  |  | 172 008 279 | Klemmring                            |           |  |  |                                       |
| 009                  |  |  |  | 306 033     | Zyl-Schraube M 6 x 20 DIN 6912       |           |  |  |                                       |
| 010                  |  |  |  | 374 999 925 | Halter kpl.                          |           |  |  |                                       |
| 011                  |  |  |  | 270 008 204 | Achse                                |           |  |  |                                       |
| 012                  |  |  |  | 356 003     | Gewindestift M 5 x 6 DIN 913         |           |  |  |                                       |
| 013                  |  |  |  | 384 022     | Anlaufscheibe ø12/25x0,5 ZSK5321     |           |  |  |                                       |
| 014                  |  |  |  | 546 031     | Nadelhülse HK 1210 DIN 618           |           |  |  |                                       |
| 015                  |  |  |  | 174 999 531 | Zahnriemenrad                        |           |  |  |                                       |
| 016                  |  |  |  | 444 112     | Sicherungsscheibe 6                  |           |  |  |                                       |
| 023                  |  |  |  | 270 008 510 | Grundplatte                          |           |  |  |                                       |
| 025                  |  |  |  | 270 008 236 | Exzenterhalter                       |           |  |  |                                       |
| 026                  |  |  |  | 270 008 216 | Achse                                |           |  |  |                                       |
| 027                  |  |  |  | 384 022     | Anlaufscheibe ø12/25x0,5 ZSK5321     |           |  |  |                                       |
| 028                  |  |  |  | 546 031     | Nadelhülse HK 1210 DIN 618           |           |  |  |                                       |
| 029                  |  |  |  | 270 008 500 | Umlenkrolle                          |           |  |  |                                       |
| 031                  |  |  |  | 270 999 323 | THK-Schiene L=702mm <b>mit Wagen</b> |           |  |  |                                       |
| 032                  |  |  |  | 307 023     | Zyl-Schraube M 5 x L=16 DIN 912      |           |  |  |                                       |
|                      |  |  |  | 307 193     | Zyl-Schraube M 5 x L= 20 DIN 912     |           |  |  |                                       |
| 039                  |  |  |  | 374 999 530 | Schlitten                            |           |  |  |                                       |
| 040                  |  |  |  | 307 023     | Zyl-Schraube M 5 x 16 DIN 912        |           |  |  |                                       |
| 041                  |  |  |  | 444 110     | Sicherungsscheibe 5                  |           |  |  |                                       |
| 042                  |  |  |  | 270 008 201 | Klemmplatte                          |           |  |  |                                       |
| 043                  |  |  |  | 270 008 551 | Zahnriemen                           |           |  |  |                                       |
| 046                  |  |  |  | 270 008 218 | Abstandsbolzen                       |           |  |  |                                       |
| 047                  |  |  |  | 307 026     | Zyl-Schraube M 5 x 30 DIN 912        |           |  |  |                                       |
| 048                  |  |  |  | 352 035     | Gewindestift M 6 x 6 DIN 551         |           |  |  |                                       |
| 049                  |  |  |  | 270 008 200 | Exzenter                             |           |  |  |                                       |
| 050                  |  |  |  | 307 191     | Zyl-Schraube M 4 x 10 DIN 912        |           |  |  |                                       |
| 051                  |  |  |  | 270 999 325 | Halter                               |           |  |  |                                       |
| 052                  |  |  |  | 444 110     | Sicherungsscheibe 5                  |           |  |  |                                       |
| 053                  |  |  |  | 307 021     | Zyl-Schraube M 5 x 10 DIN 912        |           |  |  |                                       |
| 056                  |  |  |  | 307 024     | Zyl-Schraube M 5x20 DIN 912          |           |  |  |                                       |



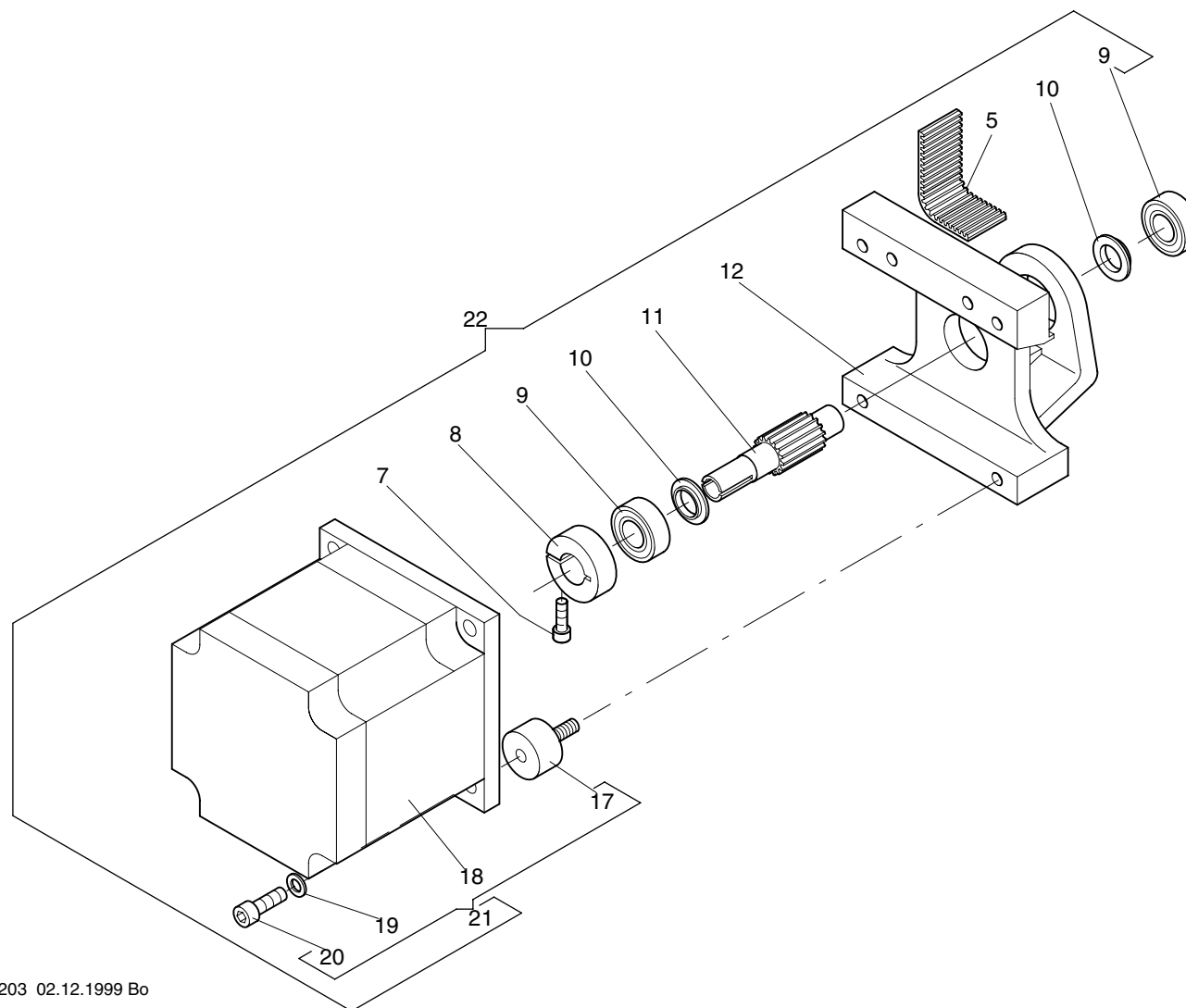
Maschinentype:

Freiarm Stickmaschine TF

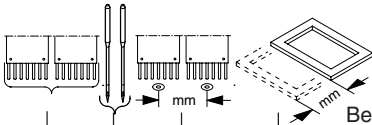
Baugruppe: **Pantograph drive for side movement, rear double drive - Pantograph-Antrieb für Seite, Doppelantrieb hinten**

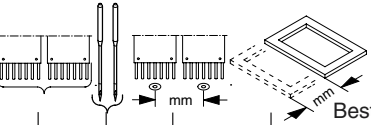


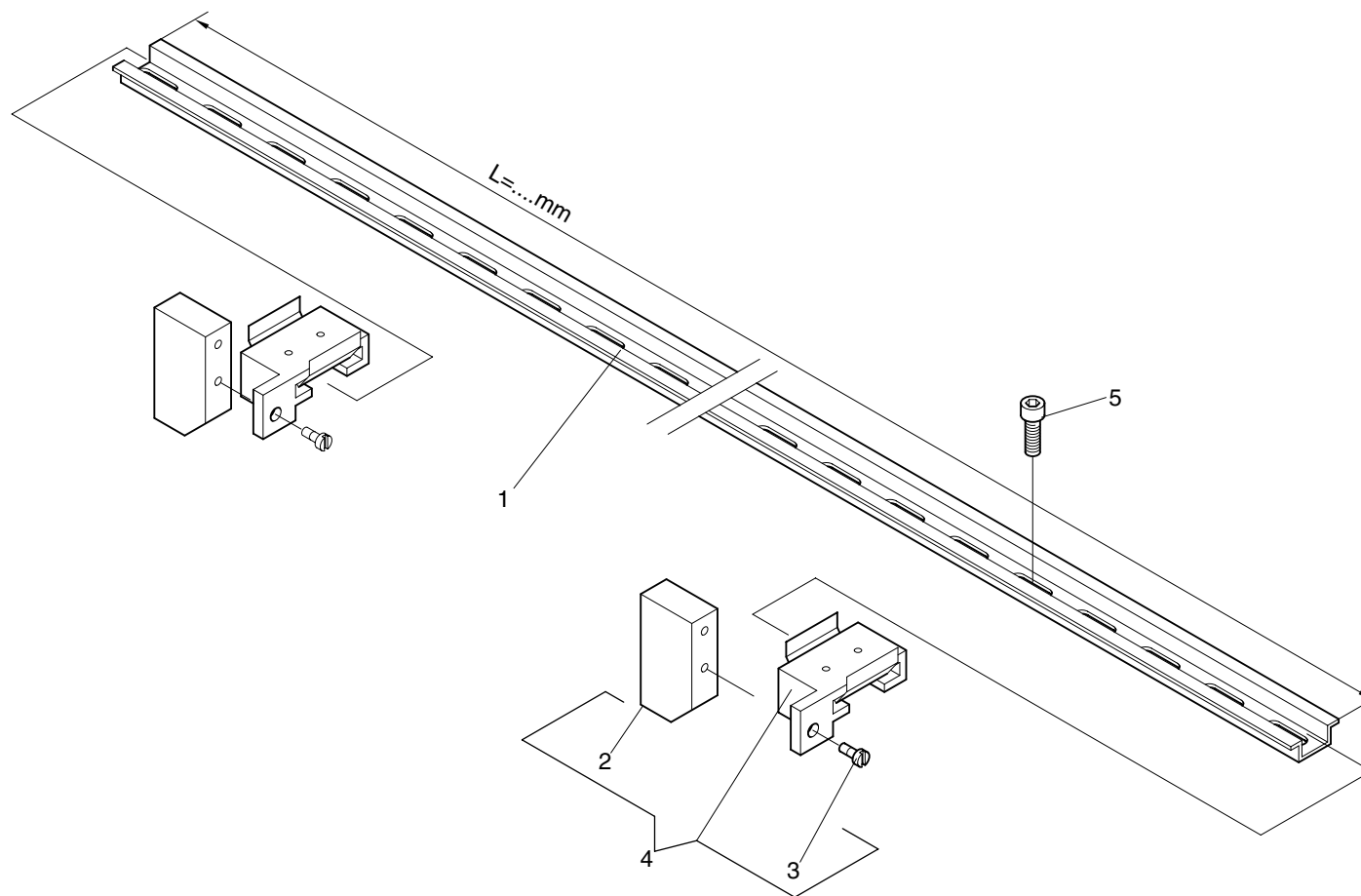
| Baureihe    |  |  |  |             | Baureihe    |  |  |  |              |
|-------------|--|--|--|-------------|-------------|--|--|--|--------------|
| 10 -2 -1.01 |  |  |  |             | 10 -2 -1.01 |  |  |  |              |
| + Pos.Nr.   |  |  |  |             | + Pos.Nr.   |  |  |  |              |
| 001         |  |  |  | 270 008 550 | 051         |  |  |  | 990 001 207  |
| 003         |  |  |  | 167 017 221 |             |  |  |  | Welle        |
| 004         |  |  |  | 307 037     | 053         |  |  |  | 307 038      |
| 005         |  |  |  | 374 999 926 | 054         |  |  |  | Zyl-Schraube |
| 006         |  |  |  | 443 016     |             |  |  |  | M 6 x 25     |
| 007         |  |  |  | 540 058     |             |  |  |  | DIN 912      |
| 008         |  |  |  | 374 999 395 |             |  |  |  | 307 037      |
| 009         |  |  |  | 270 008 504 |             |  |  |  | Zyl-Schraube |
| 010         |  |  |  | 444 112     |             |  |  |  | M 6 x 20     |
| 012         |  |  |  | 307 021     |             |  |  |  | DIN 912      |
| 013         |  |  |  | 444 110     |             |  |  |  |              |
| 014         |  |  |  | 270 999 325 |             |  |  |  |              |
| 015         |  |  |  | 270 008 204 |             |  |  |  |              |
| 016         |  |  |  | 356 003     |             |  |  |  |              |
| 017         |  |  |  | 384 022     |             |  |  |  |              |
| 018         |  |  |  | 546 031     |             |  |  |  |              |
| 019         |  |  |  | 174 999 531 |             |  |  |  |              |
| 020         |  |  |  | 270 008 510 |             |  |  |  |              |
| 022         |  |  |  | 270 008 236 |             |  |  |  |              |
| 023         |  |  |  | 270 008 216 |             |  |  |  |              |
| 024         |  |  |  | 384 022     |             |  |  |  |              |
| 025         |  |  |  | 546 031     |             |  |  |  |              |
| 026         |  |  |  | 270 008 500 |             |  |  |  |              |
| 027         |  |  |  | 307 023     |             |  |  |  |              |
| 028         |  |  |  | 270 999 323 |             |  |  |  |              |
| 029         |  |  |  | 307 193     |             |  |  |  |              |
| 030         |  |  |  | 374 999 530 |             |  |  |  |              |
| 031         |  |  |  | 270 008 551 |             |  |  |  |              |
| 032         |  |  |  | 270 008 201 |             |  |  |  |              |
| 033         |  |  |  | 444 110     |             |  |  |  |              |
| 034         |  |  |  | 307 023     |             |  |  |  |              |
| 035         |  |  |  | 307 191     |             |  |  |  |              |
| 036         |  |  |  | 307 023     |             |  |  |  |              |
| 037         |  |  |  | 307 026     |             |  |  |  |              |
| 039         |  |  |  | 270 008 218 |             |  |  |  |              |
| 040         |  |  |  | 352 035     |             |  |  |  |              |
| 041         |  |  |  | 270 008 200 |             |  |  |  |              |
| 042         |  |  |  | 167 017 905 |             |  |  |  |              |
| 043         |  |  |  | 307 024     |             |  |  |  |              |
| 044         |  |  |  | 392 015     |             |  |  |  |              |

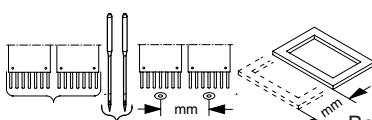
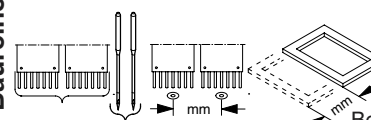


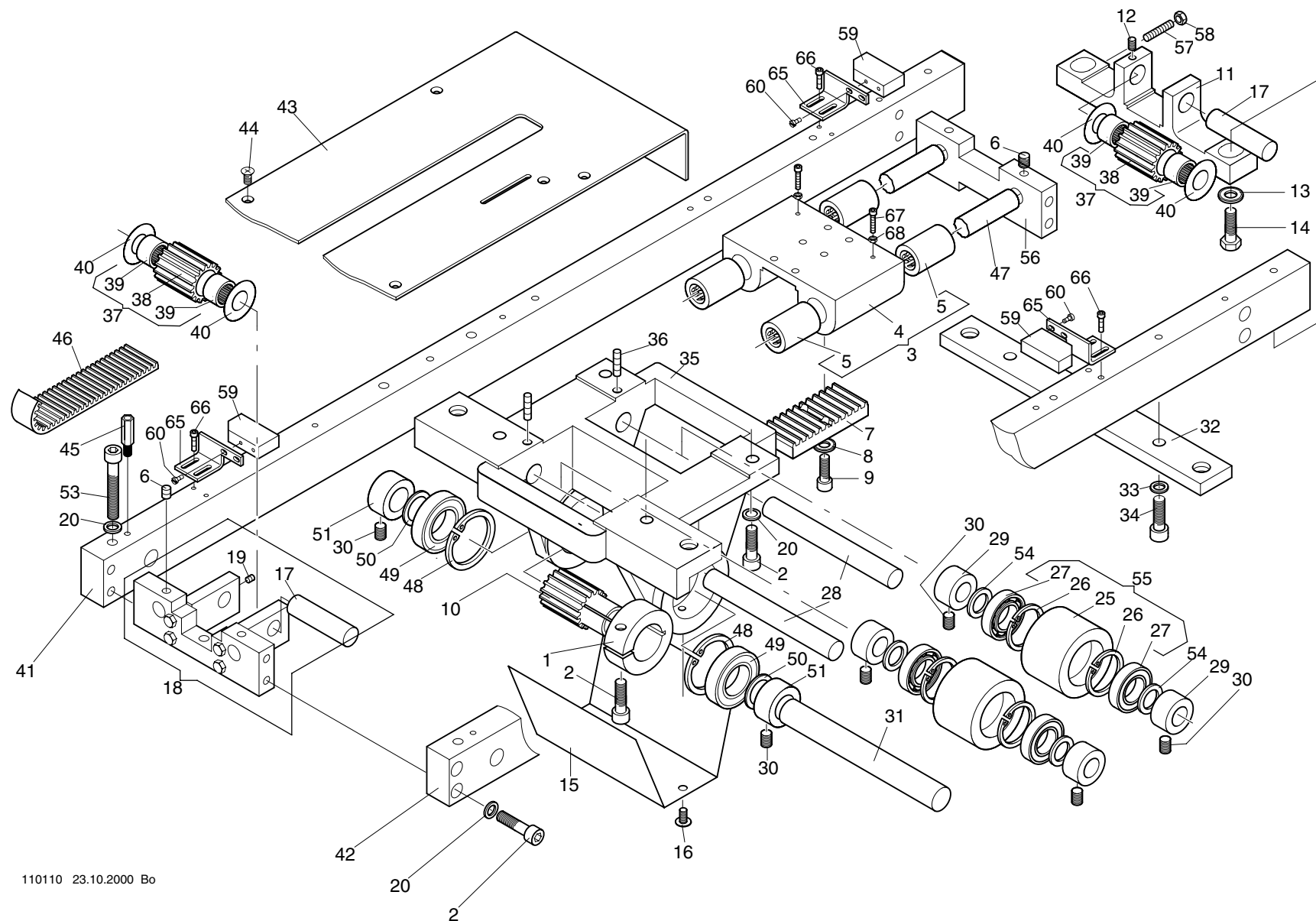
Maschinentype: Freiarms Stickmaschine TF Baugruppe: Y-Drive - Pantograph-Antriebsmotor für Seite

| <div>10 -3 -1.02</div> <div>Baureihe</div> <div></div> |  |  |  |  |             | Bestell-Nr                       | Bezeichnung |
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| + Pos.Nr.   |  |  |  |  |             |                                  |             |
| 005   |  |  |  |  | 720 320     | Zahnriemen                       |             |
| 007   |  |  |  |  | 307 023     | Zyl-Schraube M 5 x 16 DIN 912    |             |
| 008   |  |  |  |  | 168 054 254 | Klemmring                        |             |
| 009   |  |  |  |  | 540 074     | Rillenkugellager 6003 ZZ DIN 625 |             |
| 010   |  |  |  |  | 172 998 221 | Bordscheibe                      |             |
| 011   |  |  |  |  | 270 008 205 | Motorwelle                       |             |
| 012   |  |  |  |  | 270 999 512 | Motorhalter                      |             |
| 017   |  |  |  |  | 510 212     | Gummi-Metall-Puffer              |             |
| 018   |  |  |  |  | 396 272 008 | Schrittmotor                     |             |
| 019   |  |  |  |  | 385 008     | Stützscheibe S ø8/14x1,2 DIN 988 |             |
| 020   |  |  |  |  | 307 056     | Zyl-Schraube M 8 x 20 DIN 912    |             |
| 021   |  |  |  |  | 280 998 902 | Schrittmotor kpl.                |             |
| 022   |  |  |  |  | 270 999 981 | Motorhalter kpl.                 |             |

| <div>10 -3 -1.02</div> <div>Baureihe</div> <div></div> |  |  |  |  |    | Bestell-Nr | Bezeichnung |
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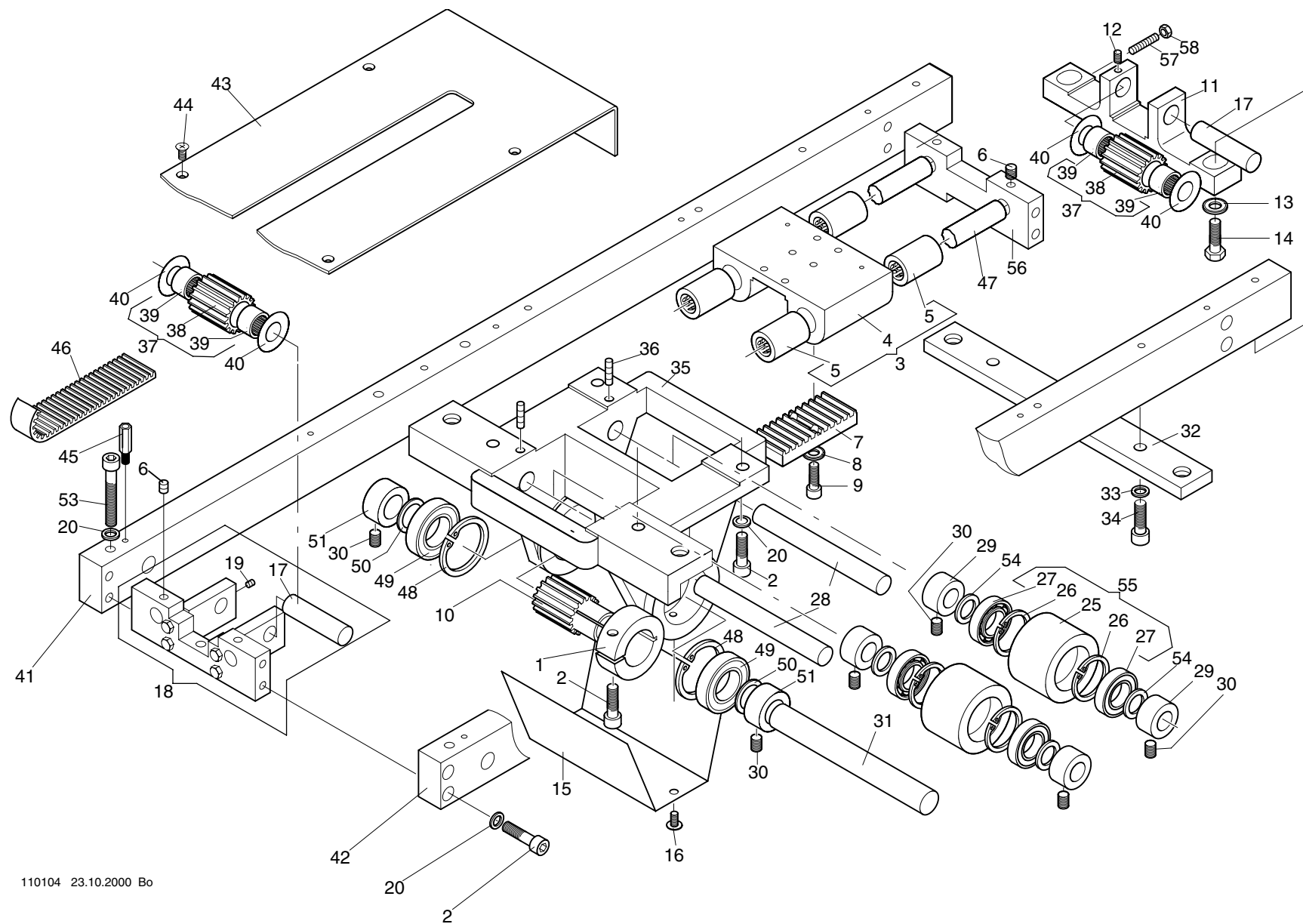


| <div>10 -4 -1.01</div> <div>Baureihe</div> <div></div> |  |  |  |  |             |  |  |  |  | <div>10 -4 -1.01</div> <div>Baureihe</div> <div></div> |  |  |  |  |                     |  |  |  |  |            |  |  |  |  |             |  |  |  |  |
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| + Pos.Nr.   |  |  |  |  | Bestell-Nr  |  |  |  |  | Bezeichnung   |  |  |  |  | + Pos.Nr.           |  |  |  |  | Bestell-Nr |  |  |  |  | Bezeichnung |  |  |  |  |
| 001   |  |  |  |  | 990 003 206 |  |  |  |  | Führungsleiste  |  |  |  |  | L= 575mm            |  |  |  |  |            |  |  |  |  |             |  |  |  |  |
| 002   |  |  |  |  | 585 114     |  |  |  |  | Initiator   |  |  |  |  | NT 2 F              |  |  |  |  |            |  |  |  |  |             |  |  |  |  |
| 003   |  |  |  |  | 331 015     |  |  |  |  | Zyl-Schraube  |  |  |  |  | M2,5 x 5    DIN 84  |  |  |  |  |            |  |  |  |  |             |  |  |  |  |
| 004   |  |  |  |  | 270 008 913 |  |  |  |  | Führungsplatte kpl.   |  |  |  |  |                     |  |  |  |  |            |  |  |  |  |             |  |  |  |  |
| 005   |  |  |  |  | 307 011     |  |  |  |  | Zyl-Schraube  |  |  |  |  | M 4 x 10    DIN 912 |  |  |  |  |            |  |  |  |  |             |  |  |  |  |
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|   |  |  |  |  |             |  |  |  |  |   |  |  |  |  |                     |  |  |  |  |            |  |  |  |  |             |  |  |  |  |
|   |  |  |  |  |             |  |  |  |  |   |  |  |  |  |                     |  |  |  |  |            |  |  |  |  |             |  |  |  |  |
|   |  |  |  |  |             |  |  |  |  |   |  |  |  |  |                     |  |  |  |  |            |  |  |  |  |             |  |  |  |  |
|   |  |  |  |  |             |  |  |  |  |   |  |  |  |  |                     |  |  |  |  |            |  |  |  |  |             |  |  |  |  |
|   |  |  |  |  |             |  |  |  |  |   |  |  |  |  |                     |  |  |  |  |            |  |  |  |  |             |  |  |  |  |
|   |  |  |  |  |             |  |  |  |  |   |  |  |  |  |                     |  |  |  |  |            |  |  |  |  |             |  |  |  |  |
|   |  |  |  |  |             |  |  |  |  |   |  |  |  |  |                     |  |  |  |  |            |  |  |  |  |             |  |  |  |  |
|   |  |  |  |  |             |  |  |  |  |   |  |  |  |  |                     |  |  |  |  |            |  |  |  |  |             |  |  |  |  |
|   |  |  |  |  |             |  |  |  |  |   |  |  |  |  |                     |  |  |  |  |            |  |  |  |  |             |  |  |  |  |
|   |  |  |  |  |             |  |  |  |  |   |  |  |  |  |                     |  |  |  |  |            |  |  |  |  |             |  |  |  |  |
|   |  |  |  |  |             |  |  |  |  |   |  |  |  |  |                     |  |  |  |  |            |  |  |  |  |             |  |  |  |  |
|   |  |  |  |  |             |  |  |  |  |   |  |  |  |  |                     |  |  |  |  |            |  |  |  |  |             |  |  |  |  |
|   |  |  |  |  |             |  |  |  |  |   |  |  |  |  |                     |  |  |  |  |            |  |  |  |  |             |  |  |  |  |
|   |  |  |  |  |             |  |  |  |  |   |  |  |  |  |                     |  |  |  |  |            |  |  |  |  |             |  |  |  |  |
|   |  |  |  |  |             |  |  |  |  |   |  |  |  |  |                     |  |  |  |  |            |  |  |  |  |             |  |  |  |  |
|   |  |  |  |  |             |  |  |  |  |   |  |  |  |  |                     |  |  |  |  |            |  |  |  |  |             |  |  |  |  |
|   |  |  |  |  |             |  |  |  |  |   |  |  |  |  |                     |  |  |  |  |            |  |  |  |  |             |  |  |  |  |
|   |  |  |  |  |             |  |  |  |  |   |  |  |  |  |                     |  |  |  |  |            |  |  |  |  |             |  |  |  |  |
|   |  |  |  |  |             |  |  |  |  |   |  |  |  |  |                     |  |  |  |  |            |  |  |  |  |             |  |  |  |  |
|   |  |  |  |  |             |  |  |  |  |   |  |  |  |  |                     |  |  |  |  |            |  |  |  |  |             |  |  |  |  |
|   |  |  |  |  |             |  |  |  |  |   |  |  |  |  |                     |  |  |  |  |            |  |  |  |  |             |  |  |  |  |
|   |  |  |  |  |             |  |  |  |  |   |  |  |  |  |                     |  |  |  |  |            |  |  |  |  |             |  |  |  |  |
|   |  |  |  |  |             |  |  |  |  |   |  |  |  |  |                     |  |  |  |  |            |  |  |  |  |             |  |  |  |  |
|   |  |  |  |  |             |  |  |  |  |   |  |  |  |  |                     |  |  |  |  |            |  |  |  |  |             |  |  |  |  |
|   |  |  |  |  |             |  |  |  |  |   |  |  |  |  |                     |  |  |  |  |            |  |  |  |  |             |  |  |  |  |
|   |  |  |  |  |             |  |  |  |  |   |  |  |  |  |                     |  |  |  |  |            |  |  |  |  |             |  |  |  |  |
|   |  |  |  |  |             |  |  |  |  |   |  |  |  |  |                     |  |  |  |  |            |  |  |  |  |             |  |  |  |  |
|   |  |  |  |  |             |  |  |  |  |   |  |  |  |  |                     |  |  |  |  |            |  |  |  |  |             |  |  |  |  |
|   |  |  |  |  |             |  |  |  |  |   |  |  |  |  |                     |  |  |  |  |            |  |  |  |  |             |  |  |  |  |
|   |  |  |  |  |             |  |  |  |  |   |  |  |  |  |                     |  |  |  |  |            |  |  |  |  |             |  |  |  |  |
|   |  |  |  |  |             |  |  |  |  |   |  |  |  |  |                     |  |  |  |  |            |  |  |  |  |             |  |  |  |  |
|   |  |  |  |  |             |  |  |  |  |   |  |  |  |  |                     |  |  |  |  |            |  |  |  |  |             |  |  |  |  |
|   |  |  |  |  |             |  |  |  |  |   |  |  |  |  |                     |  |  |  |  |            |  |  |  |  |             |  |  |  |  |
|   |  |  |  |  |             |  |  |  |  |   |  |  |  |  |                     |  |  |  |  |            |  |  |  |  |             |  |  |  |  |
|   |  |  |  |  |             |  |  |  |  |   |  |  |  |  |                     |  |  |  |  |            |  |  |  |  |             |  |  |  |  |
|   |  |  |  |  |             |  |  |  |  |   |  |  |  |  |                     |  |  |  |  |            |  |  |  |  |             |  |  |  |  |
|   |  |  |  |  |             |  |  |  |  |   |  |  |  |  |                     |  |  |  |  |            |  |  |  |  |             |  |  |  |  |
|   |  |  |  |  |             |  |  |  |  |   |  |  |  |  |                     |  |  |  |  |            |  |  |  |  |             |  |  |  |  |
|   |  |  |  |  |             |  |  |  |  |   |  |  |  |  |                     |  |  |  |  |            |  |  |  |  |             |  |  |  |  |
|   |  |  |  |  |             |  |  |  |  |   |  |  |  |  |                     |  |  |  |  |            |  |  |  |  |             |  |  |  |  |
|   |  |  |  |  |             |  |  |  |  |   |  |  |  |  |                     |  |  |  |  |            |  |  |  |  |             |  |  |  |  |
|   |  |  |  |  |             |  |  |  |  |   |  |  |  |  |                     |  |  |  |  |            |  |  |  |  |             |  |  |  |  |
|   |  |  |  |  |             |  |  |  |  |   |  |  |  |  |                     |  |  |  |  |            |  |  |  |  |             |  |  |  |  |
|   |  |  |  |  |             |  |  |  |  |   |  |  |  |  |                     |  |  |  |  |            |  |  |  |  |             |  |  |  |  |
|   |  |  |  |  |             |  |  |  |  |   |  |  |  |  |                     |  |  |  |  |            |  |  |  |  |             |  |  |  |  |
|   |  |  |  |  |             |  |  |  |  |   |  |  |  |  |                     |  |  |  |  |            |  |  |  |  |             |  |  |  |  |
|   |  |  |  |  |             |  |  |  |  |   |  |  |  |  |                     |  |  |  |  |            |  |  |  |  |             |  |  |  |  |
|   |  |  |  |  |             |  |  |  |  |   |  |  |  |  |                     |  |  |  |  |            |  |  |  |  |             |  |  |  |  |
|   |  |  |  |  |             |  |  |  |  |   |  |  |  |  |                     |  |  |  |  |            |  |  |  |  |             |  |  |  |  |
|   |  |  |  |  |             |  |  |  |  |   |  |  |  |  |                     |  |  |  |  |            |  |  |  |  |             |  |  |  |  |
|   |  |  |  |  |             |  |  |  |  |   |  |  |  |  |                     |  |  |  |  |            |  |  |  |  |             |  |  |  |  |
|   |  |  |  |  |             |  |  |  |  |   |  |  |  |  |                     |  |  |  |  |            |  |  |  |  |             |  |  |  |  |
|   |  |  |  |  |             |  |  |  |  |   |  |  |  |  |                     |  |  |  |  |            |  |  |  |  |             |  |  |  |  |
|   |  |  |  |  |             |  |  |  |  |   |  |  |  |  |                     |  |  |  |  |            |  |  |  |  |             |  |  |  |  |
|   |  |  |  |  |             |  |  |  |  |   |  |  |  |  |                     |  |  |  |  |            |  |  |  |  |             |  |  |  |  |
|   |  |  |  |  |             |  |  |  |  |   |  |  |  |  |                     |  |  |  |  |            |  |  |  |  |             |  |  |  |  |
|   |  |  |  |  |             |  |  |  |  |   |  |  |  |  |                     |  |  |  |  |            |  |  |  |  |             |  |  |  |  |
|   |  |  |  |  |             |  |  |  |  |   |  |  |  |  |                     |  |  |  |  |            |  |  |  |  |             |  |  |  |  |
|   |  |  |  |  |             |  |  |  |  |   |  |  |  |  |                     |  |  |  |  |            |  |  |  |  |             |  |  |  |  |
|   |  |  |  |  |             |  |  |  |  |   |  |  |  |  |                     |  |  |  |  |            |  |  |  |  |             |  |  |  |  |
|   |  |  |  |  |             |  |  |  |  |   |  |  |  |  |                     |  |  |  |  |            |  |  |  |  |             |  |  |  |  |
|   |  |  |  |  |             |  |  |  |  |   |  |  |  |  |                     |  |  |  |  |            |  |  |  |  |             |  |  |  |  |
|   |  |  |  |  |             |  |  |  |  |   |  |  |  |  |                     |  |  |  |  |            |  |  |  |  |             |  |  |  |  |
|   |  |  |  |  |             |  |  |  |  |   |  |  |  |  |                     |  |  |  |  |            |  |  |  |  |             |  |  |  |  |
|   |  |  |  |  |             |  |  |  |  |   |  |  |  |  |                     |  |  |  |  |            |  |  |  |  |             |  |  |  |  |
|   |  |  |  |  |             |  |  |  |  |   |  |  |  |  |                     |  |  |  |  |            |  |  |  |  |             |  |  |  |  |
|   |  |  |  |  |             |  |  |  |  |   |  |  |  |  |                     |  |  |  |  |            |  |  |  |  |             |  |  |  |  |
|   |  |  |  |  |             |  |  |  |  |   |  |  |  |  |                     |  |  |  |  |            |  |  |  |  |             |  |  |  |  |
|   |  |  |  |  |             |  |  |  |  |   |  |  |  |  |                     |  |  |  |  |            |  |  |  |  |             |  |  |  |  |
|   |  |  |  |  |             |  |  |  |  |   |  |  |  |  |                     |  |  |  |  |            |  |  |  |  |             |  |  |  |  |
|   |  |  |  |  |             |  |  |  |  |   |  |  |  |  |                     |  |  |  |  |            |  |  |  |  |             |  |  |  |  |
|   |  |  |  |  |             |  |  |  |  |   |  |  |  |  |                     |  |  |  |  |            |  |  |  |  |             |  |  |  |  |
|   |  |  |  |  |             |  |  |  |  |   |  |  |  |  |                     |  |  |  |  |            |  |  |  |  |             |  |  |  |  |
|   |  |  |  |  |             |  |  |  |  |   |  |  |  |  |                     |  |  |  |  |            |  |  |  |  |             |  |  |  |  |
|   |  |  |  |  |             |  |  |  |  |   |  |  |  |  |                     |  |  |  |  |            |  |  |  |  |             |  |  |  |  |
|   |  |  |  |  |             |  |  |  |  |   |  |  |  |  |                     |  |  |  |  |            |  |  |  |  |             |  |  |  |  |
|   |  |  |  |  |             |  |  |  |  |   |  |  |  |  |                     |  |  |  |  |            |  |  |  |  |             |  |  |  |  |

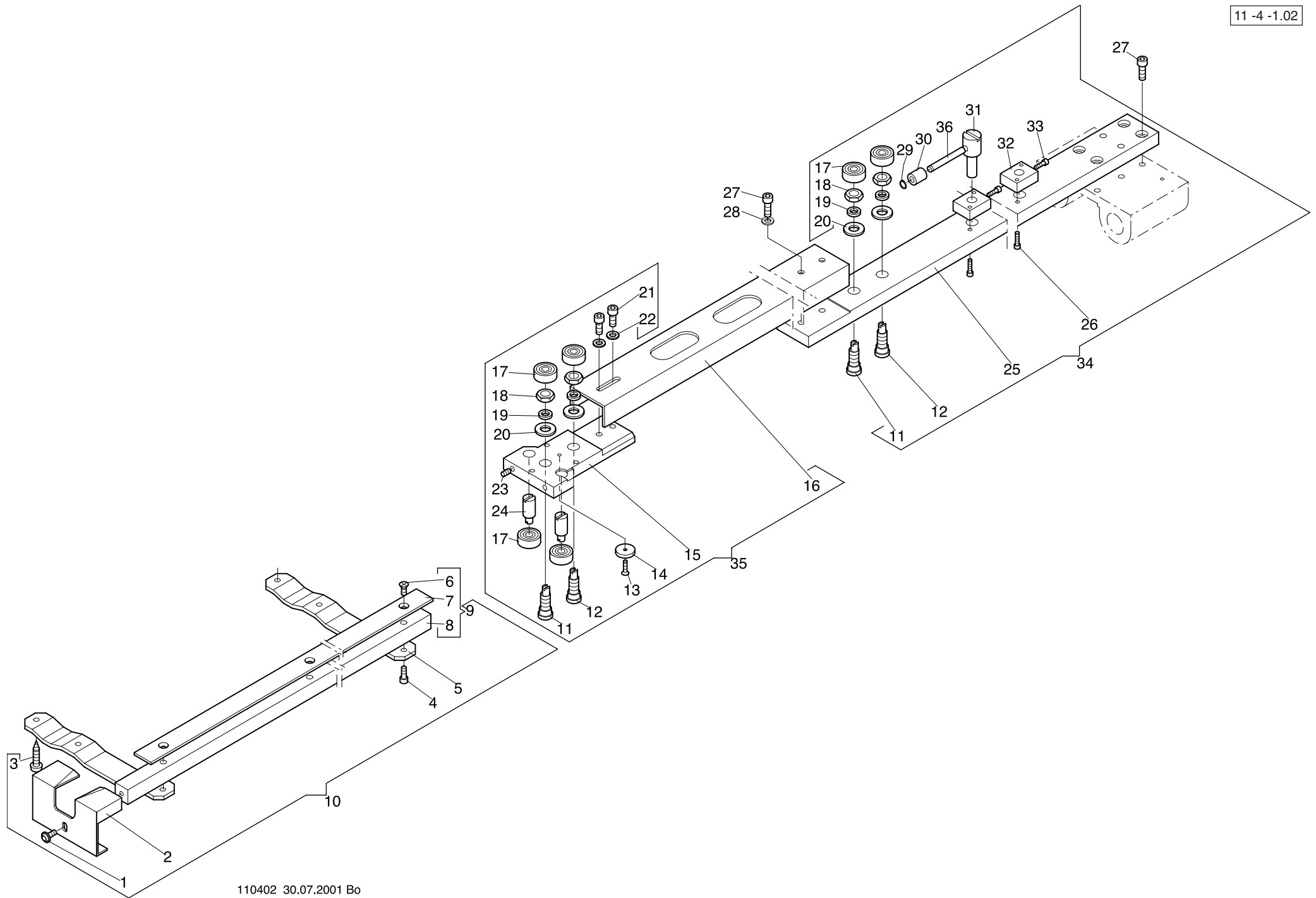


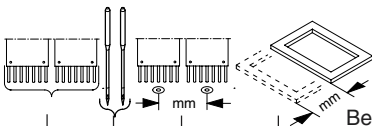
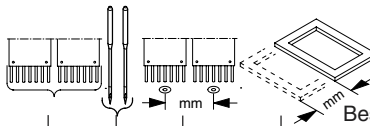


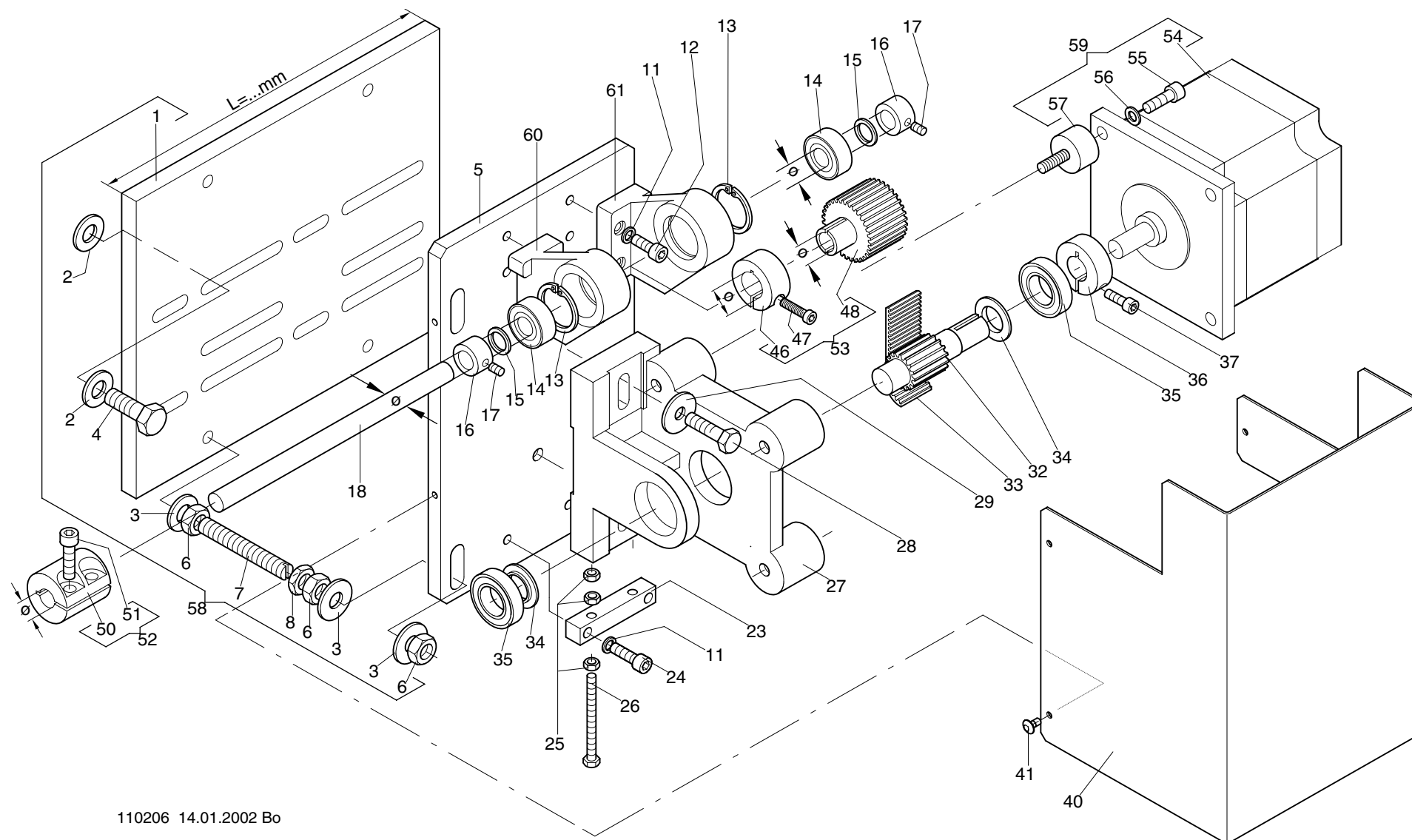
| Baureihe    |  |  |  |             | Baureihe                           |           |  |  |   |
|-------------|--|--|--|-------------|------------------------------------|-----------|--|--|---|
| 11 -1 -1.02 |  |  |  |             | 11 -1 -1.02                        |           |  |  |   |
| + Pos.Nr.   |  |  |  | Bestell-Nr  | Bezeichnung                        | + Pos.Nr. |  |  | Bestell-Nr Bezeichnung                  |
| 001         |  |  |  | 172 008 279 | Klemmring                          | 048       |  |  | 443 018 Sicherungsring 35 x 1,5 DIN 472 |
| 002         |  |  |  | 307 037     | Zyl-Schraube M 6 x 20 DIN 912      | 049       |  |  | 540 131 Rillenkugellager 6202-2Z        |
| 003         |  |  |  | 376 008 808 | Schlitten mit Kugelhülse           | 050       |  |  | 385 015 Stützscheibe S15x21x1,5 DIN 988 |
| 004         |  |  |  | 376 008 508 | Schlitten                          | 051       |  |  | 409 024 Stellring A 15 DIN 705          |
| 005         |  |  |  | 546 069     | Kugelhülse ø 12/19 x 28            |           |  |  |   |
| 006         |  |  |  | 356 015     | Gewindestift M 6 x 6 DIN 913       | 053       |  |  | 307 041 Zyl-Schraube M 6 x 40 DIN 912   |
| 007         |  |  |  | 172 998 502 | Klemmplatte                        | 054       |  |  | 385 012 Stützscheibe S12x18x1,2 DIN 988 |
| 008         |  |  |  | 380 018     | Scheibe B 5,3 DIN 125              | 055       |  |  | 270 008 801 Umlenkrolle                 |
| 009         |  |  |  | 307 023     | Zyl-Schraube M 5 x 16 DIN 912      | 056       |  |  | 270 008 262 Traverse                    |
| 010         |  |  |  | 172 998 504 | Zahnriemenrad                      | 057       |  |  | 356 005 Gewindestift M 5 x 20 DIN 913   |
| 011         |  |  |  | 270 008 001 | Lager                              | 058       |  |  | 392 015 Sk-Mutter M 5 ISO 4032          |
| 012         |  |  |  | 356 009     | Gewindestift M 4 x 6 DIN 913       | 059       |  |  | 585 114 Initiator NT 2 F                |
| 013         |  |  |  | 380 024     | Scheibe B 6,4 DIN 125              | 060       |  |  | 331 015 Zyl-Schraube M 2,5 x 5 DIN 84   |
| 014         |  |  |  | 305 062     | Sk-Schraube M 6 x 25 ISO 4017      |           |  |  |   |
| 015         |  |  |  | 270 008 219 | Schutzhaube                        | 065       |  |  | 374 008 207 Halter                      |
| 016         |  |  |  | 306 119     | Linien-Flanschkopfschraube M 4 x 8 | 066       |  |  | 307 004 Zyl-Schraube M 3 x 10 DIN 912   |
| 017         |  |  |  | 270 008 227 | Bolzen                             | 067       |  |  | 307 005 Zyl-Schraube M 3 x 12 DIN 912   |
| 018         |  |  |  | 270 008 973 | Lager                              | 068       |  |  | 392 013 Sk-Mutter M 3 ISO 4032          |
| 019         |  |  |  | 356 008     | Gewindestift M 4 x 4 DIN 913       |           |  |  |   |
| 020         |  |  |  | 444 112     | Sicherungsscheibe 6                |           |  |  |   |
| 025         |  |  |  | 270 008 231 | Umlenkrolle                        |           |  |  |   |
| 026         |  |  |  | 443 014     | Sicherungsring 28 x 1,2 DIN 472    |           |  |  |   |
| 027         |  |  |  | 540 059     | Rillenkugellager 6001-Z            |           |  |  |   |
| 028         |  |  |  | 270 008 232 | Bolzen                             |           |  |  |   |
| 029         |  |  |  | 409 020     | Stellring A 12 DIN 705             |           |  |  |   |
| 030         |  |  |  | 356 016     | Gewindestift M 6 x 8 DIN 913       |           |  |  |   |
| 031         |  |  |  | 990 001 203 | Welle                              |           |  |  |   |
| 032         |  |  |  | 270 008 235 | Lasche                             |           |  |  |   |
| 033         |  |  |  | 444 112     | Sicherungsscheibe 6                |           |  |  |   |
| 034         |  |  |  | 307 037     | Zyl-Schraube M 6 x 20 DIN 912      |           |  |  |   |
| 035         |  |  |  | 270 008 502 | Lager                              |           |  |  |   |
| 036         |  |  |  | 356 004     | Gewindestift M 5 x 16 DIN 913      |           |  |  |   |
| 037         |  |  |  | 270 008 800 | Zahnriemenrad mit Nadelhülse       |           |  |  |   |
| 038         |  |  |  | 270 008 508 | Zahnriemenrad                      |           |  |  |   |
| 039         |  |  |  | 546 031     | Nadelhülse ø 12/16 x 10            |           |  |  |   |
| 040         |  |  |  | 384 022     | Anlaufscheibe ø 12/25 x 0,5        |           |  |  |   |
| 041         |  |  |  | 376 008 216 | Halter                             |           |  |  |   |
| 042         |  |  |  | 376 008 214 | Halter                             |           |  |  |   |
| 043         |  |  |  | 376 008 213 | Abdeckblech                        |           |  |  |   |
| 044         |  |  |  | 335 008     | Senkschraube M 4 x 8 DIN 965       |           |  |  |   |
| 045         |  |  |  | 510 043     | Gewindebolzen                      |           |  |  |   |
| 046         |  |  |  | 270 058 550 | Zahnriemen                         |           |  |  |   |
| 047         |  |  |  | 172 008 200 | Welle                              |           |  |  |   |



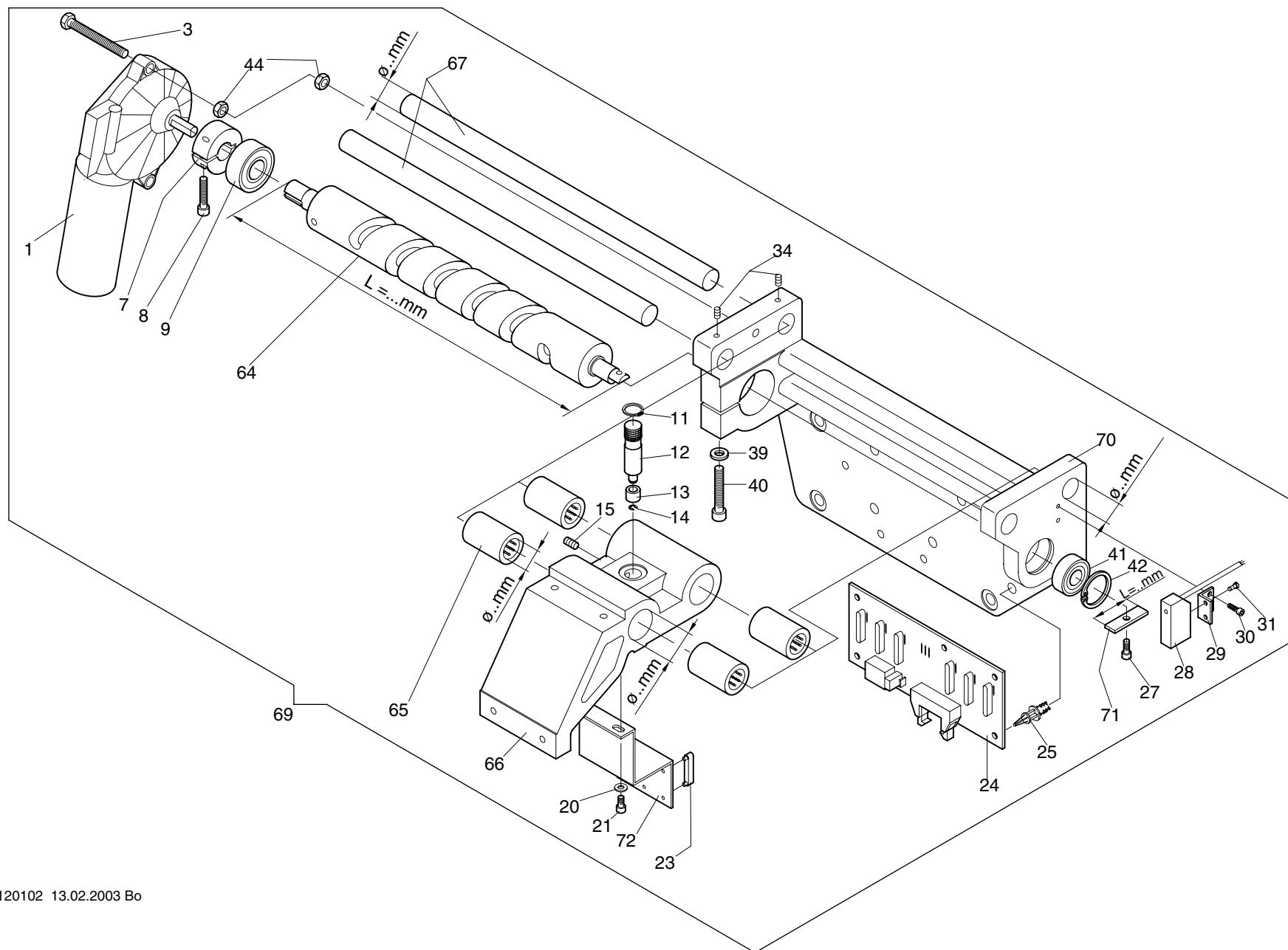
| Baureihe    |  |  |  |             | Baureihe                           |           |  |  |   |
|-------------|--|--|--|-------------|------------------------------------|-----------|--|--|---|
| 11 -2 -1.02 |  |  |  |             | 11 -2 -1.02                        |           |  |  |   |
| + Pos.Nr.   |  |  |  | Bestell-Nr  | Bezeichnung                        | + Pos.Nr. |  |  | Bestell-Nr Bezeichnung                  |
| 001         |  |  |  | 172 008 279 | Klemmring                          | 048       |  |  | 443 018 Sicherungsring 35 x 1,5 DIN 472 |
| 002         |  |  |  | 307 037     | Zyl-Schraube M 6 x 20 DIN 912      | 049       |  |  | 540 131 Rillenkugellager 6202-2Z        |
| 003         |  |  |  | 376 008 808 | Schlitten mit Kugelhülse           | 050       |  |  | 385 015 Stützscheibe S15x21x1,5 DIN 988 |
| 004         |  |  |  | 376 008 508 | Schlitten                          | 051       |  |  | 409 024 Stellring A 15 DIN 705          |
| 005         |  |  |  | 546 069     | Kugelhülse ø 12/19 x 28            | 053       |  |  | 307 041 Zyl-Schraube M 6 x 40 DIN 912   |
| 006         |  |  |  | 356 015     | Gewindestift M 6 x 6 DIN 913       | 054       |  |  | 385 012 Stützscheibe S12x18x1,2 DIN 988 |
| 007         |  |  |  | 172 998 502 | Klemmplatte                        | 055       |  |  | 270 008 801 Umlenkrolle                 |
| 008         |  |  |  | 380 018     | Scheibe B 5,3 DIN 125              | 056       |  |  | 270 008 262 Traverse                    |
| 009         |  |  |  | 307 023     | Zyl-Schraube M 5 x 16 DIN 912      | 057       |  |  | 356 005 Gewindestift M 5 x 20 DIN 913   |
| 010         |  |  |  | 172 998 504 | Zahnriemenrad                      | 058       |  |  | 392 015 Sk-Mutter M 5 ISO 4032          |
| 011         |  |  |  | 270 008 001 | Lager                              |           |  |  |   |
| 012         |  |  |  | 356 009     | Gewindestift M 4 x 6 DIN 913       |           |  |  |   |
| 013         |  |  |  | 380 024     | Scheibe B 6,4 DIN 125              |           |  |  |   |
| 014         |  |  |  | 305 062     | Sk-Schraube M 6 x 25 ISO 4017      |           |  |  |   |
| 015         |  |  |  | 270 008 219 | Schutzhaube                        |           |  |  |   |
| 016         |  |  |  | 306 119     | Linsen-Flanschkopfschraube M 4 x 8 |           |  |  |   |
| 017         |  |  |  | 270 008 227 | Bolzen                             |           |  |  |   |
| 018         |  |  |  | 270 008 973 | Lager                              |           |  |  |   |
| 019         |  |  |  | 356 008     | Gewindestift M 4 x 4 DIN 913       |           |  |  |   |
| 020         |  |  |  | 444 112     | Sicherungsscheibe 6                |           |  |  |   |
| 025         |  |  |  | 270 008 231 | Umlenkrolle                        |           |  |  |   |
| 026         |  |  |  | 443 014     | Sicherungsring 28 x 1,2 DIN 472    |           |  |  |   |
| 027         |  |  |  | 540 059     | Rillenkugellager 6001-Z            |           |  |  |   |
| 028         |  |  |  | 270 008 232 | Bolzen                             |           |  |  |   |
| 029         |  |  |  | 409 020     | Stellring A 12 DIN 705             |           |  |  |   |
| 030         |  |  |  | 356 016     | Gewindestift M 6 x 8 DIN 913       |           |  |  |   |
| 031         |  |  |  | 990 001 203 | Welle                              |           |  |  |   |
| 032         |  |  |  | 270 008 235 | Lasche                             |           |  |  |   |
| 033         |  |  |  | 444 112     | Sicherungsscheibe 6                |           |  |  |   |
| 034         |  |  |  | 307 037     | Zyl-Schraube M 6 x 20 DIN 912      |           |  |  |   |
| 035         |  |  |  | 270 008 502 | Lager                              |           |  |  |   |
| 036         |  |  |  | 356 004     | Gewindestift M 5 x 16 DIN 913      |           |  |  |   |
| 037         |  |  |  | 270 008 800 | Zahnriemenrad mit Nadelhülse       |           |  |  |   |
| 038         |  |  |  | 270 008 508 | Zahnriemenrad                      |           |  |  |   |
| 039         |  |  |  | 546 031     | Nadelhülse ø 12/16 x 10            |           |  |  |   |
| 040         |  |  |  | 384 022     | Anlaufscheibe ø 12/25 x 0,5        |           |  |  |   |
| 041         |  |  |  | 376 999 204 | Halter                             |           |  |  |   |
| 042         |  |  |  | 376 999 203 | Halter                             |           |  |  |   |
| 043         |  |  |  | 376 008 202 | Abdeckblech                        |           |  |  |   |
| 044         |  |  |  | 335 008     | Senkschraube M 4 x 8 DIN 965       |           |  |  |   |
| 045         |  |  |  | 510 043     | Gewindebolzen                      |           |  |  |   |
| 046         |  |  |  | 270 058 550 | Zahnriemen                         |           |  |  |   |
| 047         |  |  |  | 172 008 200 | Welle                              |           |  |  |   |



| <div>11 -4 -1.02</div> <div>Baureihe</div>  |  |  |  |     | Bestell-Nr  | Bezeichnung                        | <div>11 -4 -1.02</div> <div>Baureihe</div>  |  |  |  |  | Bestell-Nr | Bezeichnung |
|--|--|--|--|-----|-------------|------------------------------------|--|--|--|--|--|------------|-------------|
| + Pos.Nr.  |  |  |  |     |             |                                    |  |  |  |  |  |            |             |
| 001  |  |  |  |     | 306 119     | Linsen-Flanschkopfschraube M 4 x 8 |  |  |  |  |  |            |             |
| 002  |  |  |  |     | 270 008 212 | Abdeckblech                        |  |  |  |  |  |            |             |
| 003  |  |  |  |     | 337 520     | ABC-SPAX Halbrundkopf 5 x 20       |  |  |  |  |  |            |             |
| 004  |  |  |  |     | 307 010     | Zyl-Schraube M 4 x 8 DIN 912       |  |  |  |  |  |            |             |
| 005  |  |  |  |     | 270 008 209 | Befestigung                        |  |  |  |  |  |            |             |
| 006  |  |  |  |     | 335 008     | Senkschraube M 4 x 8 DIN 965       |  |  |  |  |  |            |             |
| 007  |  |  |  | 500 | 172 078 208 | Leiste                             |  |  |  |  |  |            |             |
| 008  |  |  |  | 500 | 172 078 223 | Gleitschiene                       |  |  |  |  |  |            |             |
| 009  |  |  |  | 500 | 172 078 926 | Schiene vormontiert                |  |  |  |  |  |            |             |
| 010  |  |  |  | 500 | 270 078 907 | Schiene kpl.                       |  |  |  |  |  |            |             |
| 011  |  |  |  |     | 172 008 207 | Exzenterbolzen                     |  |  |  |  |  |            |             |
| 012  |  |  |  |     | 172 008 241 | Bolzen                             |  |  |  |  |  |            |             |
| 013  |  |  |  |     | 334 216     | Senkschraube M 3 x 10 DIN 963      |  |  |  |  |  |            |             |
| 014  |  |  |  |     | 169 054 218 | Scheibe                            |  |  |  |  |  |            |             |
| 015  |  |  |  |     | 172 008 518 | Halter                             |  |  |  |  |  |            |             |
| 016  |  |  |  | 500 | 376 008 218 | Verbindung                         |  |  |  |  |  |            |             |
| 017  |  |  |  |     | 540 010     | Rillenkugellager 626-ZZ DIN 625    |  |  |  |  |  |            |             |
| 018  |  |  |  |     | 391 007     | Sk-Mutter M 8 x 1 ISO 8675         |  |  |  |  |  |            |             |
| 019  |  |  |  |     | 444 114     | Sicherungsscheibe 8                |  |  |  |  |  |            |             |
| 020  |  |  |  |     | 380 028     | Scheibe B 8,4 DIN 125              |  |  |  |  |  |            |             |
| 021  |  |  |  |     | 307 021     | Zyl-Schraube M 5 x 10 DIN 912      |  |  |  |  |  |            |             |
| 022  |  |  |  |     | 380 018     | Scheibe B 5,3 DIN 125              |  |  |  |  |  |            |             |
| 023  |  |  |  |     | 356 009     | Gewindestift M 4 x 6 DIN 913       |  |  |  |  |  |            |             |
| 024  |  |  |  |     | 172 008 208 | Exzenterbolzen                     |  |  |  |  |  |            |             |
| 025  |  |  |  | 500 | 376 008 509 | Verbindung                         |  |  |  |  |  |            |             |
| 026  |  |  |  |     | 307 005     | Zyl-Schraube M 3 x 12 DIN 912      |  |  |  |  |  |            |             |
| 027  |  |  |  |     | 307 022     | Zyl-Schraube M 5 x 12 DIN 912      |  |  |  |  |  |            |             |
| 028  |  |  |  |     | 380 018     | Scheibe B 5,3 DIN 125              |  |  |  |  |  |            |             |
| 029  |  |  |  |     | 442 012     | Sicherungsring 5 x 0,6 DIN 471     |  |  |  |  |  |            |             |
| 030  |  |  |  |     | 270 008 554 | Rolle                              |  |  |  |  |  |            |             |
| 031  |  |  |  |     | 270 008 265 | Bolzen                             |  |  |  |  |  |            |             |
| 032  |  |  |  |     | 376 008 217 | Halter                             |  |  |  |  |  |            |             |
| 033  |  |  |  |     | 307 003     | Zyl-Schraube M 3 x 8 DIN 912       |  |  |  |  |  |            |             |
| 034  |  |  |  | 500 | 376 008 917 | Verbindung kpl. hinten             |  |  |  |  |  |            |             |
| 035  |  |  |  | 500 | 376 008 918 | Verbindung kpl. vorne              |  |  |  |  |  |            |             |
| 036  |  |  |  |     | 374 999 343 | Bolzen                             |  |  |  |  |  |            |             |

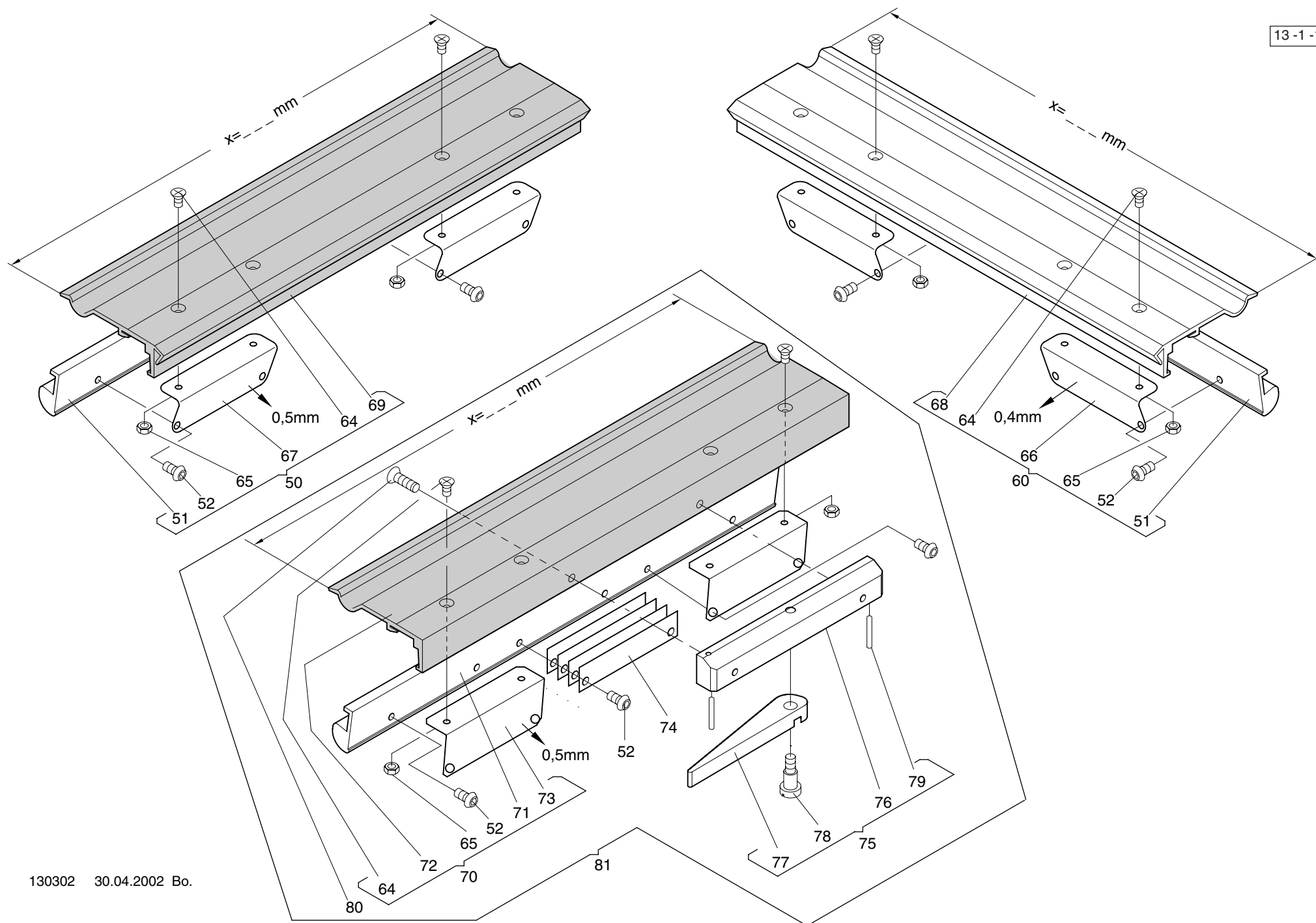


| Baureihe    |  |  |  |             | Baureihe                           |           |  |  |  |
|-------------|--|--|--|-------------|------------------------------------|-----------|--|--|--|
| 11 -5 -1.02 |  |  |  |             | 11 -5 -1.02                        |           |  |  |  |
| + Pos.Nr.   |  |  |  | Bestell-Nr  | Bezeichnung                        | + Pos.Nr. |  |  | Bestell-Nr Bezeichnung                     |
| 001         |  |  |  | 276 008 200 | Platte mit 4 x M10 L=250mm         | 054       |  |  | 396 272 008 Schrittmotor                   |
| 002         |  |  |  | 380 030     | Scheibe A 10,5 DIN 125             | 055       |  |  | 307 056 Zyl-Schraube M 8 x 20 DIN 912      |
| 003         |  |  |  | 383 022     | Scheibe ø10,5/26x2 ZSK5313         | 056       |  |  | 385 008 Stützscheibe S ø8/14x1,2 DIN 988   |
| 004         |  |  |  | 305 098     | Skt-Schraube M 10 x 30 ISO 4017    | 057       |  |  | 510 212 Gummi-Metall-Puffer                |
| 005         |  |  |  | 270 008 221 | Lagerplatte                        | 058       |  |  | 270 008 943 Platte kpl. mit Pos. 1 4 x M10 |
| 006         |  |  |  | 392 030     | Skt-Mutter M 10 ISO 4032           | 059       |  |  | 280 998 902 Schrittmotor kpl.              |
| 007         |  |  |  | 352 060     | Gewindestift M 10 x 80 DIN 551     | 060       |  |  | 270 008 004 Lager                          |
| 008         |  |  |  | 391 004     | Skt-Mutter M 10 ISO 4035           | 061       |  |  | 270 008 003 Lager                          |
| 011         |  |  |  | 444 112     | Sicherungsscheibe 6                |           |  |  |  |
| 012         |  |  |  | 307 036     | Zyl-Schraube M 6 x 16 DIN 912      |           |  |  |  |
| 013         |  |  |  | 443 018     | Sicherungsring 35 x 1,5 DIN 472    |           |  |  |  |
| 014         |  |  |  | 540 131     | Kugellager ø15 6202-2Z DIN 625     |           |  |  |  |
| 015         |  |  |  | 385 015     | Stützscheibe ø15/21x1,5 DIN 988    |           |  |  |  |
| 016         |  |  |  | 409 024     | Stellring ø15 A 15 DIN 705         |           |  |  |  |
| 017         |  |  |  | 356 016     | Gewindestift M 6 x 8 DIN 913       |           |  |  |  |
| 018         |  |  |  | 990 001 202 | Welle ø15                          |           |  |  |  |
| 023         |  |  |  | 270 008 225 | Spannklotz                         |           |  |  |  |
| 024         |  |  |  | 307 037     | Zyl-Schraube M 6 x 20 DIN 912      |           |  |  |  |
| 025         |  |  |  | 392 015     | Skt-Mutter M 5 ISO 4032            |           |  |  |  |
| 026         |  |  |  | 305 045     | Skt-Schraube M 5 x 60 ISO 4017     |           |  |  |  |
| 027         |  |  |  | 270 008 503 | Motorhalter                        |           |  |  |  |
| 028         |  |  |  | 305 078     | Skt-Schraube M 8 x 30 ISO 4017     |           |  |  |  |
| 029         |  |  |  | 383 018     | Scheibe ø 8,2/26 x 2 ZSK5313       |           |  |  |  |
| 032         |  |  |  | 270 008 205 | Motorwelle                         |           |  |  |  |
| 033         |  |  |  | 720 320     | Zahnriemen                         |           |  |  |  |
| 034         |  |  |  | 172 998 221 | Bordscheibe                        |           |  |  |  |
| 035         |  |  |  | 540 074     | Rillenkugellager 6003-2Z DIN 625   |           |  |  |  |
| 036         |  |  |  | 168 054 254 | Klemmring                          |           |  |  |  |
| 037         |  |  |  | 307 023     | Zyl-Schraube M 5 x 16 DIN 912      |           |  |  |  |
| 040         |  |  |  | 270 008 809 | Schutzhaube                        |           |  |  |  |
| 041         |  |  |  | 306 119     | Linsen-Flanschkopfschraube M 4 x 8 |           |  |  |  |
| 046         |  |  |  | 172 008 279 | Klemmring ø15                      |           |  |  |  |
| 047         |  |  |  | 306 033     | Zyl-Schraube M 6 x 20 DIN 6912     |           |  |  |  |
| 048         |  |  |  | 172 998 508 | Zahnriemenrad ø15                  |           |  |  |  |
| 050         |  |  |  | 224 003 224 | Kupplung ø15                       |           |  |  |  |
| 051         |  |  |  | 307 057     | Zyl-Schraube M 8 x 25 DIN 912      |           |  |  |  |
| 052         |  |  |  | 224 003 934 | Kupplung ø15 kpl. mit Schrauben    |           |  |  |  |
| 053         |  |  |  | 270 008 924 | Zahnriemenrad ø15 mit Klemmring    |           |  |  |  |

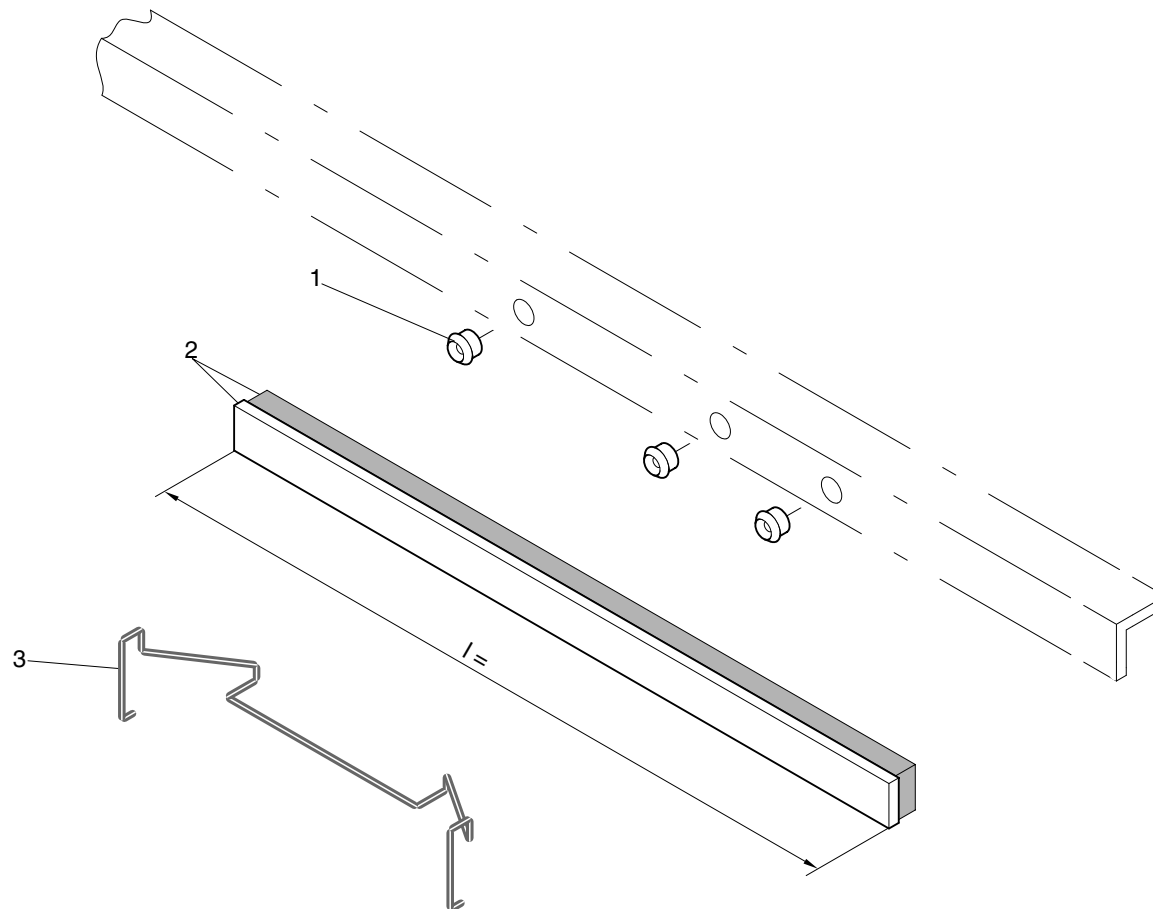
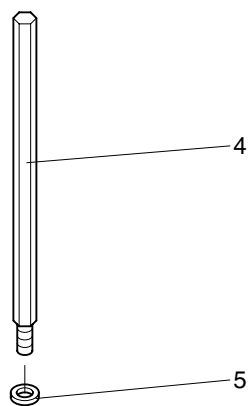
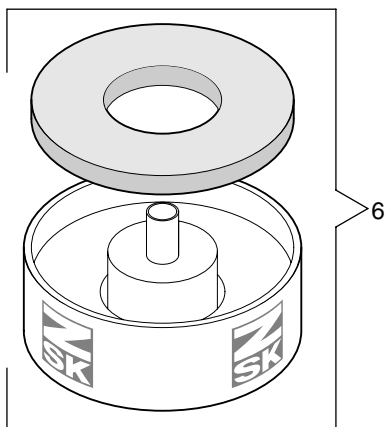


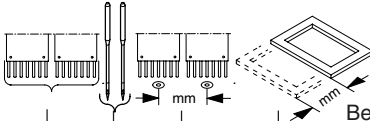
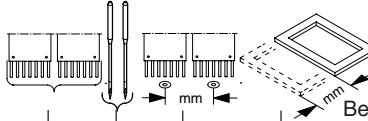


| 12 -1 -1.02 Baureihe |  |  |    |  | 12 -1 -1.02 Baureihe |                                   |             |          |  |           |  |  |    |  |             |             |  |  |  |
|----------------------|--|--|----|--|----------------------|-----------------------------------|-------------|----------|--|-----------|--|--|----|--|-------------|-------------|--|--|--|
| + Pos.Nr.            |  |  |    |  | Bestell-Nr           | Bezeichnung                       |             |          |  | + Pos.Nr. |  |  |    |  | Bestell-Nr  | Bezeichnung |  |  |  |
| 001                  |  |  |    |  | 270 020 804          | Gleichstrom-Getriebemotor         |             |          |  | 072       |  |  | 11 |  | 270 006 214 | Blech       |  |  |  |
| 003                  |  |  |    |  | 305 066              | Sk-Schraube                       | M 6 x 45    | ISO 4017 |  |           |  |  |    |  |             |             |  |  |  |
| 007                  |  |  |    |  | 270 006 208          | Klemmring                         |             |          |  |           |  |  |    |  |             |             |  |  |  |
| 008                  |  |  |    |  | 307 024              | Zyl-Schraube                      | M 5 x 20    | DIN 912  |  |           |  |  |    |  |             |             |  |  |  |
| 009                  |  |  |    |  | 540 131              | Rillenkugellager                  | 6202-2Z     | DIN 625  |  |           |  |  |    |  |             |             |  |  |  |
| 011                  |  |  |    |  | 442 017              | Sicherungsring                    | 12 x 1      | DIN 471  |  |           |  |  |    |  |             |             |  |  |  |
| 012                  |  |  |    |  | 270 006 203          | Bolzen                            |             |          |  |           |  |  |    |  |             |             |  |  |  |
| 013                  |  |  |    |  | 270 006 204          | Rolle                             |             |          |  |           |  |  |    |  |             |             |  |  |  |
| 014                  |  |  |    |  | 444 042              | Sicherungsscheibe                 | 4           | DIN 6799 |  |           |  |  |    |  |             |             |  |  |  |
| 015                  |  |  |    |  | 356 010              | Gewindestift                      | M 5 x 8     | DIN 913  |  |           |  |  |    |  |             |             |  |  |  |
| 020                  |  |  |    |  | 380 016              | Scheibe                           | B 4,3       | DIN 125  |  |           |  |  |    |  |             |             |  |  |  |
| 021                  |  |  |    |  | 307 009              | Zyl-Schraube                      | M 4 x 6     | DIN 912  |  |           |  |  |    |  |             |             |  |  |  |
| 023                  |  |  |    |  | 582 095              | Reed Sensor-Magnet                |             |          |  |           |  |  |    |  |             |             |  |  |  |
| 024                  |  |  | 11 |  | 597 702              | Farbwechsel Platine FWP 4         |             |          |  |           |  |  |    |  |             |             |  |  |  |
| 025                  |  |  |    |  | 593 101              | Platinen-Abstandshalter 6,3mm     |             |          |  |           |  |  |    |  |             |             |  |  |  |
| 027                  |  |  |    |  | 307 010              | Zyl-Schraube                      | M 4 x 8     | DIN 912  |  |           |  |  |    |  |             |             |  |  |  |
| 028                  |  |  |    |  | 585 109              | Initiator                         |             |          |  |           |  |  |    |  |             |             |  |  |  |
| 029                  |  |  |    |  | 270 006 503          | Halter                            |             |          |  |           |  |  |    |  |             |             |  |  |  |
| 030                  |  |  |    |  | 307 003              | Zyl-Schraube                      | M 3 x 8     | DIN 912  |  |           |  |  |    |  |             |             |  |  |  |
| 031                  |  |  |    |  | 331 015              | Zyl-Schraube                      | M 2,5 x 5   | DIN 84   |  |           |  |  |    |  |             |             |  |  |  |
| 034                  |  |  |    |  | 356 009              | Gewindestift                      | M 4 x 6     | DIN 913  |  |           |  |  |    |  |             |             |  |  |  |
| 039                  |  |  |    |  | 380 024              | Scheibe                           | B 6,4       | DIN 125  |  |           |  |  |    |  |             |             |  |  |  |
| 040                  |  |  |    |  | 307 039              | Zyl-Schraube                      | M 6 x 30    | DIN 912  |  |           |  |  |    |  |             |             |  |  |  |
| 041                  |  |  |    |  | 540 059              | Rillenkugellager                  | 6001-Z      | DIN 625  |  |           |  |  |    |  |             |             |  |  |  |
| 042                  |  |  |    |  | 443 014              | Sicherungsring                    | 28 x 1,2    | DIN 472  |  |           |  |  |    |  |             |             |  |  |  |
| 044                  |  |  |    |  | 392 018              | Sk-Mutter                         | M 6         | ISO 4032 |  |           |  |  |    |  |             |             |  |  |  |
| 064                  |  |  | 11 |  | 270 006 211          | Kurvenwalze                       | L = 271,5mm |          |  |           |  |  |    |  |             |             |  |  |  |
| 065                  |  |  |    |  | 546 070              | Kugelhülse                        | ø 16 mm     | KH 1630  |  |           |  |  |    |  |             |             |  |  |  |
| 066                  |  |  |    |  | 281 006 501          | Schlitten                         | ø 24 mm     |          |  |           |  |  |    |  |             |             |  |  |  |
| 067                  |  |  | 11 |  | 270 006 212          | Welle                             | ø 16 mm     |          |  |           |  |  |    |  |             |             |  |  |  |
| 069                  |  |  | 11 |  | 270 006 911          | Farbwechselgetriebe ø 16 mm Welle |             |          |  |           |  |  |    |  |             |             |  |  |  |
| 070                  |  |  | 11 |  | 270 006 506          | Gehäuse                           | ø 16 mm     |          |  |           |  |  |    |  |             |             |  |  |  |
| 071                  |  |  |    |  | 270 006 213          | Blech                             | L=27 mm     |          |  |           |  |  |    |  |             |             |  |  |  |



| 13 -1 -1.03 Baureihe |             |                           |           |              | 13 -1 -1.03 Baureihe |             |  |  |  |
|----------------------|-------------|---------------------------|-----------|--------------|----------------------|-------------|--|--|--|
| + Pos.Nr.            |             |                           |           |              | + Pos.Nr.            |             |  |  |  |
| Bestell-Nr           | Bezeichnung |                           |           |              | Bestell-Nr           | Bezeichnung |  |  |  |
| 050                  | 990 011 903 | Bordürensanner            | x=200mm   | bronzefarbig |                      |             |  |  |  |
|                      | 990 011 904 | "                         | x=300mm   | bronzefarbig |                      |             |  |  |  |
| 051                  | 990 008 500 | Klemmprofil               | x=200mm   |              |                      |             |  |  |  |
|                      | 990 008 501 | "                         | x=300mm   |              |                      |             |  |  |  |
| 052                  | 306 201     | Linsenschraube            | M 3 x 5   | ISO 7380     |                      |             |  |  |  |
| 060                  | 990 011 900 | Bordürensanner            | x=200mm   | grau         |                      |             |  |  |  |
|                      | 990 011 901 | "                         | x=300mm   | grau         |                      |             |  |  |  |
| 064                  | 335 001     | Senkschraube              | M 2,5 x 4 | DIN 965      |                      |             |  |  |  |
| 065                  | 392 212     | Sk-Mutter                 | M 2,5     | ISO 4032     |                      |             |  |  |  |
| 066                  | 502 005     | Klemmfeder                | 0,4 mm    |              |                      |             |  |  |  |
| 067                  | 502 006     | Klemmfeder                | 0,5 mm    |              |                      |             |  |  |  |
| 068                  | 990 009 500 | Griffprofil               | x=200mm   | grau         |                      |             |  |  |  |
|                      | 990 009 501 | "                         | x=300mm   | grau         |                      |             |  |  |  |
| 069                  | 990 010 500 | Griffprofil               | x=200mm   | bronzefarbig |                      |             |  |  |  |
|                      | 990 010 501 | "                         | x=300mm   | bronzefarbig |                      |             |  |  |  |
| 070                  | 270 010 992 | Bordürensanner            | x=200mm   | bronzefarbig |                      |             |  |  |  |
|                      | 270 010 996 | "                         | x=250mm   | bronzefarbig |                      |             |  |  |  |
| 071                  | 990 008 503 | Klemmprofil               | x=200mm   | bronzefarbig |                      |             |  |  |  |
|                      | 990 008 504 | "                         | x=250mm   | bronzefarbig |                      |             |  |  |  |
| 072                  | 990 125 500 | Griffprofil               | x=200mm   | bronzefarbig |                      |             |  |  |  |
|                      | 990 125 501 | "                         | x=250mm   | bronzefarbig |                      |             |  |  |  |
| 073                  | 502 494     | Klemmfeder (0,5mm)        |           |              |                      |             |  |  |  |
| 074                  | 270 010 201 | Blech                     |           |              |                      |             |  |  |  |
| 075                  | 270 010 991 | Sperrvorrichtung          |           |              |                      |             |  |  |  |
| 076                  | 270 010 502 | Leiste                    |           |              |                      |             |  |  |  |
| 077                  | 270 010 200 | Hebel                     |           |              |                      |             |  |  |  |
| 078                  | 377 036     | Flachkopfschraube         | M4 X 6    | DIN 923      |                      |             |  |  |  |
| 079                  | 424 010     | Spannstift                | 2 X 12    | DIN 1481     |                      |             |  |  |  |
| 080                  | 334 216     | Senkschraube              | M3 X 10   | DIN 963      |                      |             |  |  |  |
| 081                  | 270 010 990 | Bordürensanner mit Sperre | x=200mm   |              |                      |             |  |  |  |
|                      | 270 010 995 | "                         | x=250mm   |              |                      |             |  |  |  |



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